

ELECTRON MICROSCOPY

14:10 – 17:00, Mar. 8, 2018

14:10 – 17:00, Mar. 15, 2018

P101, Institute of Physics, Academia Sinica

Tung Hsu

Mail: Department of Materials Science and Engineering

National Tsing Hua University

Hsinchu 300, TAIWAN

Tel: 0983230927

E-mail: tunghsu@hotmail.com

References:

Optics, in any standard freshman or high school physics course.

"Transmission Electron Microscopy" D.B. Williams and C. B. Carter, 1996, Plenum.

"Scanning Electron Microscopy and X-ray Microanalysis" J.I. Goldstein, D.E. Newbury, P. Echlin, D.C. Joy, C.E. Lyman, E. Lifshin, L. Sawyer, and J.R. Michael, 3rd ed, 2003, Kluwer/Plenum.

"Diffraction Physics" J.M. Cowley, 3rd ed, 1995, North-Holland.

"Electron Microscopy of Thin Crystals" P. Hirsch, A. Howie, R.B. Nicholson, D.W. Pashley, and M.J. Whelan; 2nd ed., 1977, Robert E. Krieger.

"Practical Electron Microscopy in Materials Science" J. W. Edington, 1976, Van Nostrand Reinhold.

"Procedures in Electron Microscopy", eds. A.W. Robards and A.J. Wilson, 1996 (or later), Wiley.

"Atlas of Optical Transforms" G. Harburn, C.A. Taylor, and T. R. Welberry; 1967, Cornell University.

"DigitalMicrograph", Gatan, Inc.

Outline:

Introduction

The Electron microscope

Principle of image formation

Diffraction

Specimen preparation

Contrast/Applications

Scanning electron microscopy

Electron microprobe / Analytical electron microscopy

Introduction:

Why electron microscopy?

Sensitivity:

Beam/solid (specimen) interaction

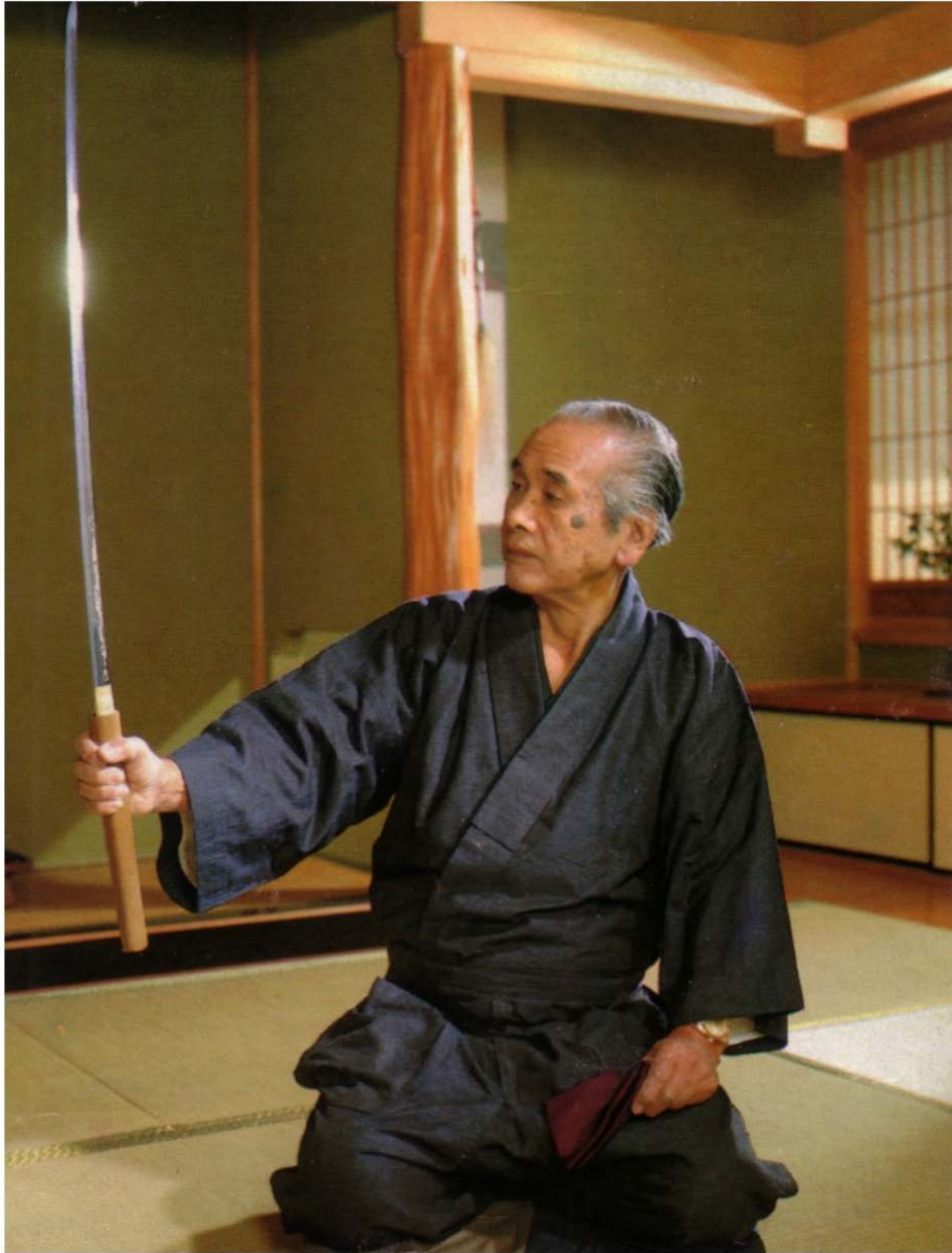
(Spatial) Resolution:

Microscopy vs. microprobe

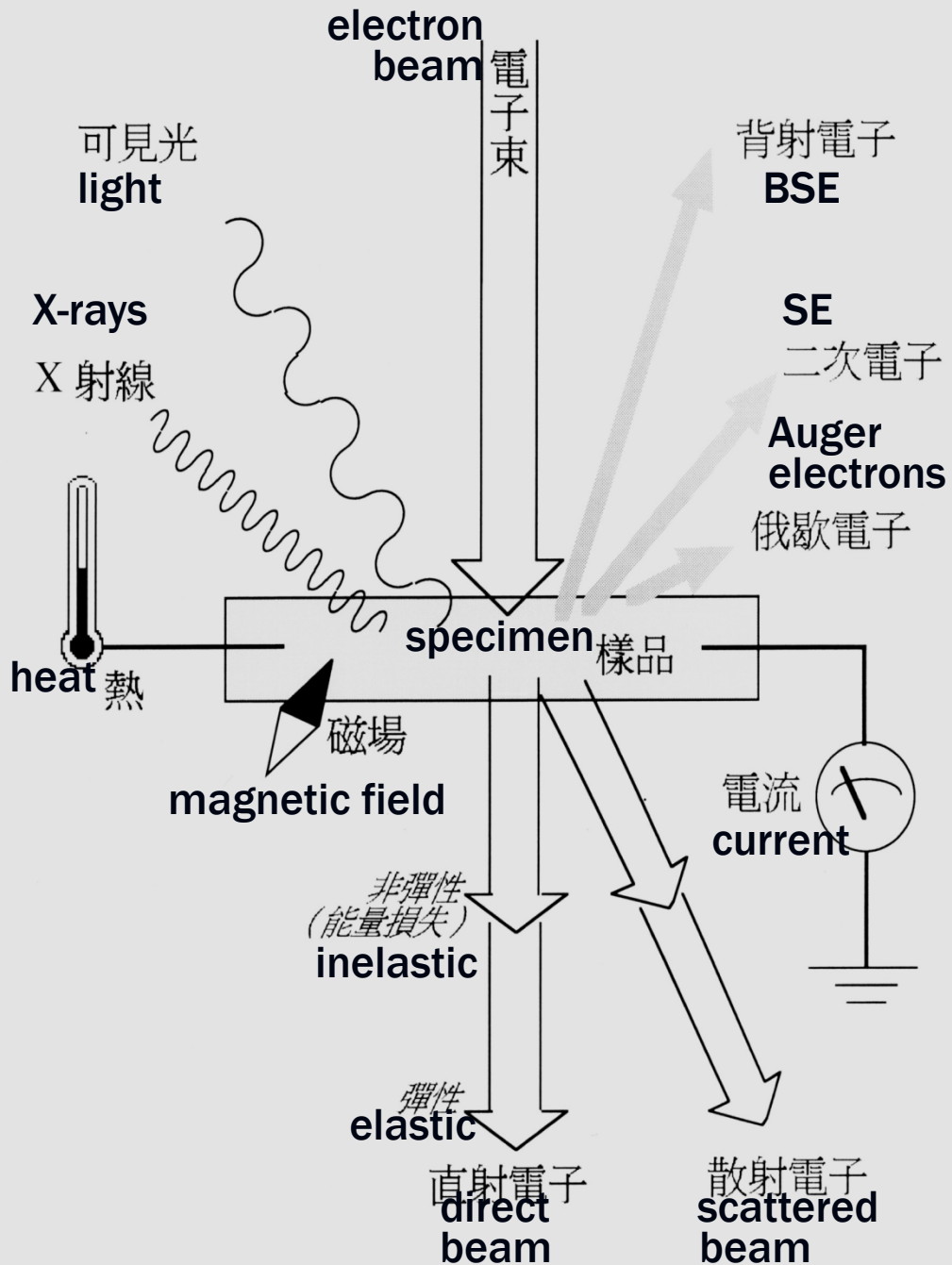
Wavelength, properties of lens

Information other than the image

A brief history of electron microscopy



Traditional materials
characterization:
incidence beam (probe):
photon
exit beam (signal): photon
detector: eye
processor/storage: brain
(ref. Taiyo)



Why electron microscopy (EM)?

Information obtainable from EM

Beam/solid interaction

image: morphology

scattering power

crystal structure

crystal defects

atomic structure

other than the image:

(chemical) elemental composition

electronic structure

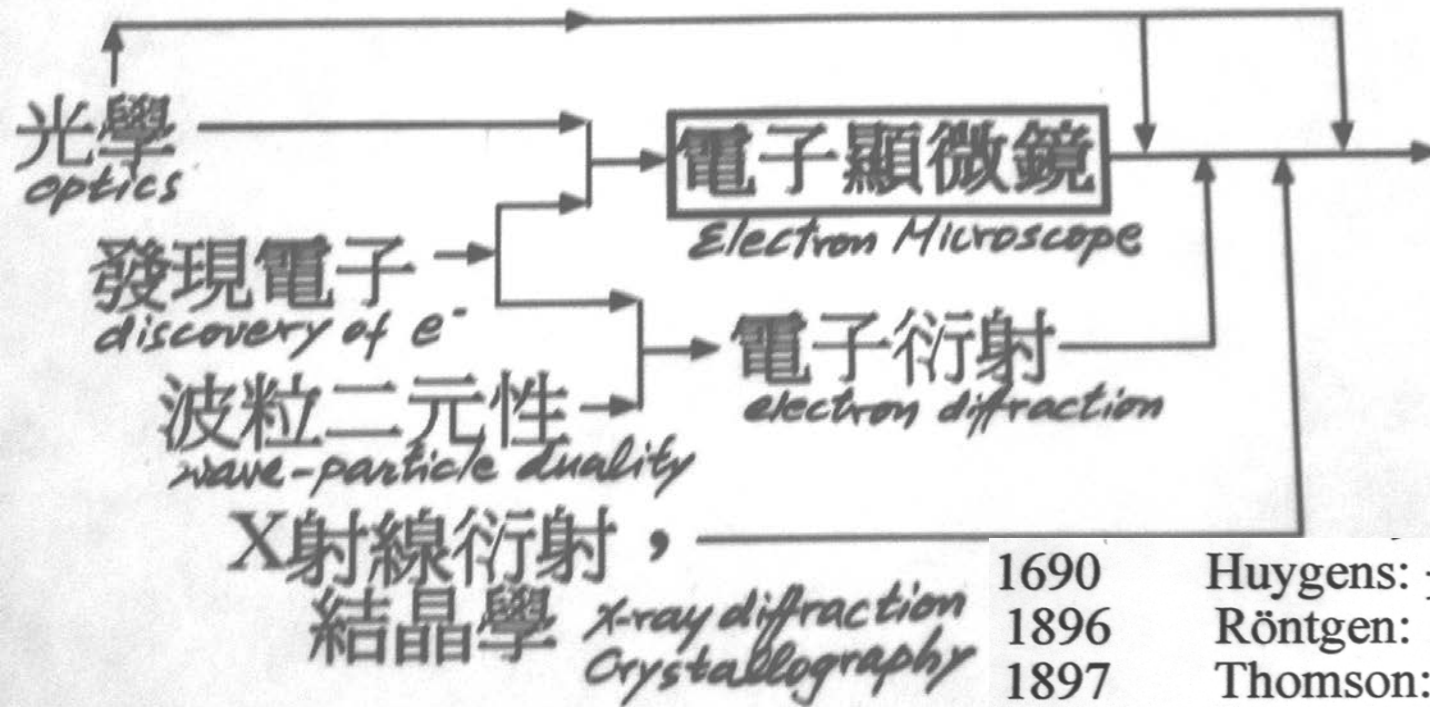
(Spatial) Resolution:

Microscopy vs. microprobe

Wavelength, properties of lens

電子顯微鏡的早期歷史

The early history of electron microscopy



More recent:

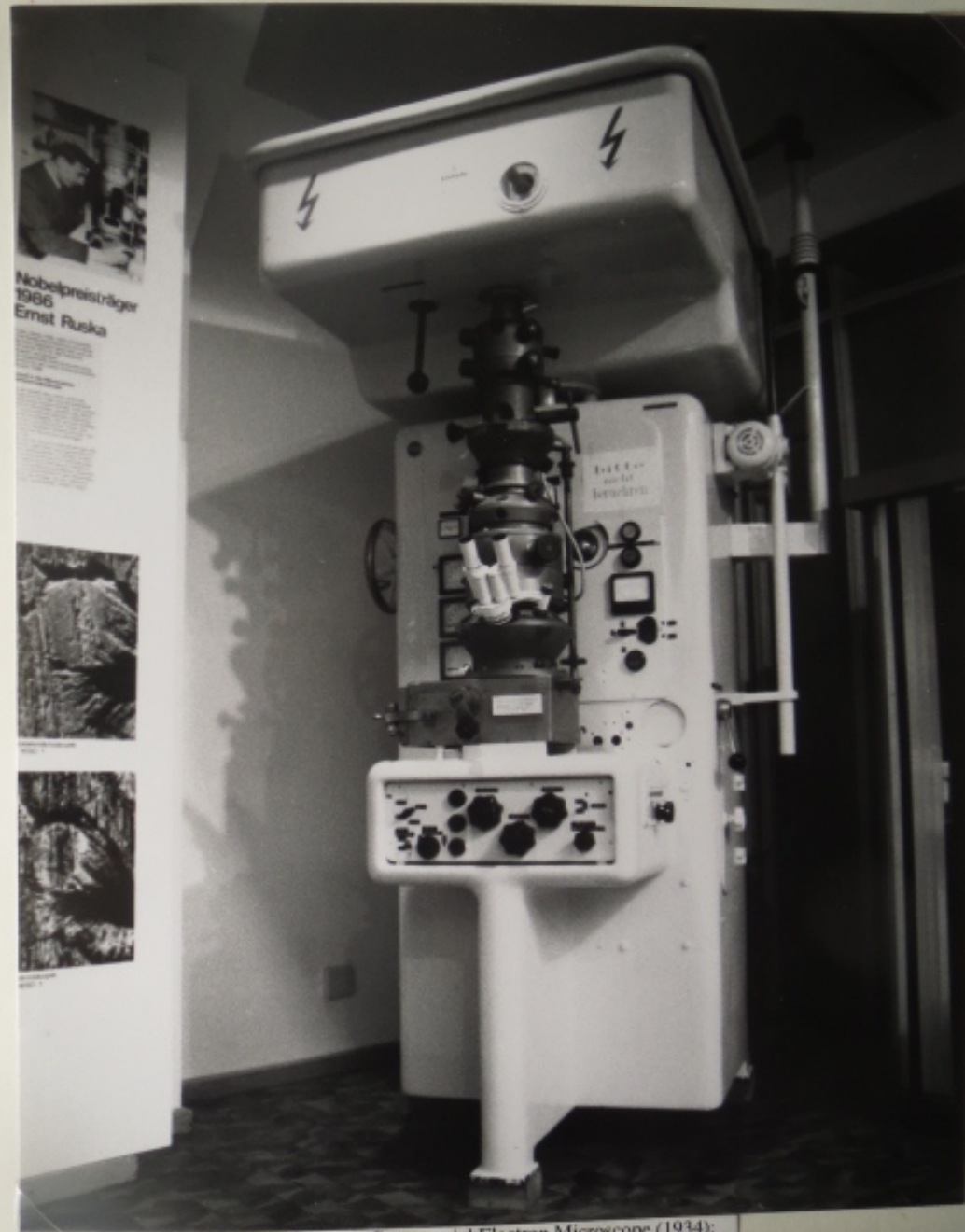
computer
aberration correction
digital imaging
environmental
dynamic/high speed

1690	Huygens: 光波, 衍射	light waves, diffraction
1896	Röntgen: 發現X射線	discovery of X-rays
1897	Thomson: 發現電子	discovery of electrons
1913	Bragg and Bragg, von Laue: X射線衍射	X-rays diffraction
1924	de Broglie 波	matter waves
1926	Schödinger 方程式	equation
	Busch: 電子束聚焦	focusing of electron beam
1927	Davisson & Germer, Thomson: 電子衍射	electron diffraction
1931	Ruska & Knoll: 鐵心磁鏡	iron core magnetic lens
1934	完成電子顯微鏡	electron microscope

Various Electron Microscopes

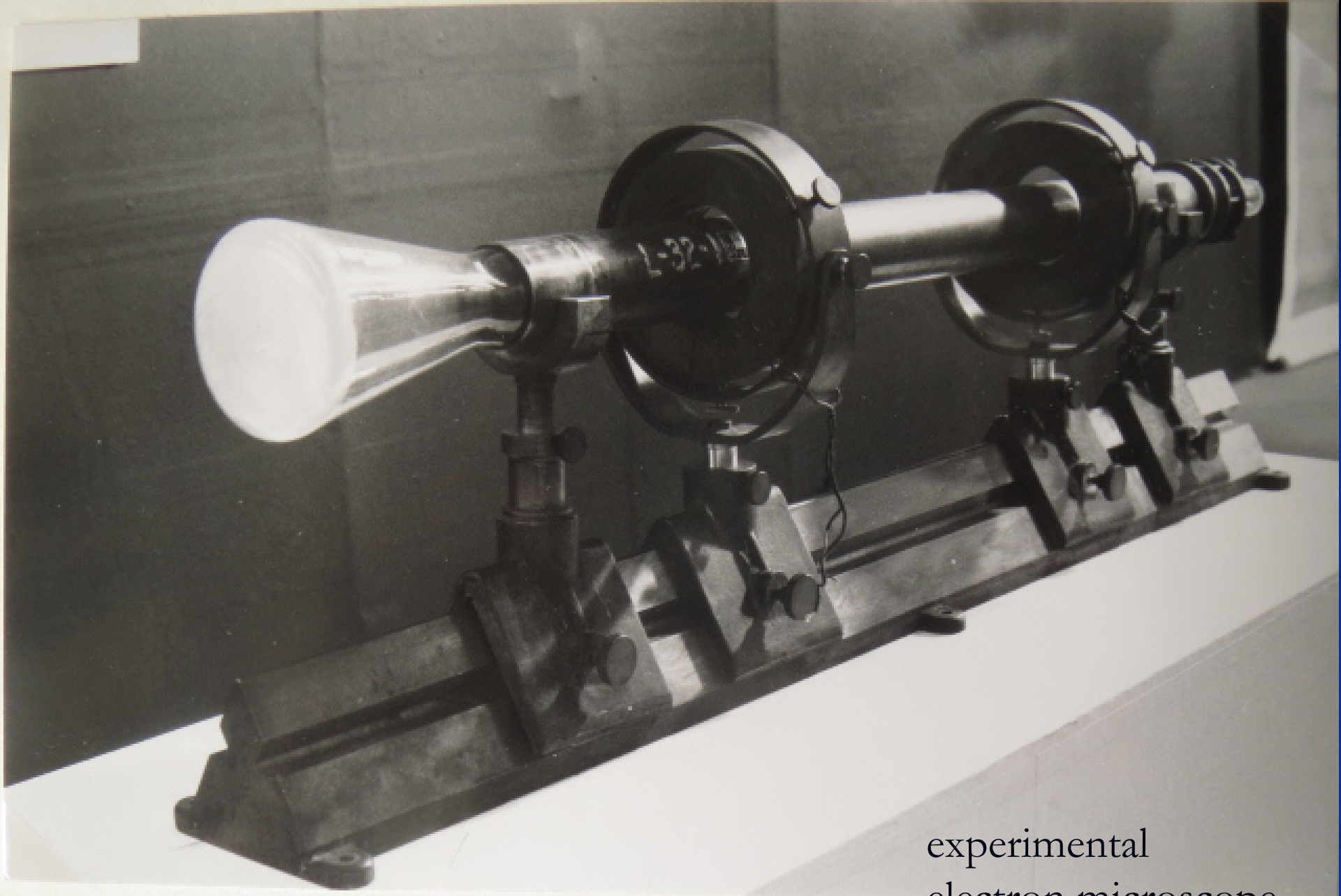


first
electron microscope,
(replica)

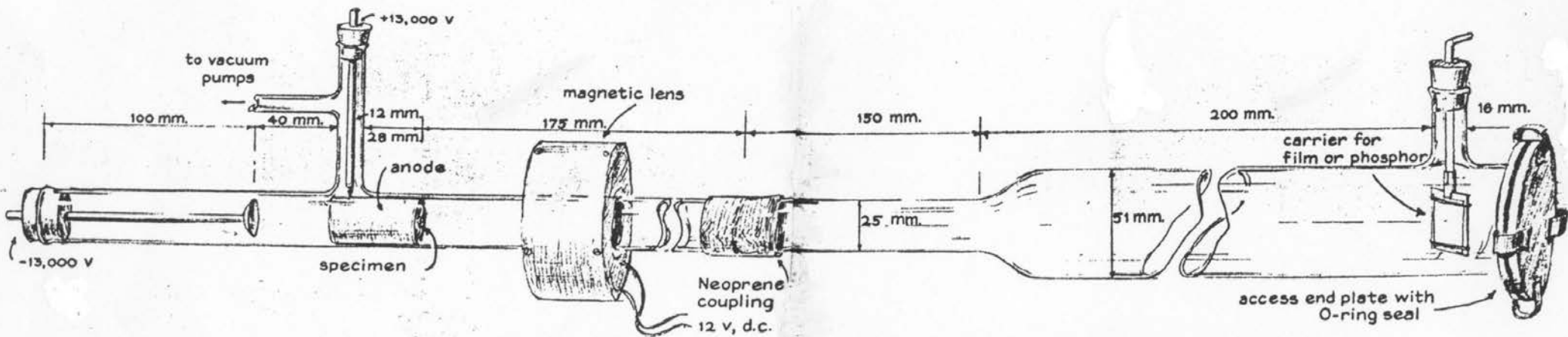


Ruska's Commercial Electron Microscope (1934);
Museum f. Verkehr u. Technik, Berlin; 1987.

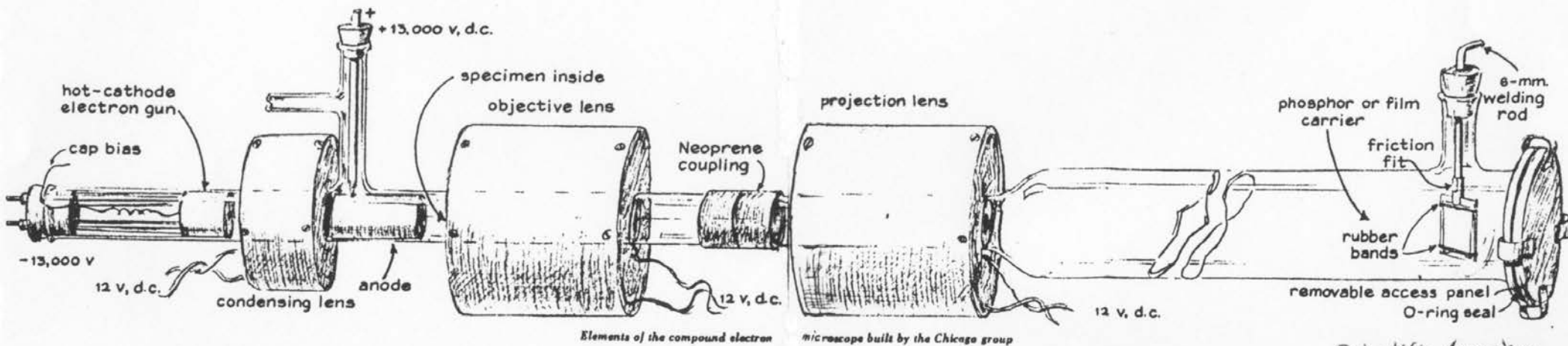
first commercial
electron microscope,
1934



experimental
electron microscope,
1940s, Japan



Specimen section (left) and image section (right) of the simple electron microscope developed at Brother Rice High School in Chicago

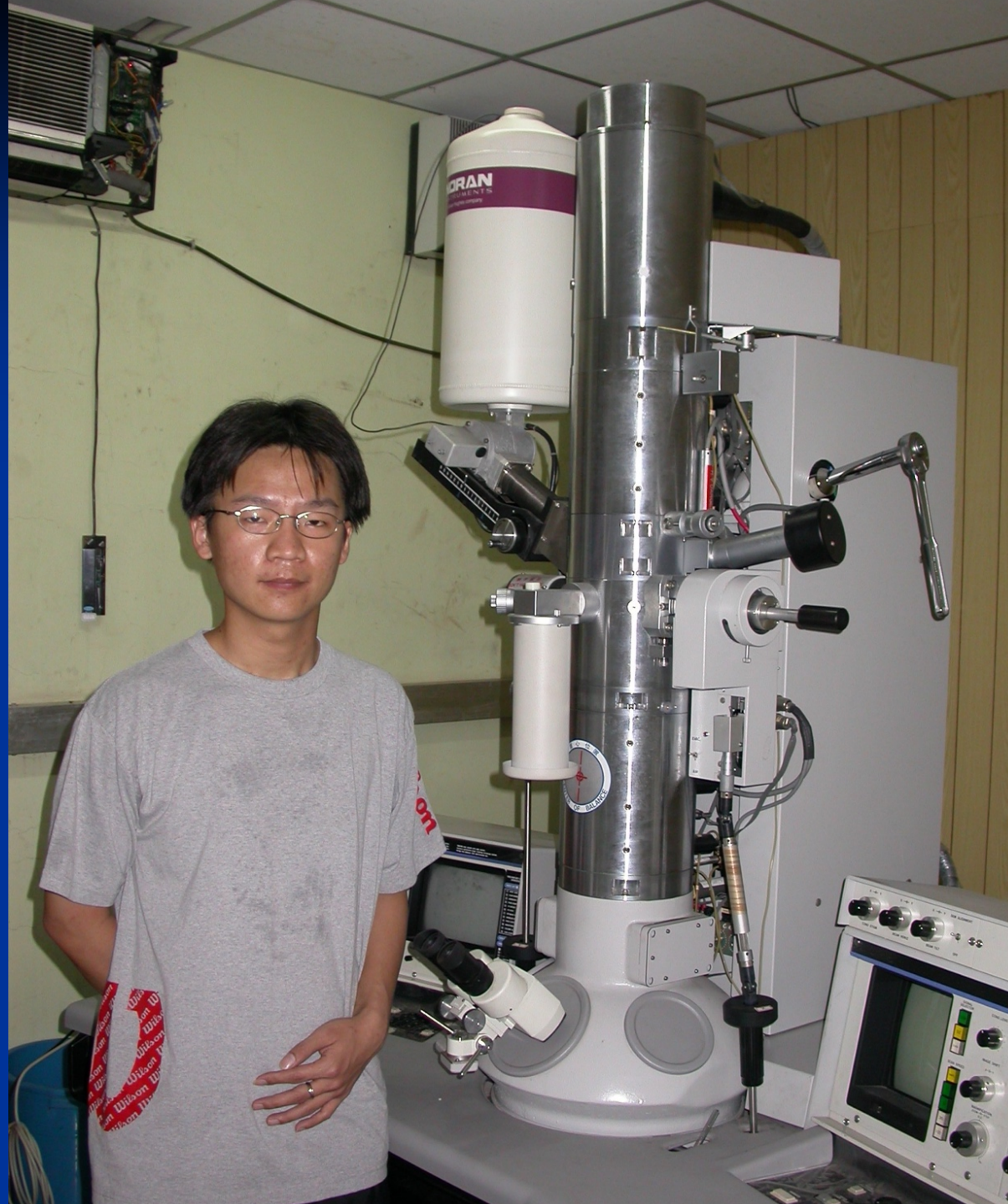


Elements of the compound electron microscope built by the Chicago group

Scientific American
1973.9

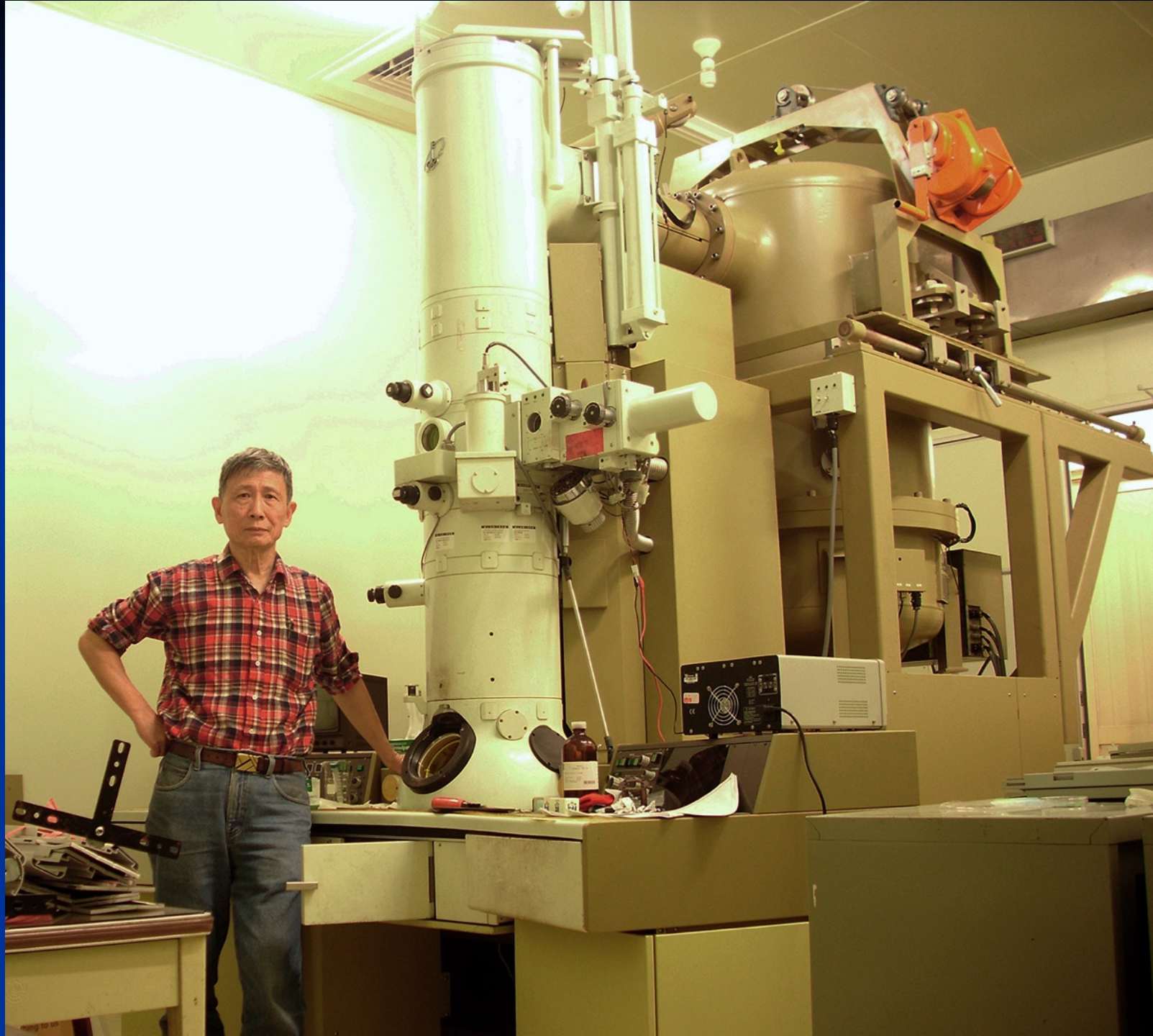
Experimental electron microscope,
Loyola High School, Chicago

Hitachi H-600
NTHU, 2008

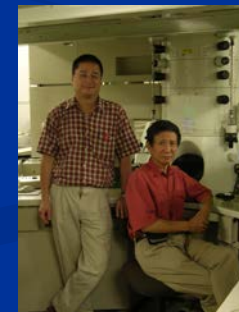


JEOL
JEM-4000EX

NTHU, 2016
After retirement of
machine and man



JEOL JEM-ARM1250/1000



scanning
electron
microscope

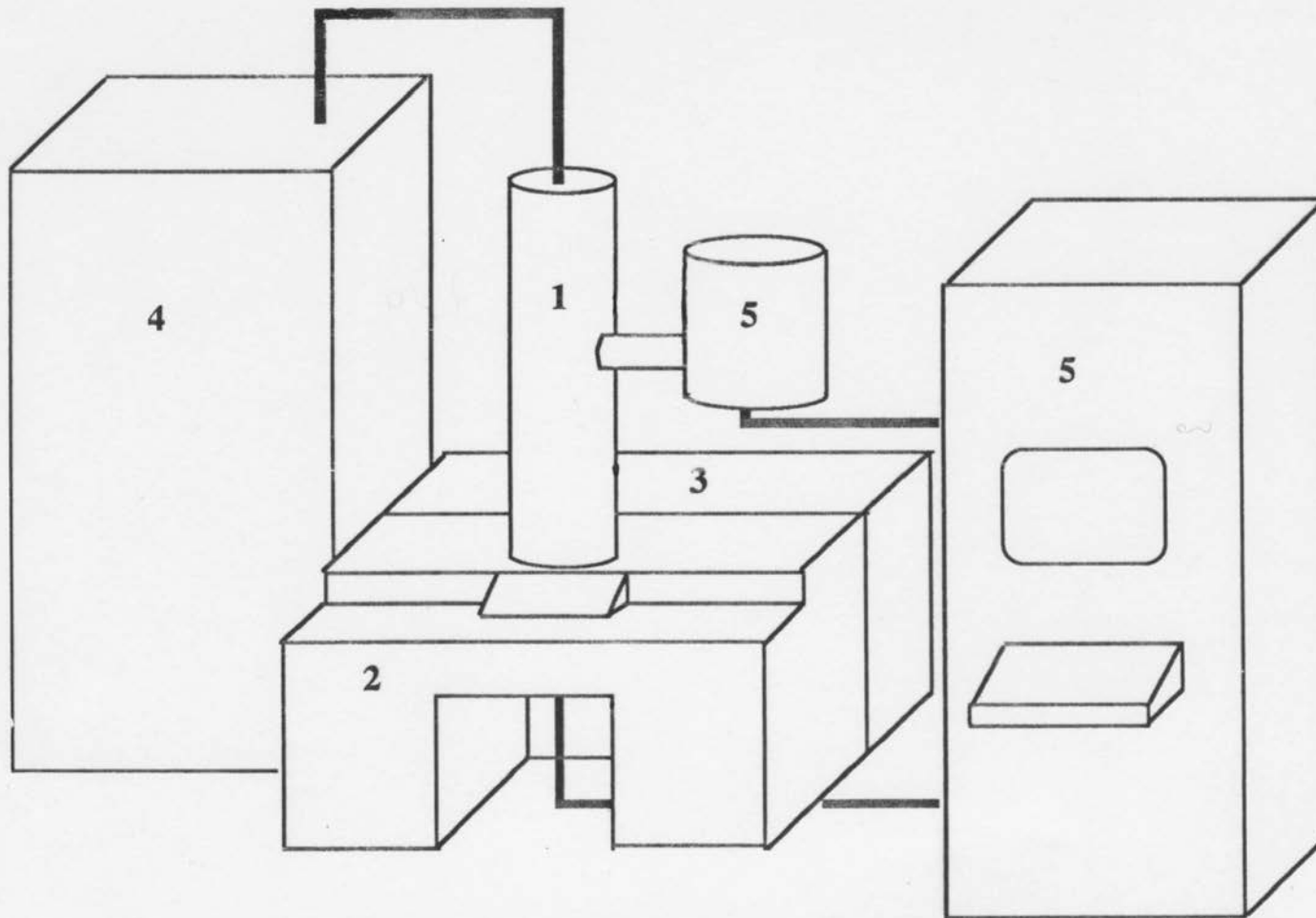




UC Berkeley
ca. 1973

the electron
microscope

structure and major
components



穿透式电子显微镜的主要部件

标注

MAJOR COMPONENTS OF A TEM

1. electron optics column
2. electronics and controls
3. vacuum system
4. high voltage power supply
5. accessories

镜筒
电子系统
真空系统
高压电源
附件

The Electron Optics Column of JEOL JEM-100C

The Lens System:

Condenser Lens:

Controls beam intensity, density, convergence, coherence.

Objective Lens:

Magnification, introducing contrast.

Intermediate Lens:

Further magnification, imaging or diffraction.

Projector Lens:

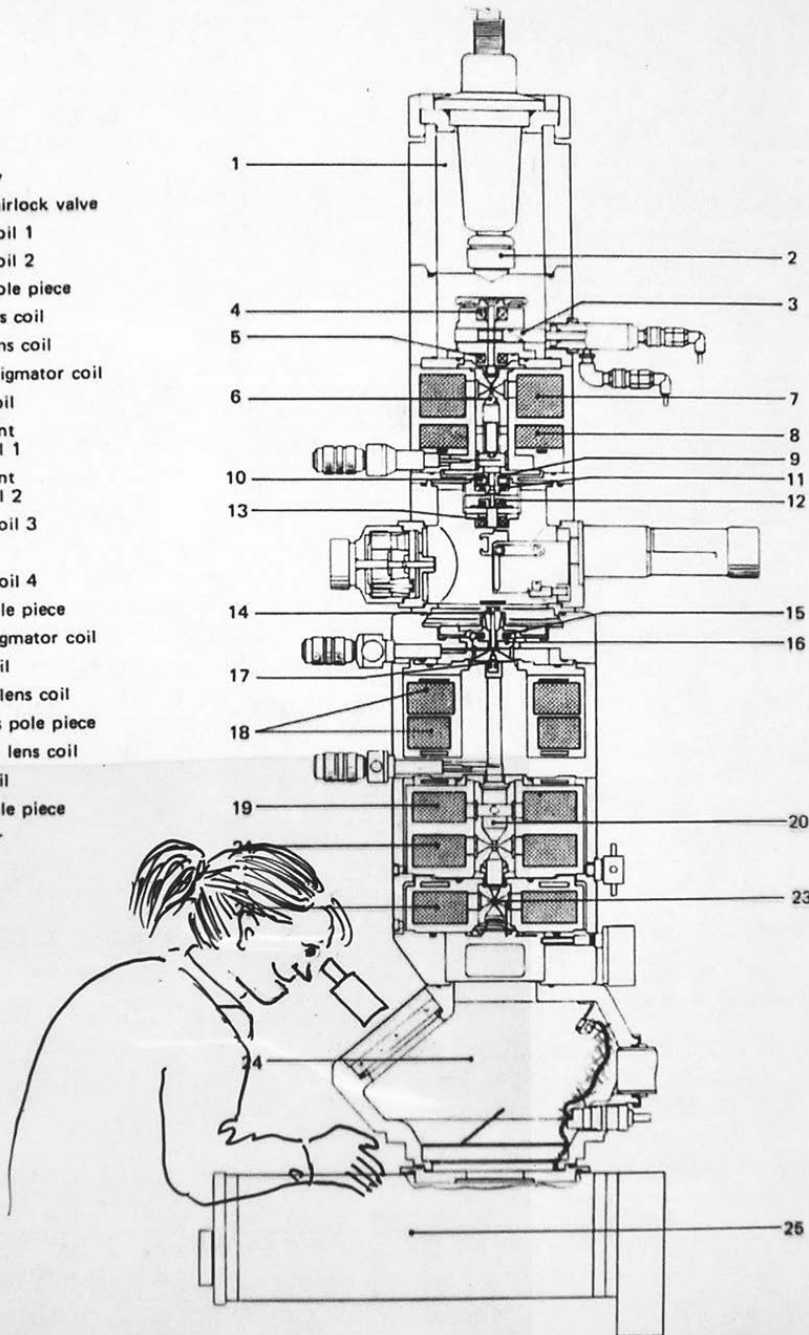
Final magnification

Apertures

Specimen chamber

Camera

1. Anode chamber
2. Cathode assembly
3. Anode chamber airlock valve
4. Beam deflector coil 1
5. Beam deflector coil 2
6. Condenser lens pole piece
7. 1st condenser lens coil
8. 2nd condenser lens coil
9. Condenser lens stigmator coil
10. Image wobbler coil
11. Beam displacement compensating coil 1
12. Beam displacement compensating coil 2
13. Beam deflector coil 3
14. Specimen holder
15. Beam deflector coil 4
16. Objective lens pole piece
17. Objective lens stigmator coil
18. Objective lens coil
19. 1st intermediate lens coil
20. Intermediate lens pole piece
21. 2nd intermediate lens coil
22. Projector lens coil
23. Projector lens pole piece
24. Viewing chamber
25. Camera chamber



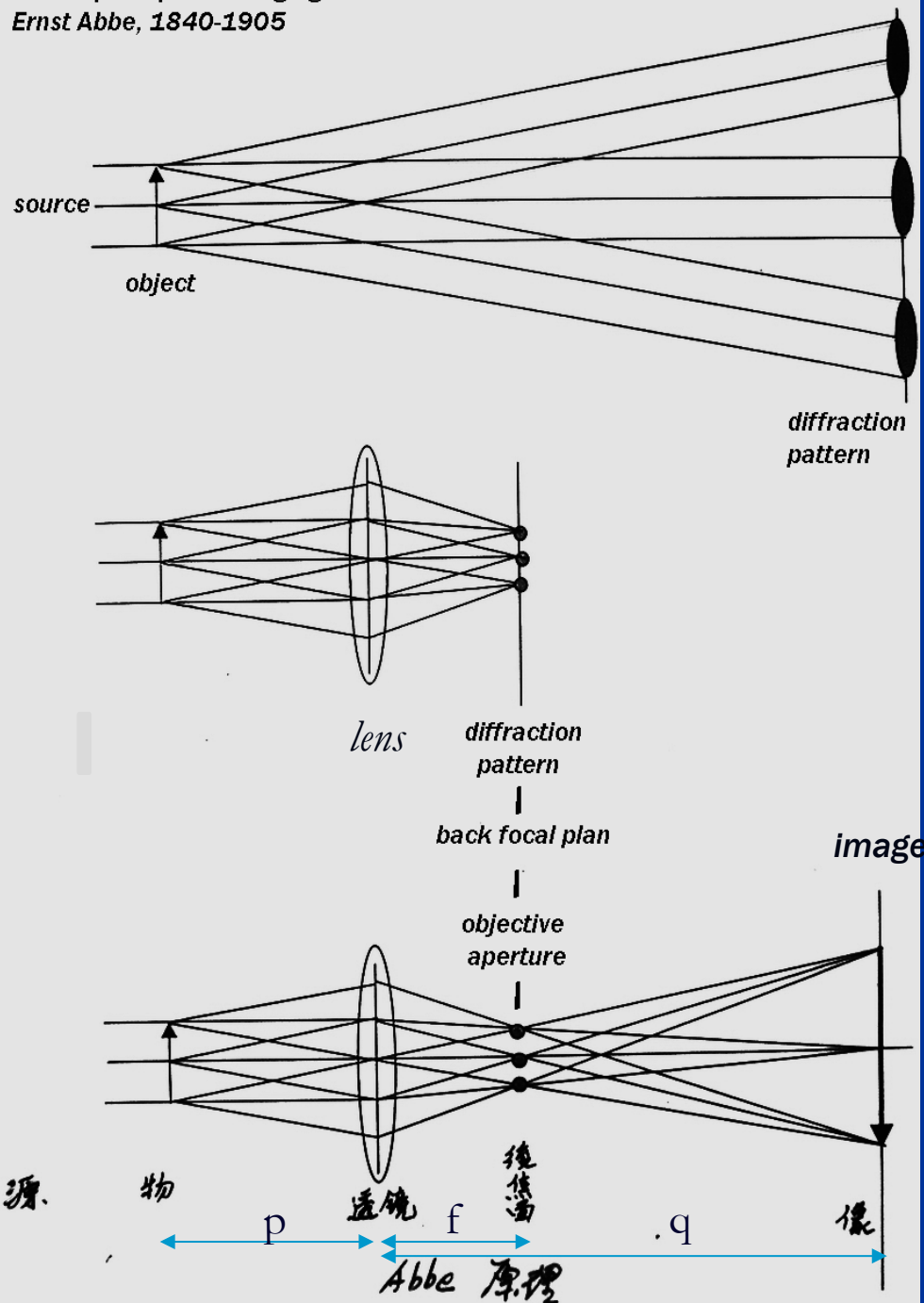




Objective lens,
JEOL JEM-100C

OPTICAL MICROSCOPY

ABBE'S PRINCIPLE



Abbe's Principle of image formation

Principle of Fundamental geometrical and physical optics

Abbe's principle and the back focal plan (BFP)

Contrast: Beam/solid interaction

BFP and the objective aperture:

Bright field (BF)

Dark field (DF) images.

$$1/p + 1/q = 1/f$$

Principle of image formation

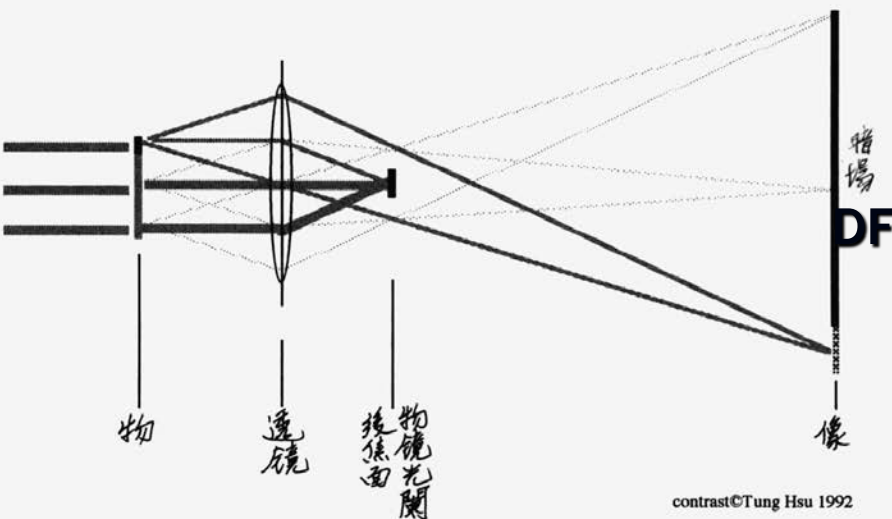
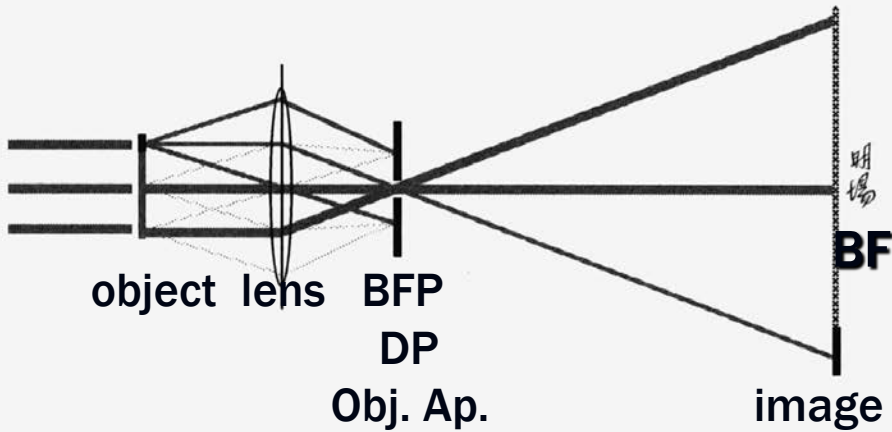
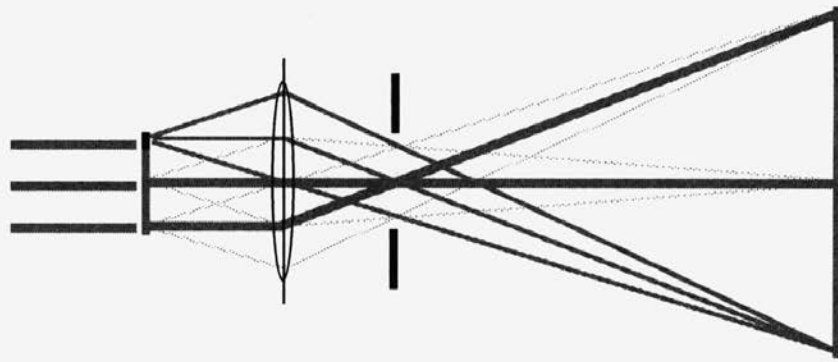
Fundamental geometrical and physical optics

Abbe's principle and the back focal plan (BFP)

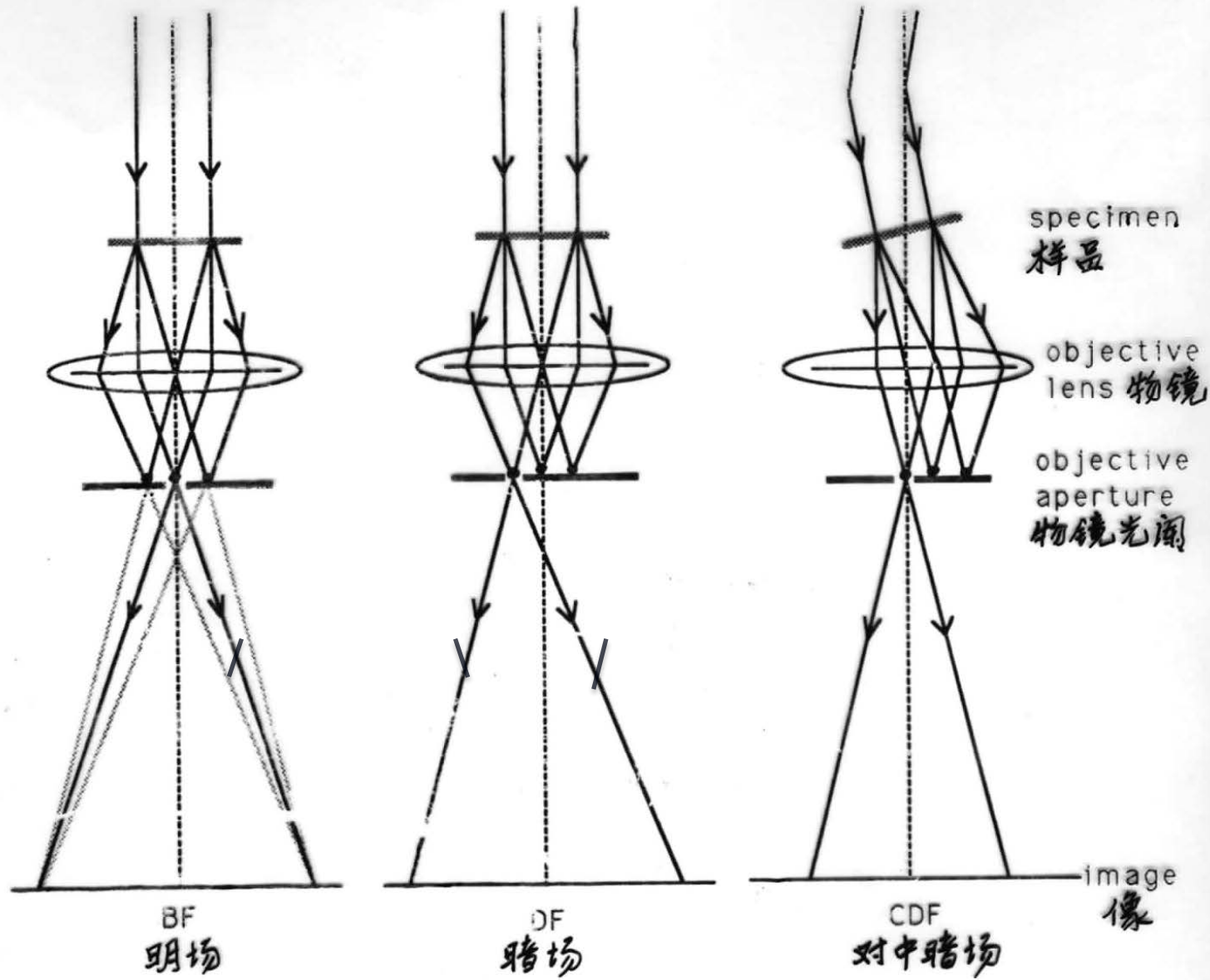
Contrast: Beam/solid interaction

BFP and the objective aperture:

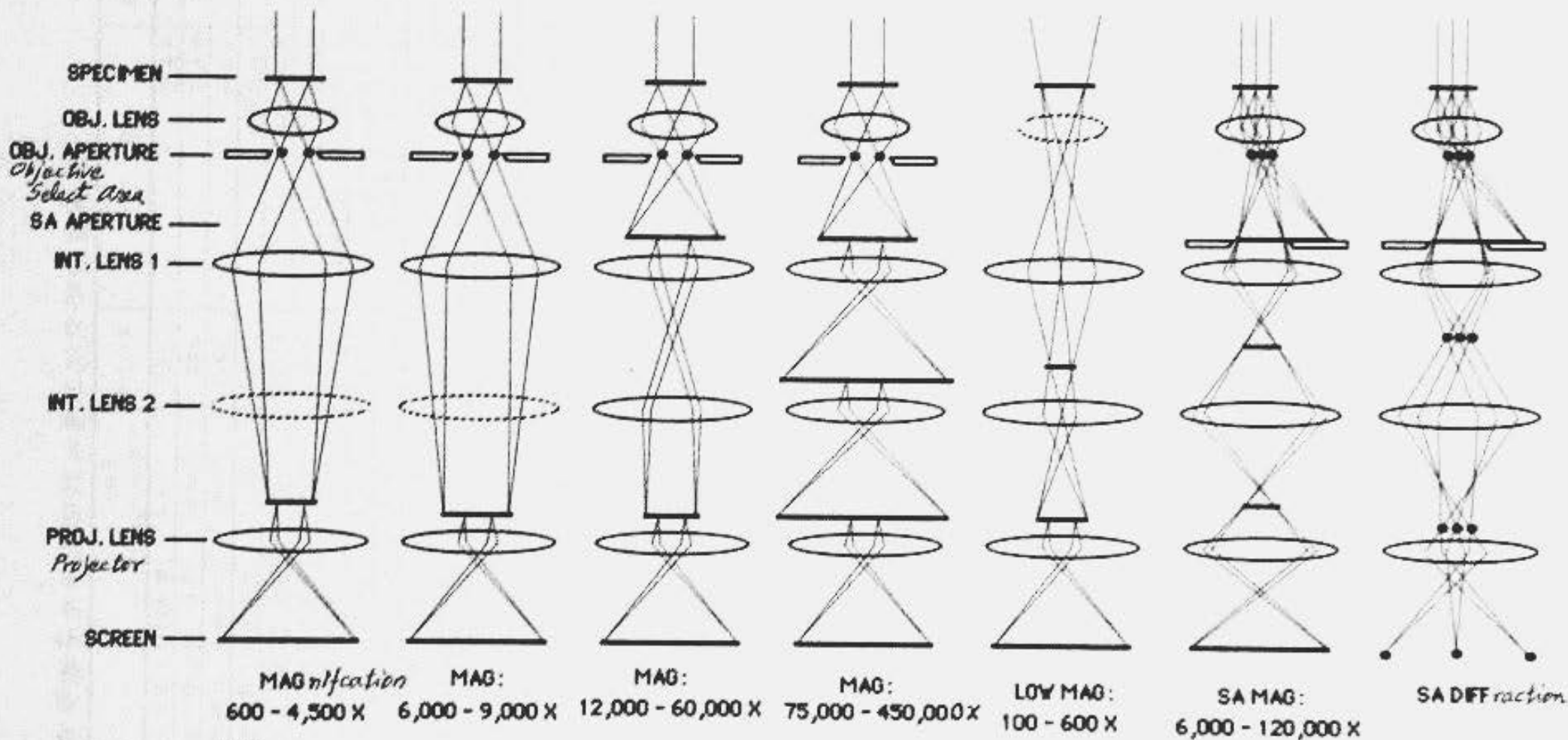
Bright field (BF) and dark field (DF) images.



Contrast: Beam/solid interaction
Back focal plane,
objective aperture,
diffraction pattern
Bright field (BF) and dark field (DF)
images.



DIFFRACTION CONTRAST
 繞射觀度 (衍射)



JEOL, 徕卡

The electron gun:

An electrostatic lens +
an electron accelerator

Filament: Tungsten
LaB₆
Field emission

Acceleration voltage:
(HV or HT)
100kV – 1MV

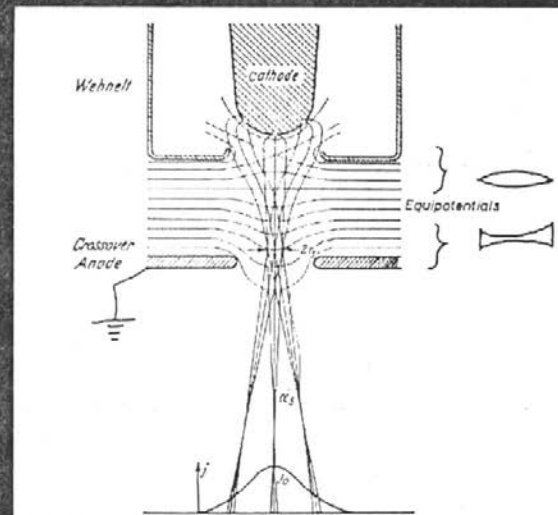


Fig. 3.2. The terminology associated with the electron gun.

$$\nabla^2 \Phi = 0$$

$$\mathbf{F} = -q \nabla \Phi$$

$$= q \mathbf{E}$$

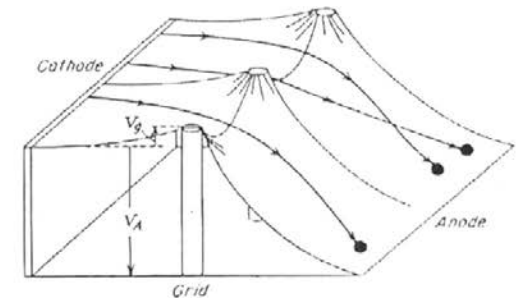


Fig. 2.9. The rubber-membrane model for experimental determination of electron paths (exaggerated vertical scale).

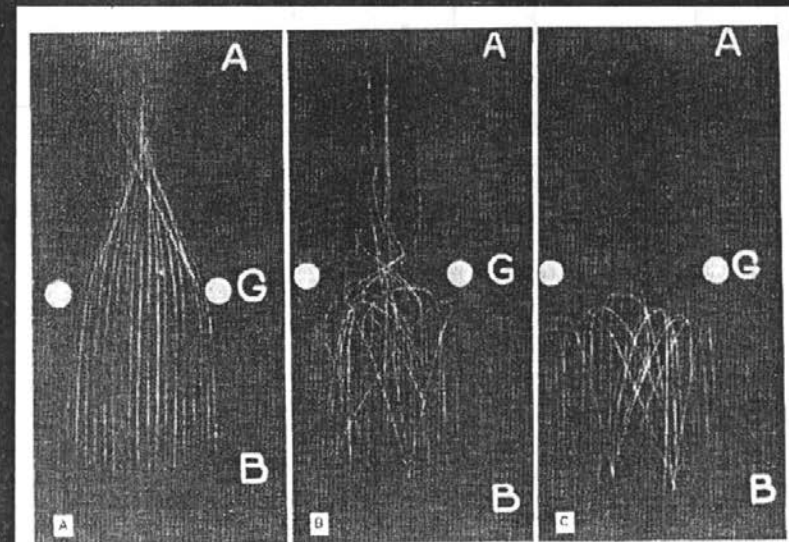
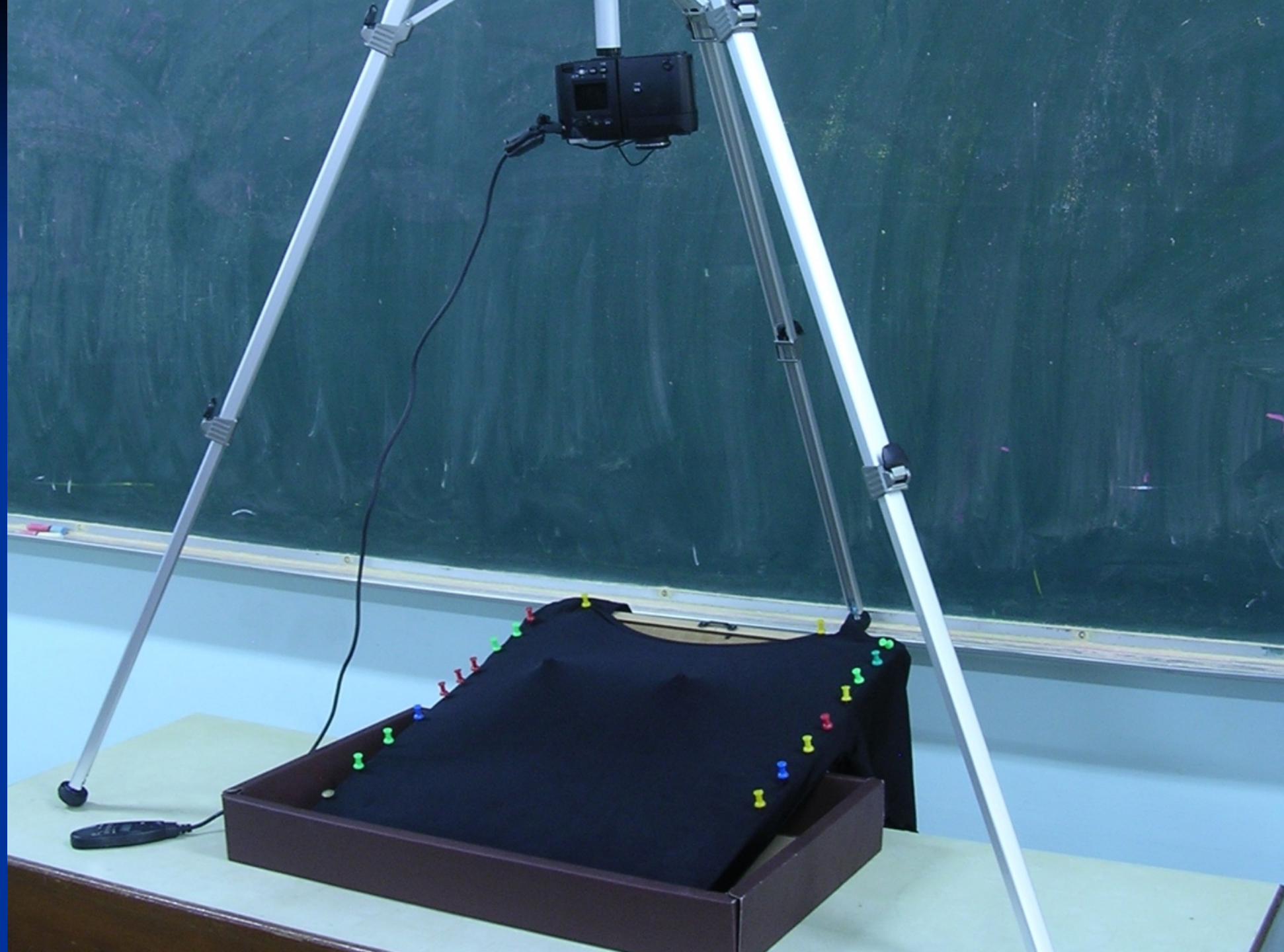
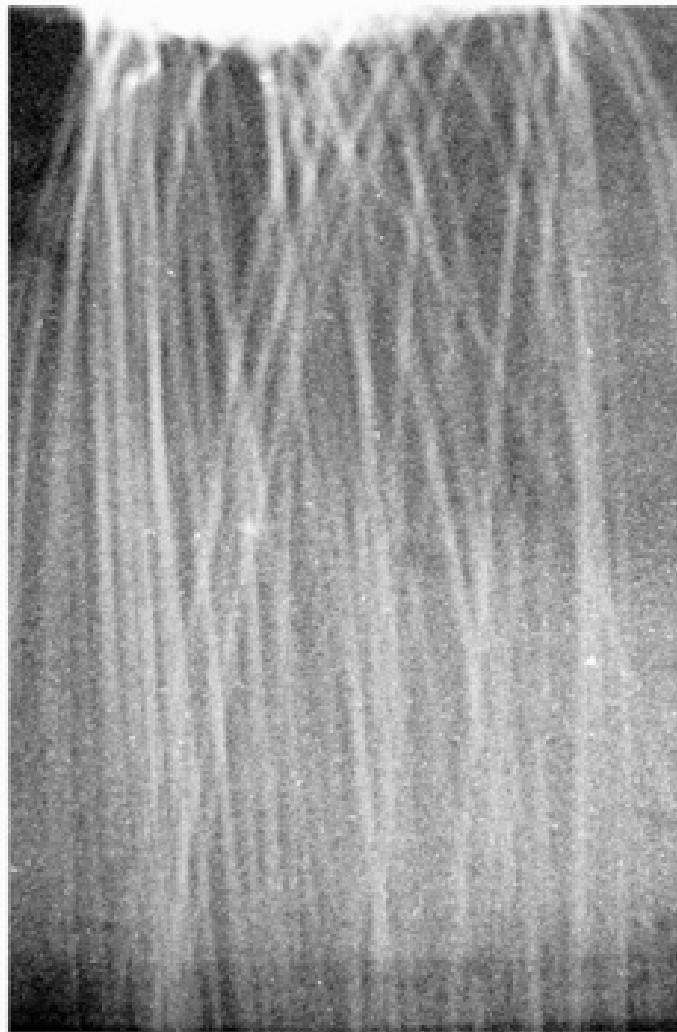
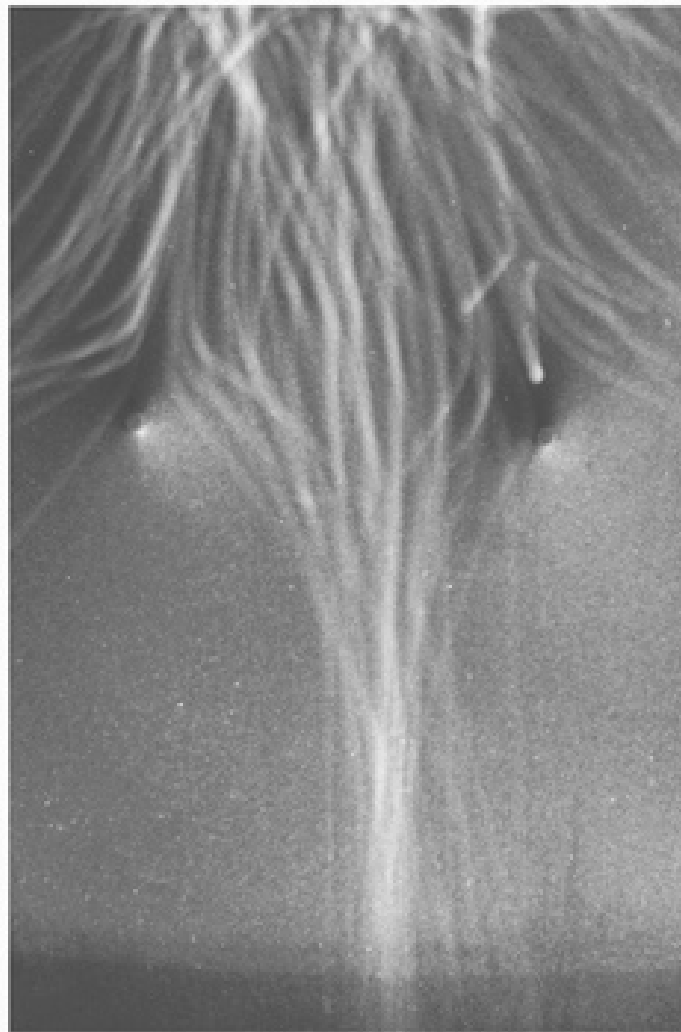


Fig. 2.10. Electron paths in a triode as determined with the rubber-membrane model. A is the anode, B the cathode, and G the grid. The grid potential is increasingly negative from A to C. (Courtesy Philips Tech. Rev., Ref. 2.)

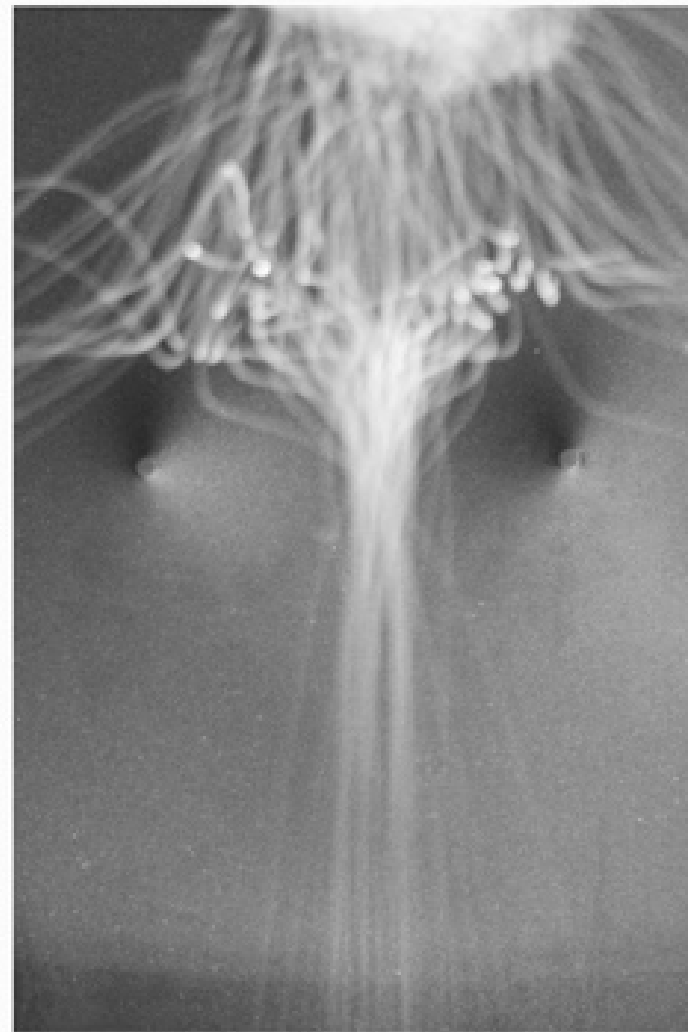




no bias



low bias



high bias

2006-0310

The electromagnetic lens

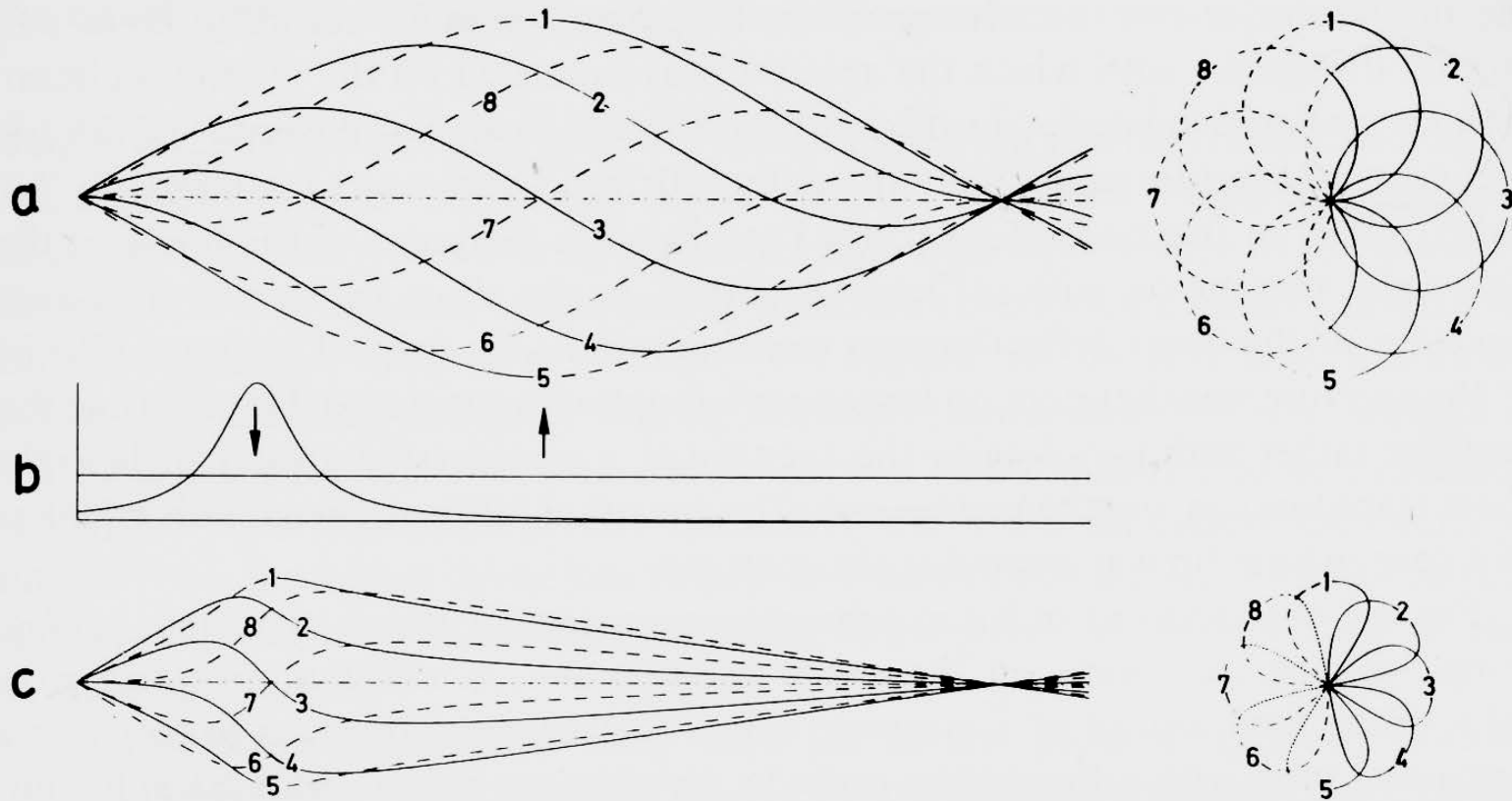


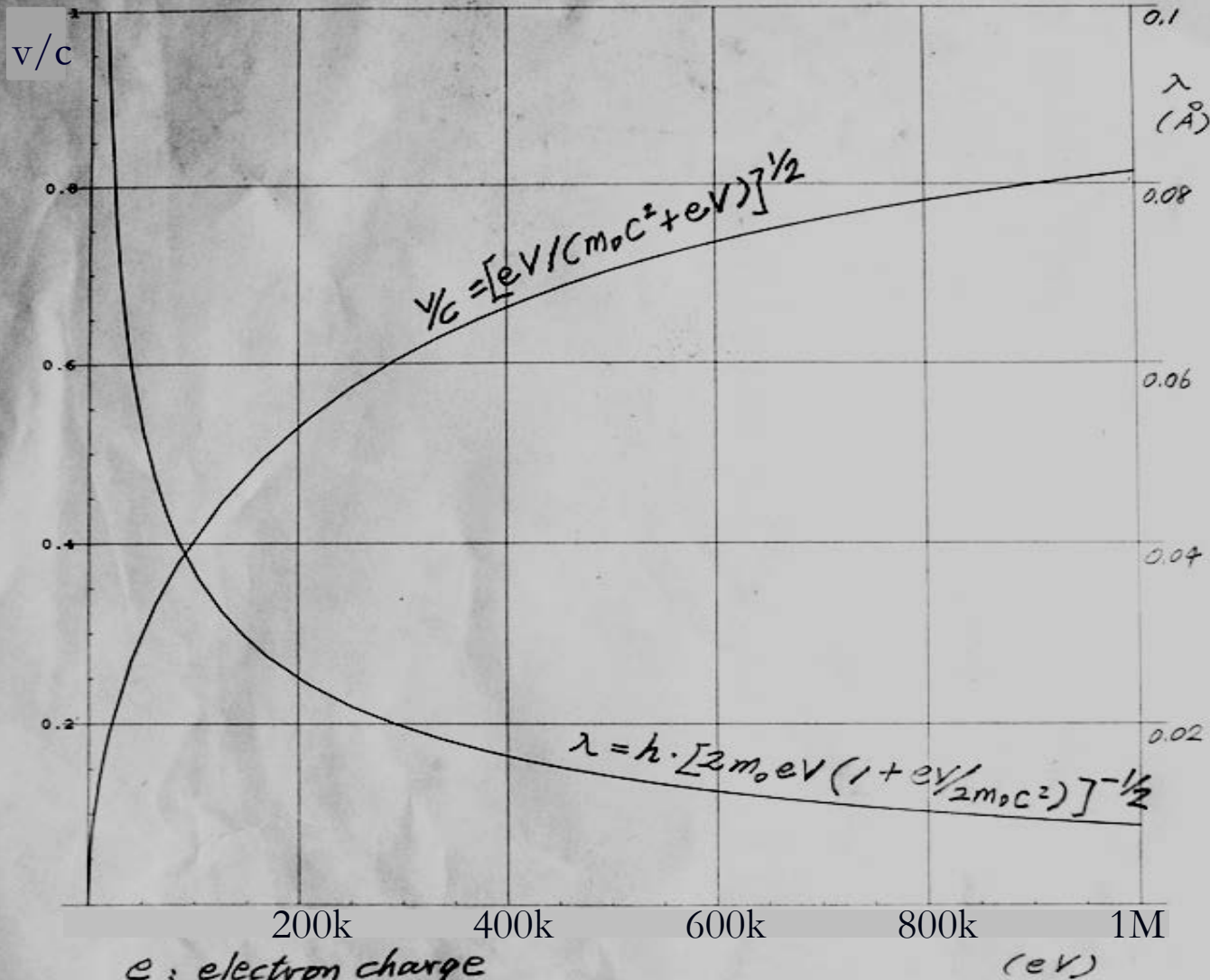
Fig. 1. Electron trajectories in a uniform (a) and in a non-uniform (c) magnetic field, issuing from an axial point of the specimen for different azimuth angles, but making the same angle with the lens axis. (b) Field distributions corresponding to (a) and (c).

"The early development of electron lenses and electron microscopy",
Ernst Ruska, 1980, S. Hirzel Verlag Stuttgart

**Electron micrographs
(EM, TEM images)**

And

**(Transmission) electron diffraction patterns
(TED patterns, DP)**



- e : electron charge
- v : " velocity
- V : acceleration voltage
- m_0 : electron rest mass
- c : speed of light in vacuum
- h : Planck's constant
- λ : electron wavelength

**What is
DIFFRACTION
?**

Encyclopedia Britannica 1994-2002

Diffraction the spreading of waves around obstacles. Diffraction takes place with sound; with electromagnetic radiation..., and electrons, which show wavelike properties. One consequence of diffraction is that sharp shadows are not produced. The phenomenon is the result of interference...

Wikipedia 2006-2-2

Diffraction is the bending and spreading of waves when they meet an obstruction. It can occur with any type of wave...

Diffraction also occurs when any group of waves of a finite size is propagating; for example...

Diffraction is one particular type of wave interference, caused by the partial obstruction or lateral restriction of a wave; another example...

Grant R. Fowles, “Introduction to Modern Optics”, 2nd ed., 1975, Dover, p. 106

5.1. General Description of Diffraction

If an opaque object is placed between a point source of light and a white screen, it is found that the shadow that is cast by the object departs from the perfect sharpness predicted by geometrical optics.

Born and Wolf, "Principles of Optics", 4th ed., 1970.
Ch. VIII. Elements of the theory of diffraction

In carrying out the transition from the general electromagnetic field to the optical field, which is characterized by very high frequencies (short wavelengths), We found that in certain regions the simple geometrical model of energy propagation was inadequate. In particular, we saw that deviation from this model must be expected in the immediate neighborhood of the boundaries of shadows and in regions where a large number of rays meet. These deviations are manifested by the appearance of dark and bright bands, the diffraction fringes.

Hecht “Optics” 2nd ed, 1989

p.3. The phenomenon of diffraction, i.e., the deviation from rectilinear propagation that occurs when light advances beyond an obstruction, was first noted ...

pp. 128-129. ... an optical device is ... unable to collect all the emitted light; the system accepts only a segment of the wavefront... there will always be an apparent deviation from rectilinear propagation even in homogeneous media – the wave will be *diffracted*.

J.M. Cowley, “Diffraction physics”

(No definitions given)

Feynman “Lectures on Physics” Ch. 30. Diffraction

This chapter is a direct continuation of the previous one, although the name has been changed from *Interference* to *Diffraction*. No one has ever been able to define the difference between interference and diffraction satisfactorily. It is just a question of usage, and there is no specific, important physical difference between them. The best we can do, roughly speaking, is to say that when there are only a few sources, say two, interfering, then the result is usually called interference, but if there is a large number of them, it seems that the word diffraction is more often used. So, we shall not worry about whether it is interference or diffraction, but continue directly from where we left off in the middle of the subject in the last chapter.

What else?

We don't even need the word "diffraction". What we observe experimentally is the result of wave propagation. When there is an object in the way of the propagating waves, a pattern associated with the shape and nature of the object and the nature of the wave is formed. This can be called the Fresnel pattern or the Fraunhofer pattern, depending upon the approximations used in describing it.

Related terms:

- Scattering (of particles)

- Reflection (by atom plans in a solid)

WAVE PROPAGATION, SCATTERING, AND SUPERPOSITION

Electrons fly through the vacuum = electron wave propagating through the vacuum.

Electrons (electron waves) can be scattered by electrostatic potential of atoms.

When two or more electron waves meet, their amplitudes are added.

How to add waves:

Direct method

Amplitude-phase diagram (vector method)

Fourier transform

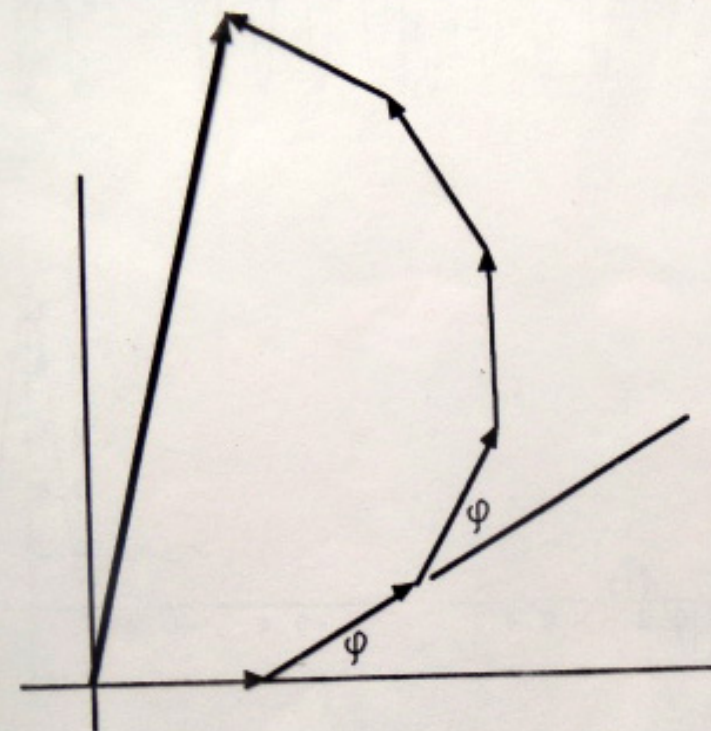
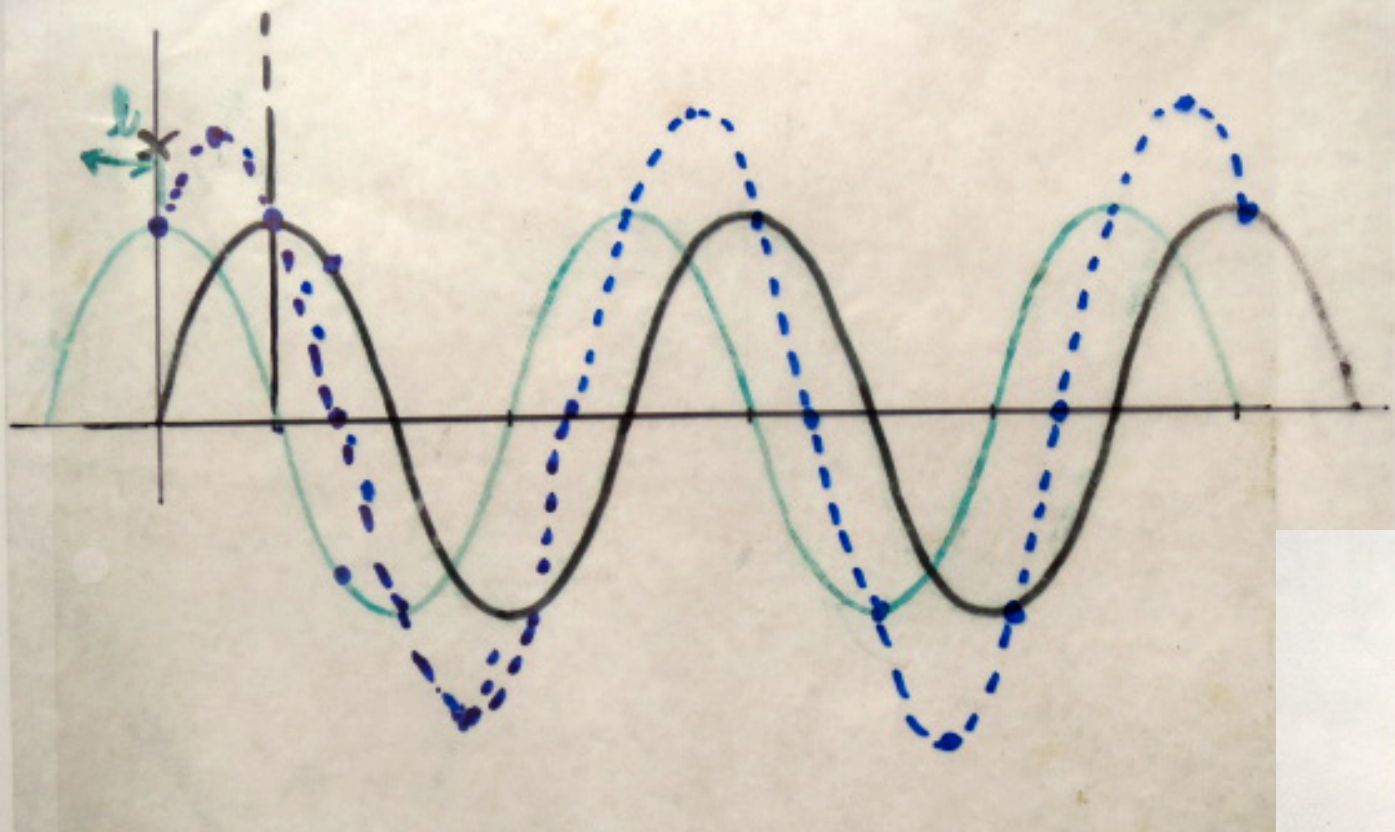
Optical bench (Atlas)

Computer

Diffraction Patterns from 3D objects

Bragg's Law

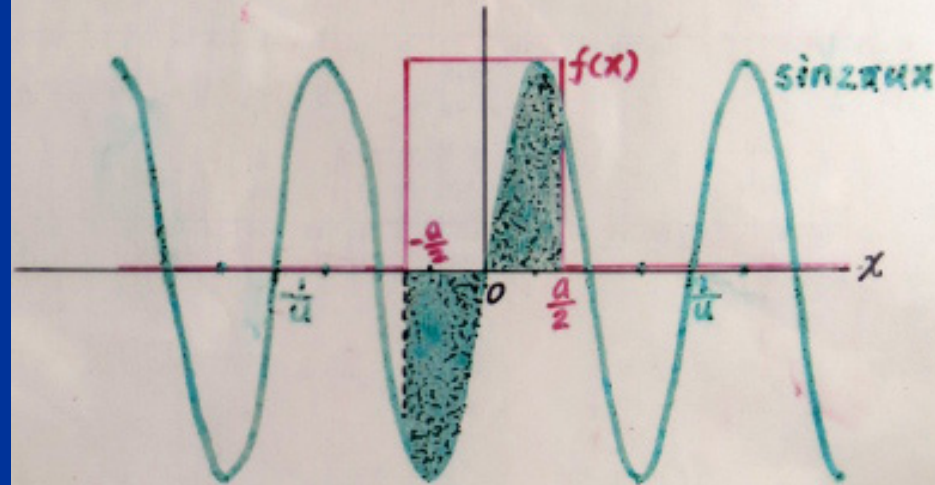
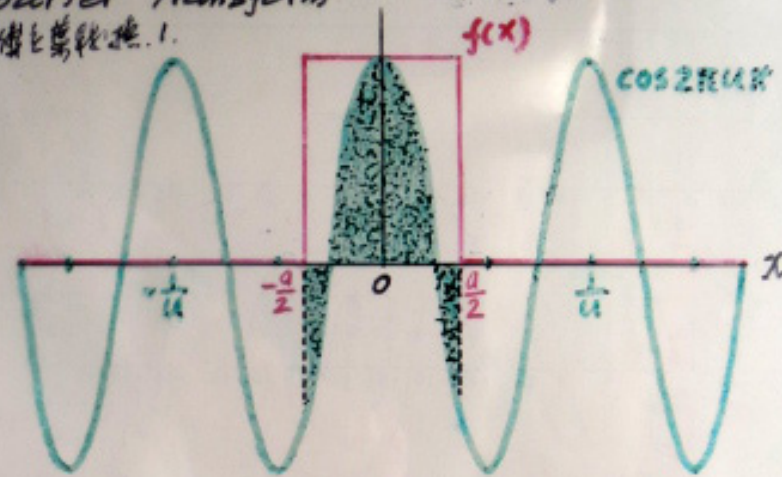
$$n \lambda = 2d \sin \theta$$



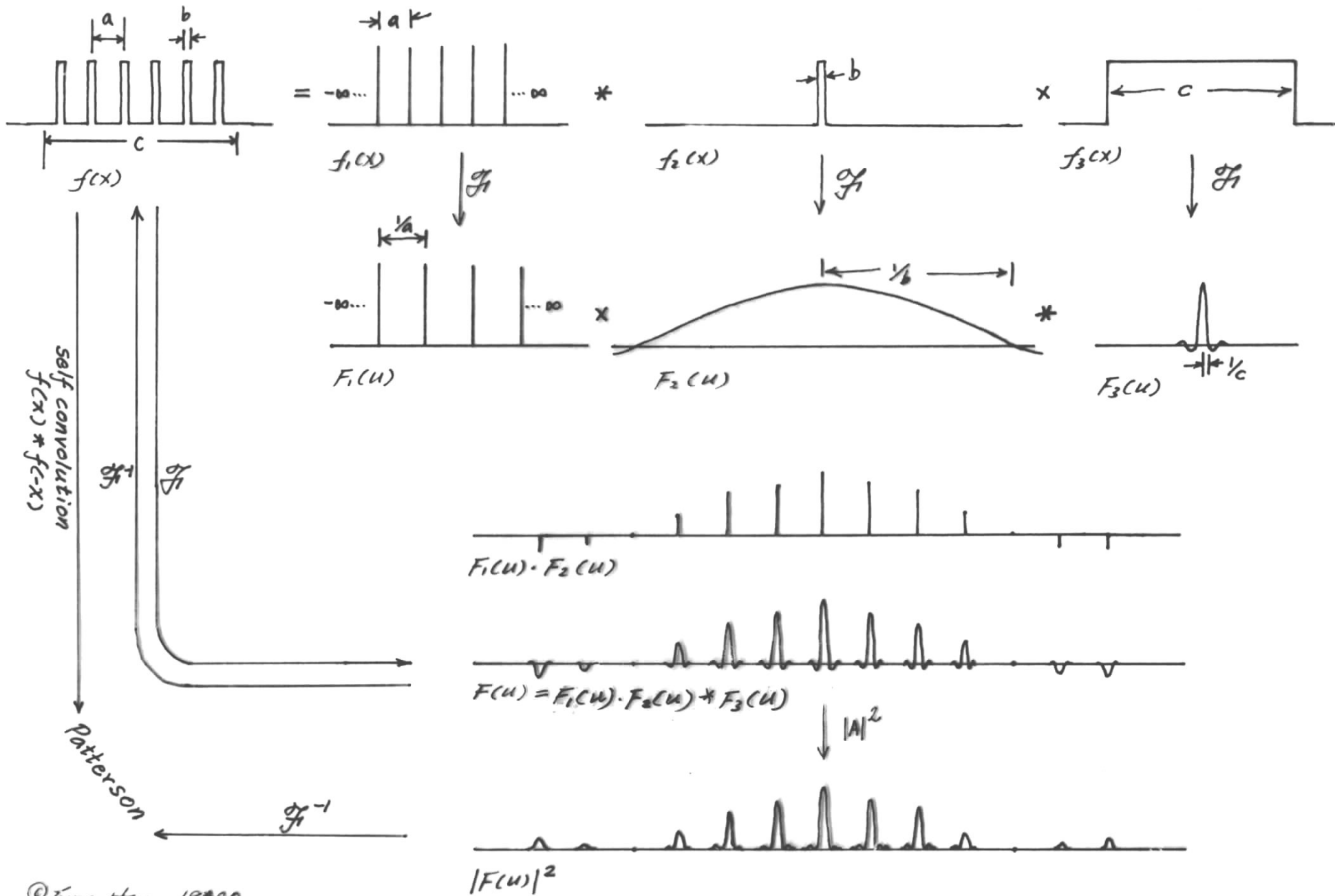
amplitude/phase diagram

Fourier Transform

傅里叶变换. 1.



$$\begin{aligned} \mathcal{F}[f(x)] &= \int_{-\infty}^{\infty} f(x) \exp\{2\pi i u x\} dx \\ &= \int_{-\infty}^{\infty} f(x) \{ \cos(2\pi u x) + i \sin(2\pi u x) \} dx \\ &= F(u) \end{aligned}$$



For finding diffraction patterns:

ImageJ[®]:

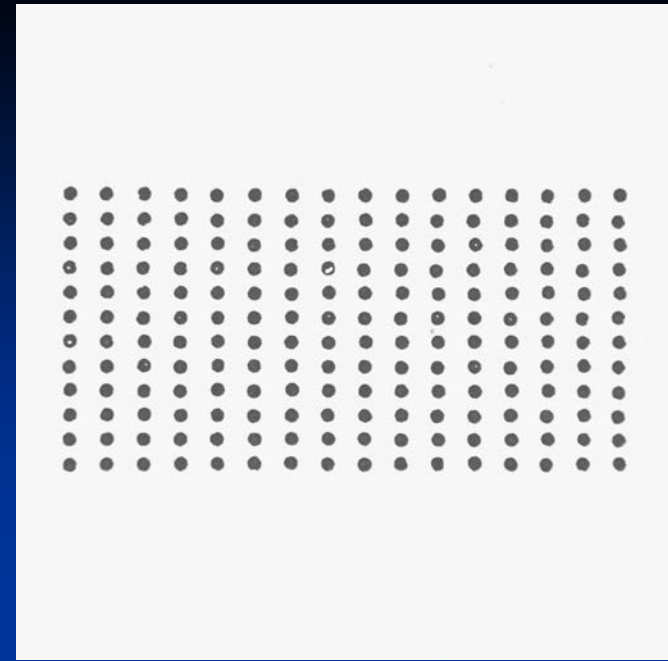
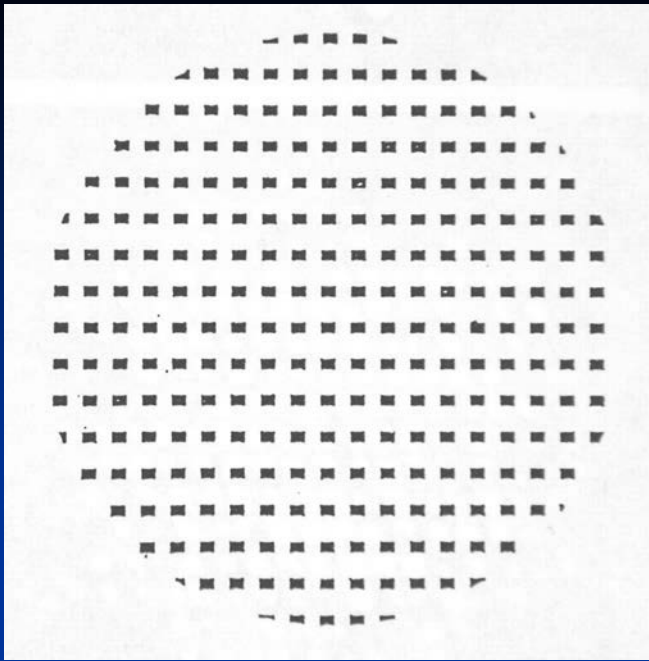
basic image processing. Ask Ms. Chen (2789-8394) about down loading.

DigitalMicrograph[®]:

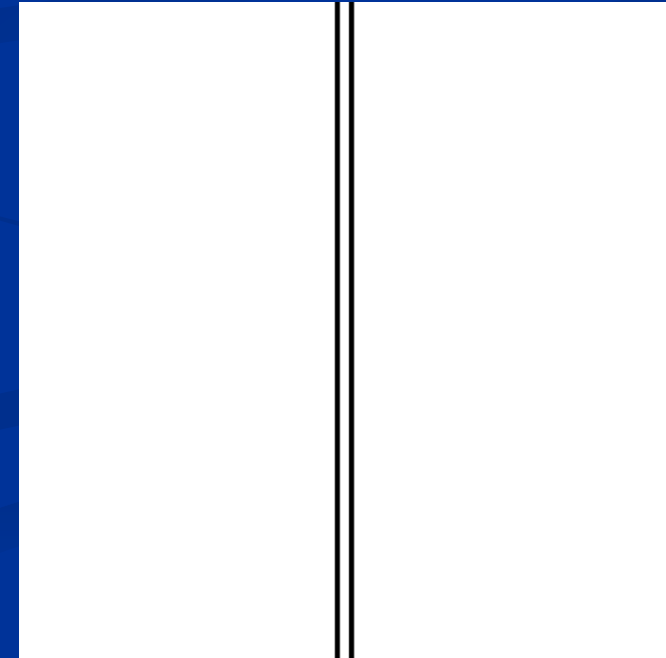
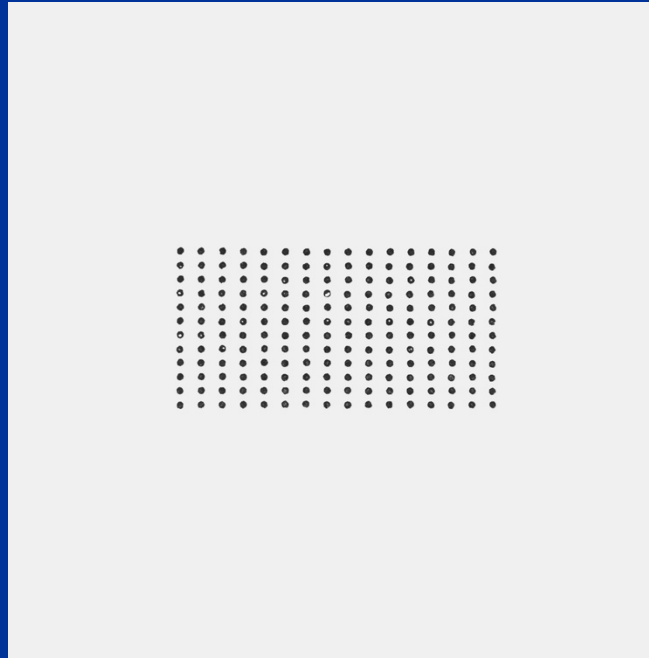
professional image processing. Ask Ms. Chen about free demo copy.

Reciprocal lattice and Ewald construction:

These are so cool and important. Sorry we did not have time to cover them. If you are interested, I can give a special lecture and demo on this subject. It will be free except that you have to arrange a time outside your scheduled classes.



Try these on
ImageJ® or
DigitalMicrograph®





Try this on ImageJ®
or
DigitalMicrograph®

Examples of electron micrographs and (transmission) electron diffraction (TED) patterns

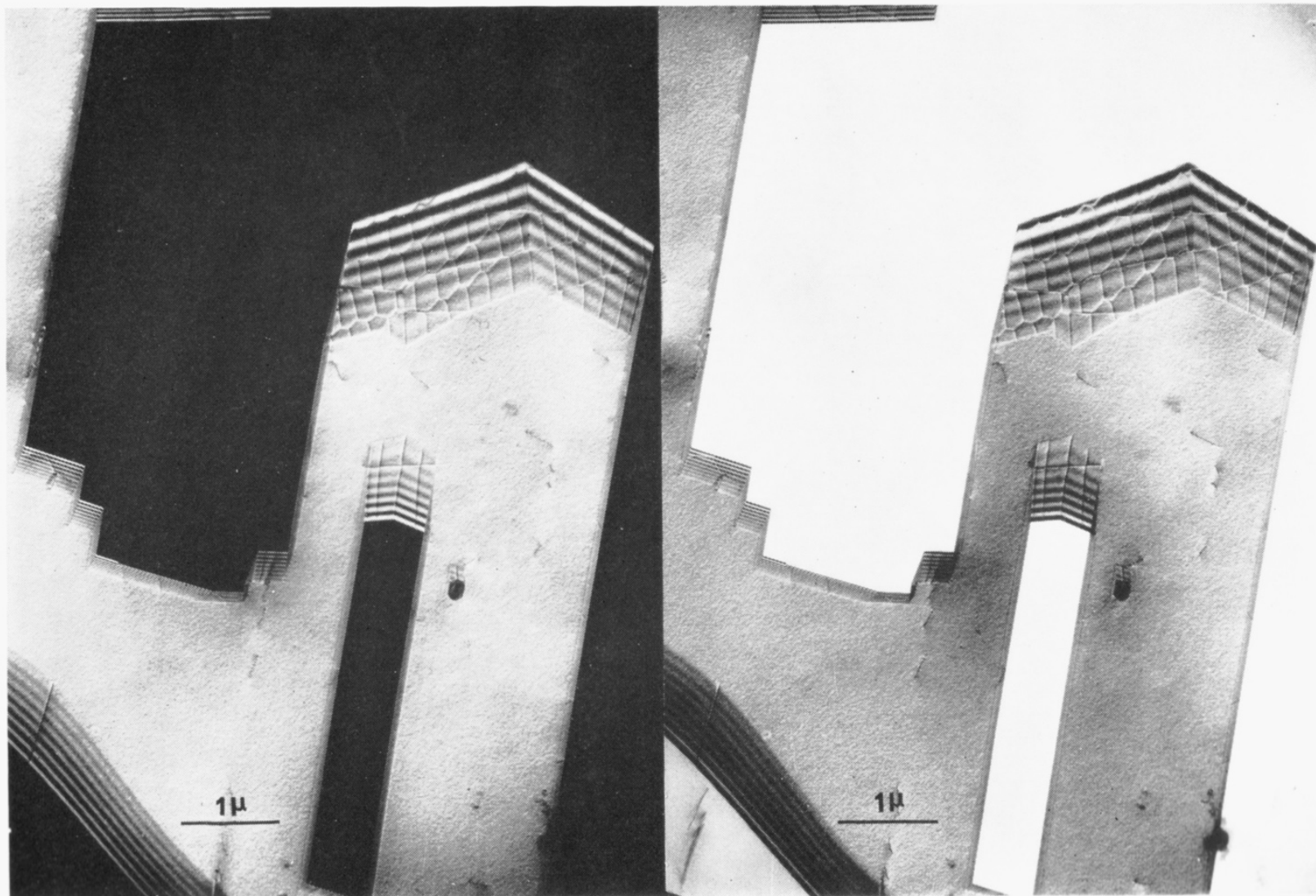
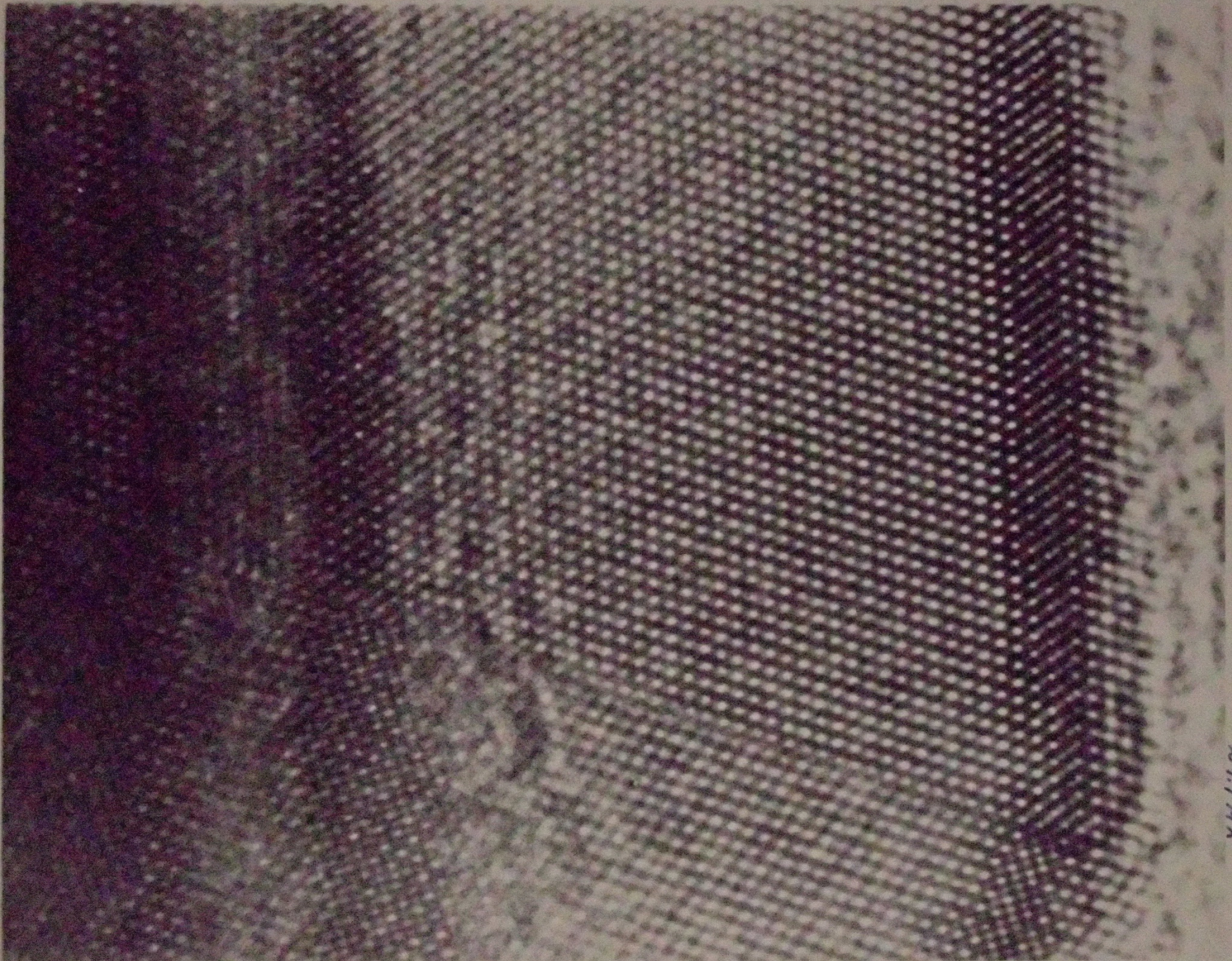
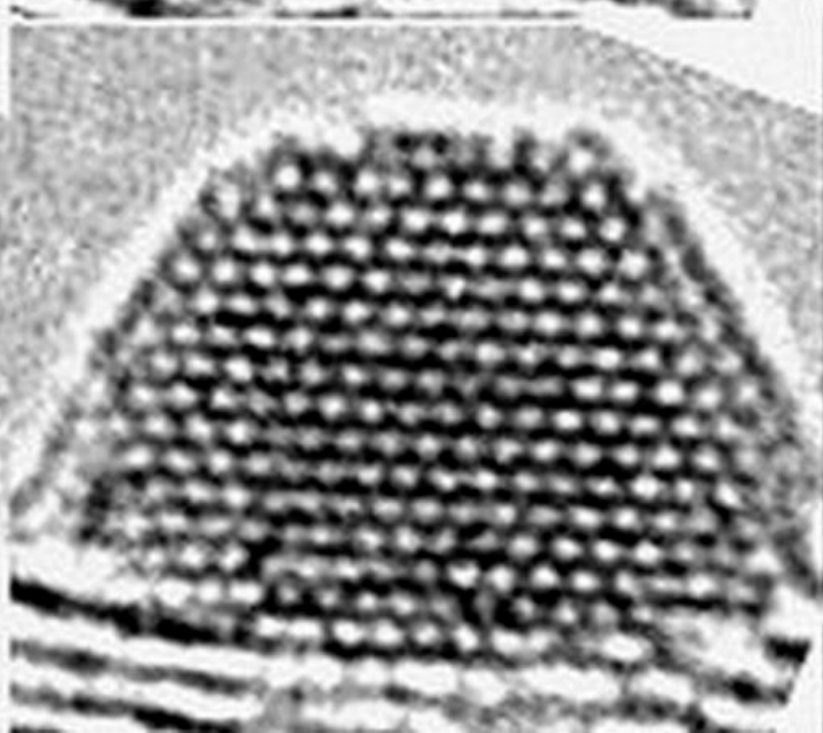
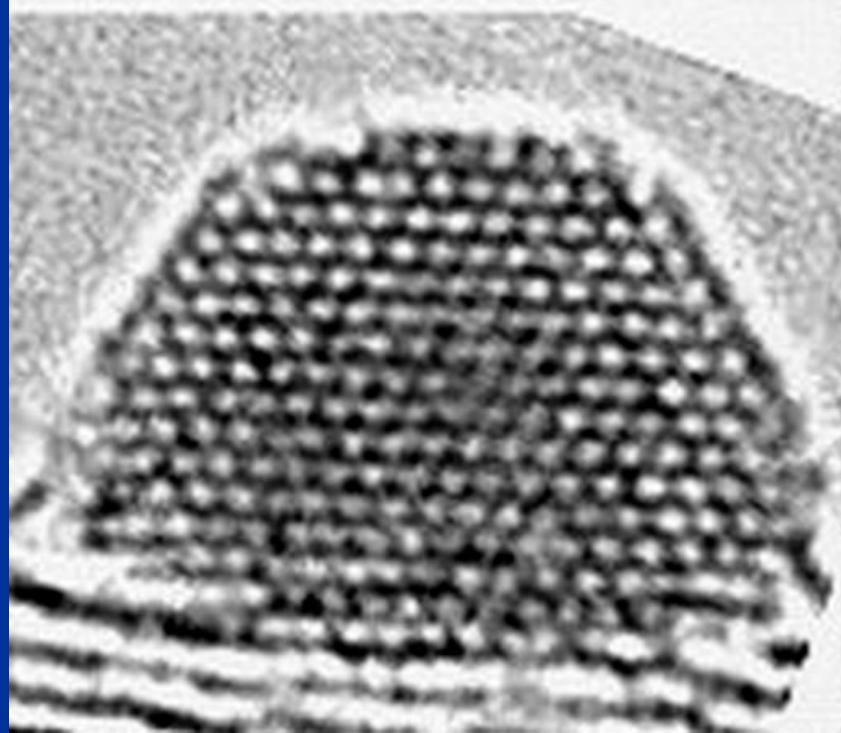
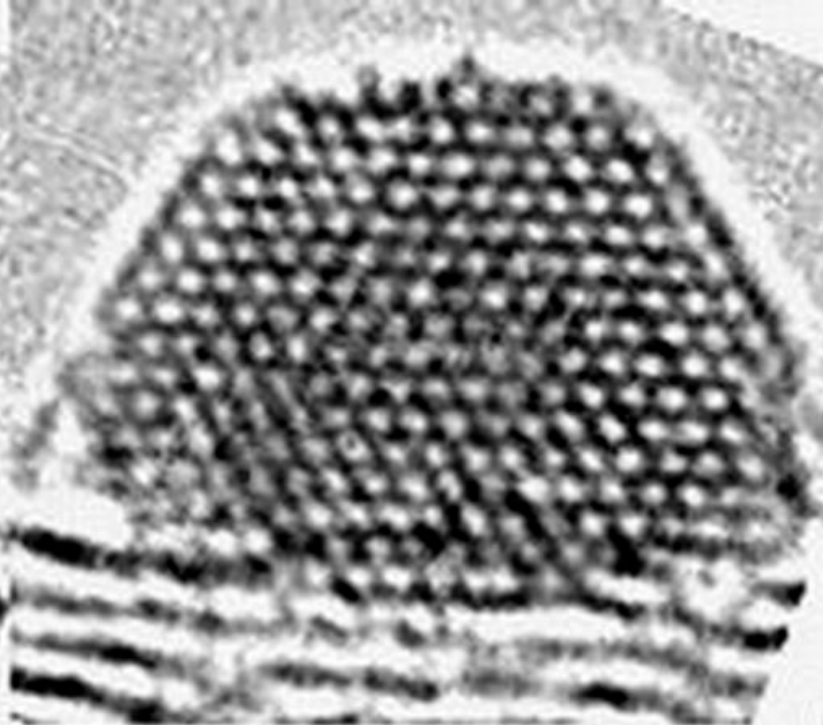
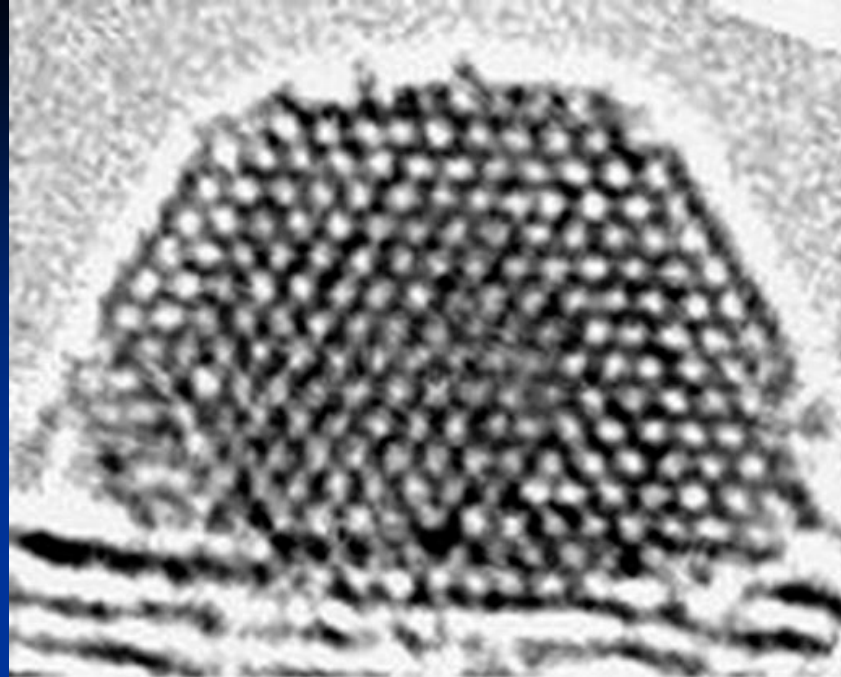


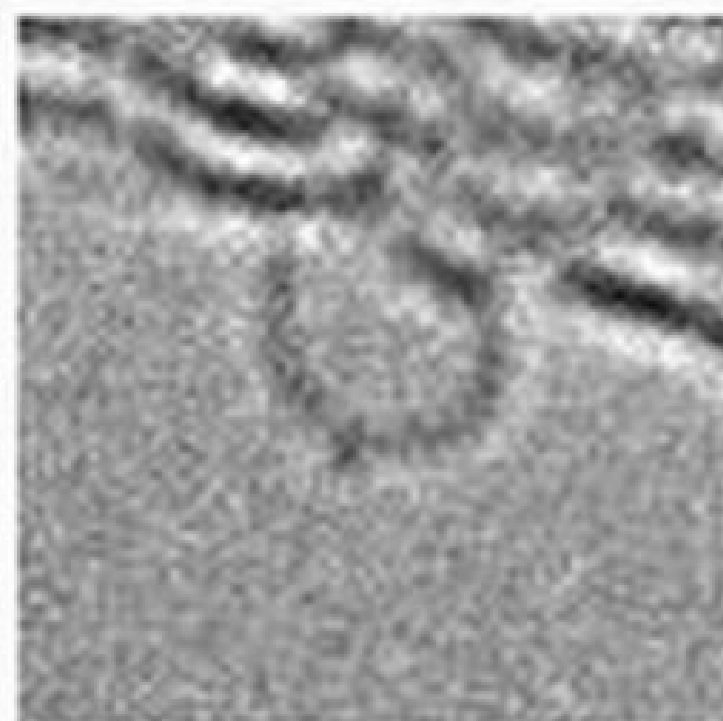
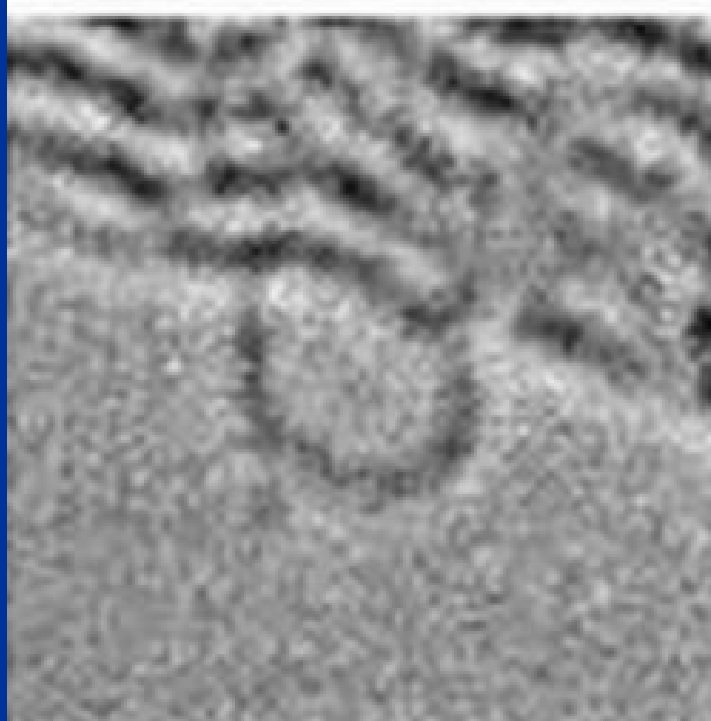
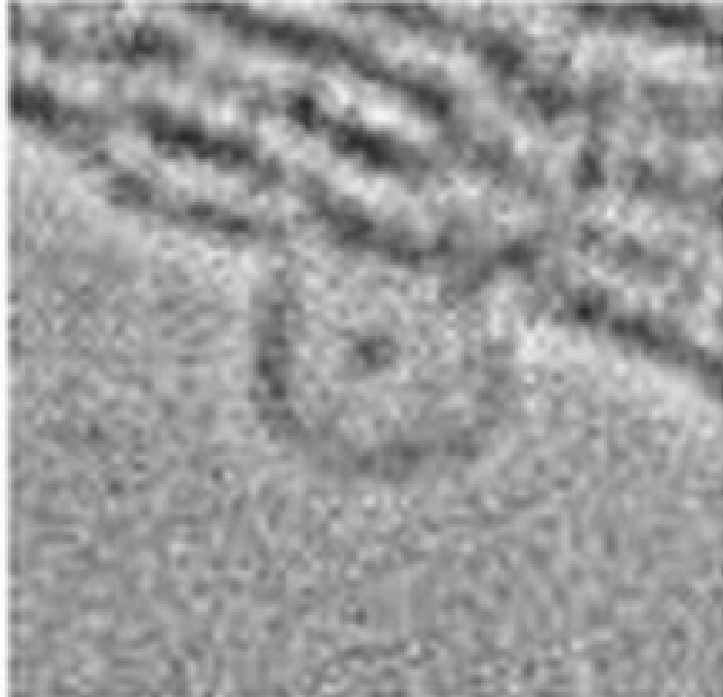
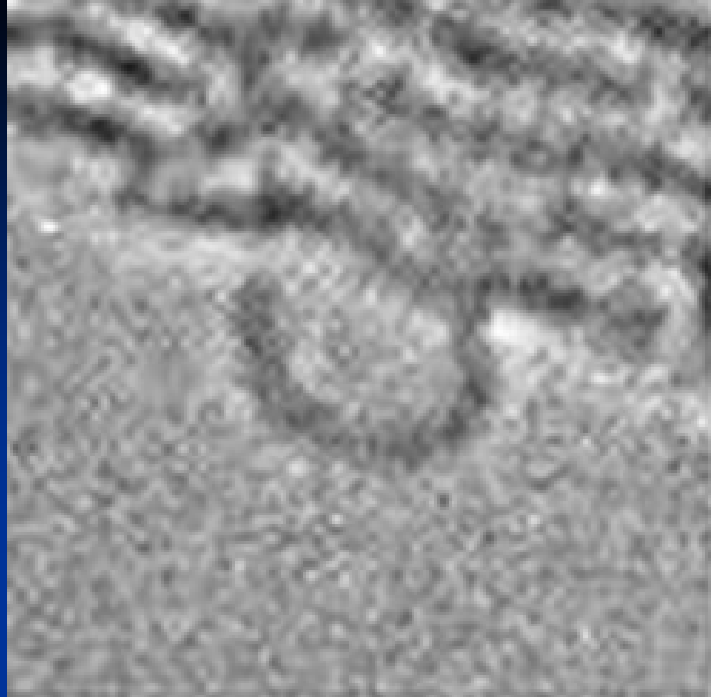
Plate X. Bright and dark-field micrographs of stainless steel, obtained with the Toulouse 1.5 MV microscope.
 $12\,000\times$; $\Phi = 1\text{ MV}$.

(Courtesy of Professor G. Dupouy, Laboratoire d'Optique Electronique du C.N.R.S., Toulouse)



$\approx 7.7 \text{ Mx}$





Contrast mechanism:

Beam/specimen interaction

Amplitude and/or phase of the electron waves are altered by the specimen

Properties of lens

Waves (rays) initiated from a point on the object cannot be converged by the lens to a point on the image.

Aperture limitation (“diffraction” related)

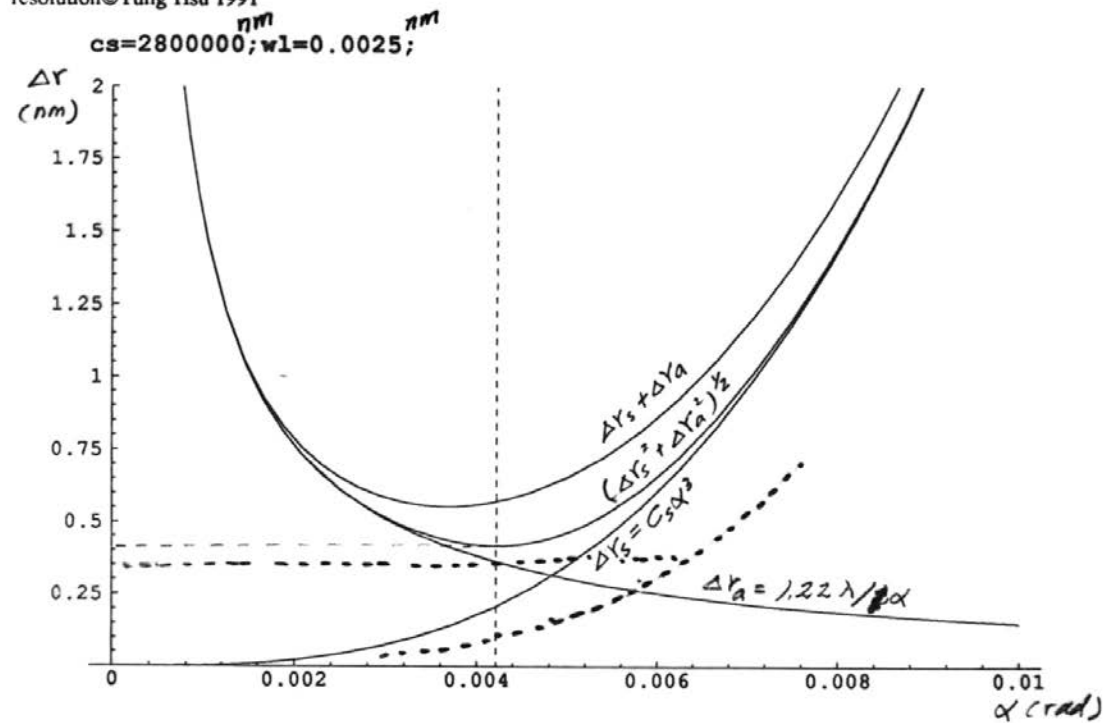
Spherical aberration

Chromatic aberration

Defocus (“diffraction” related)

Astigmatism

Detector: Fluorescence screen, Film, CCD, eyes



RESOLUTION:

Rayleigh's criterion

Balancing the spherical aberration effect and the diffraction effect:

Smaller aperture produces larger Airy disc (diffraction pattern of the aperture).

Larger aperture produces more diffused disc due to spherical aberration

$$\lambda = \frac{h}{\{2mE(1 + \frac{E}{2mc^2})\}^{1/2}}$$

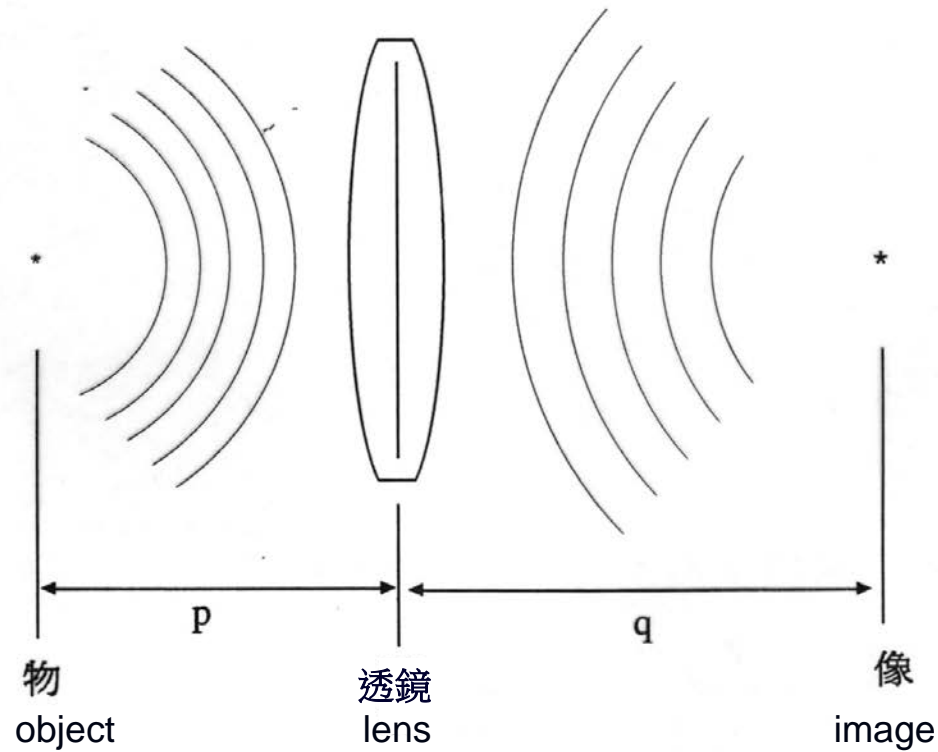
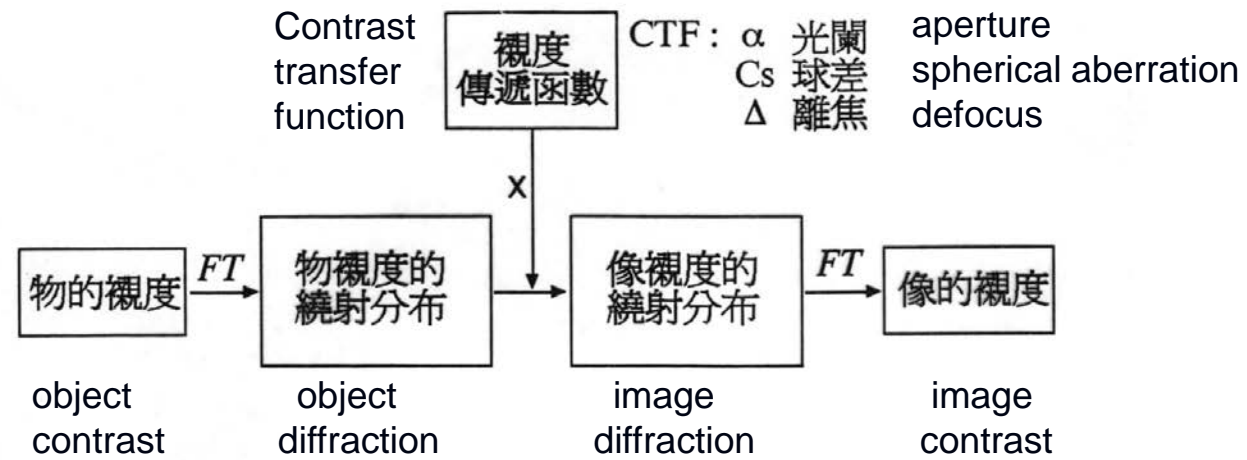
$E = 100 \text{ keV}$	$\lambda = 0.0037 \text{ nm}$
200 keV	0.0025 nm
15 keV	0.0099 nm

$$\frac{\lambda}{L}: \Delta r \approx 1.22 \frac{\lambda}{\alpha}$$

Fig. 22

$$\lambda = 1.226 [E(1 + 0.9788 \times 10^{-6} E)]^{-1/2} \text{ nm}$$

↑ ↑
voltage



ASTIGMATISM

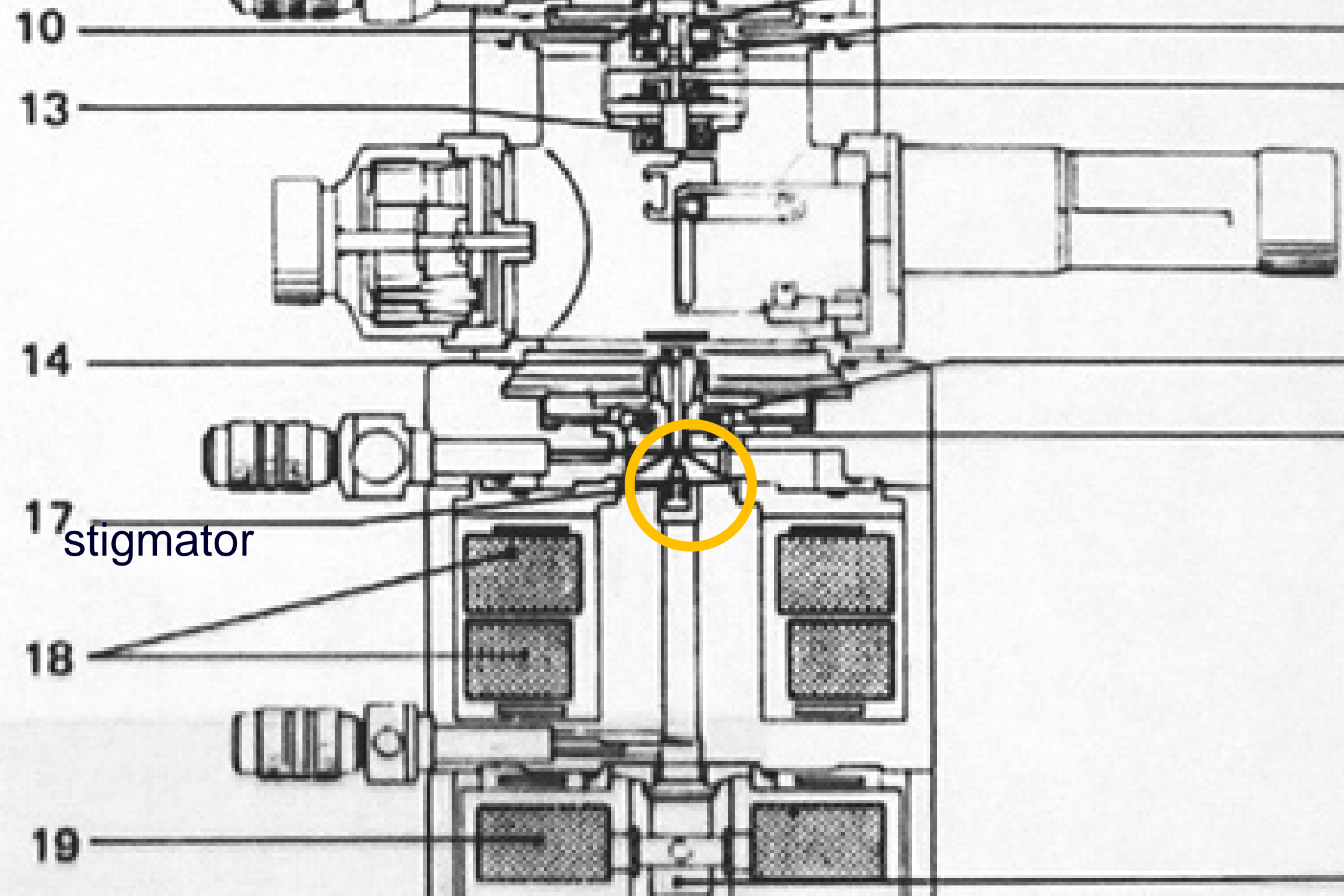
Stigma

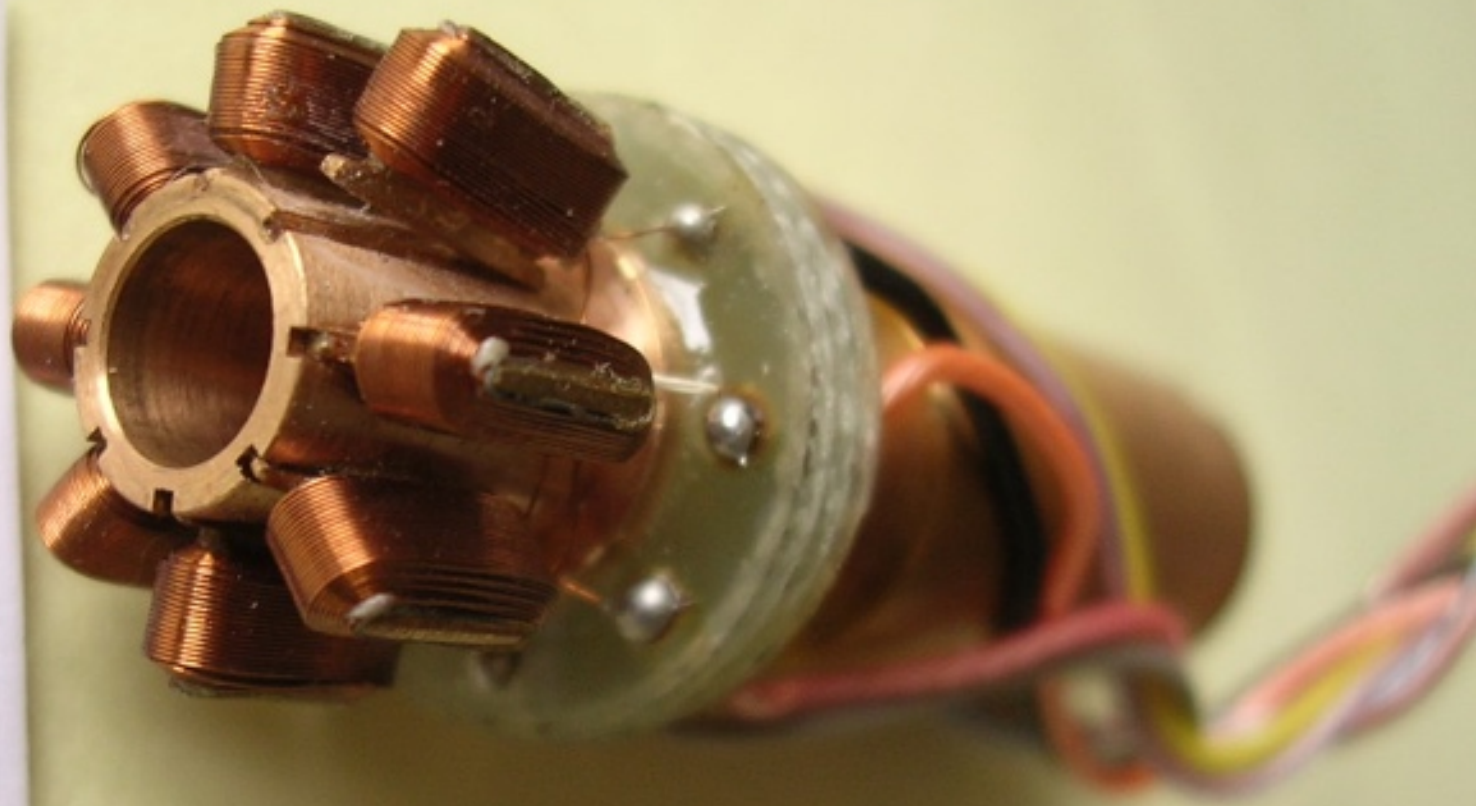
Stigmatize

Astigmatism

Anastigmatic

Stigmator





Specimen preparation –

Specimen: What characterization is all about.

the ultimate limit of resolution and detectability

General requirements:

thin, small, conductive, firm, dry

Various methods

Ultramicrotomy

Mechanical

Chemical

Ion

(Lucky for nano-materials work: Minimal preparation)

Contrast enhancement:

Staining, evaporation, decoration

Specimen support and specimen holders

Specimen support

- Grid

- Holey carbon grid

Specimen holders:

- Top entry

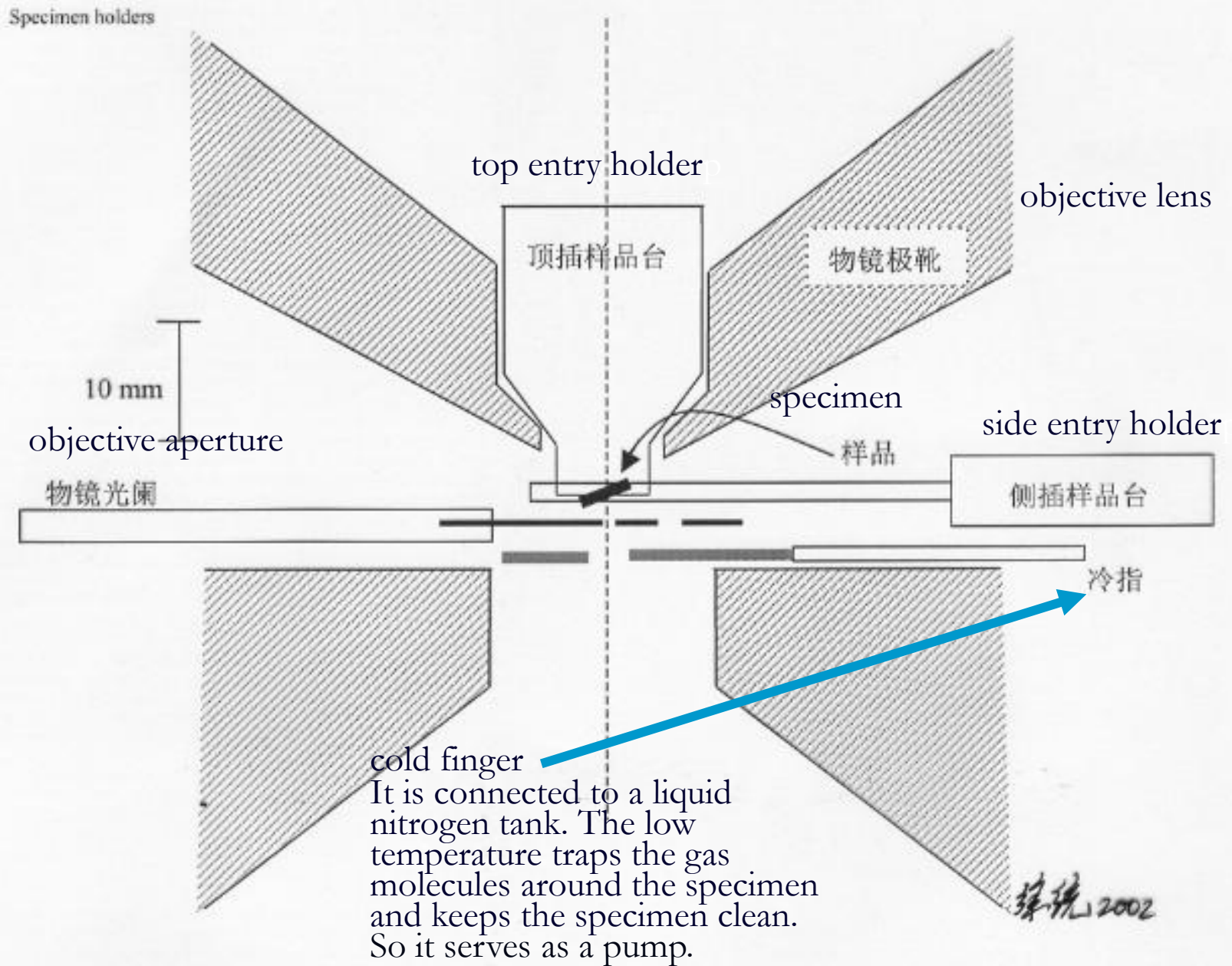
- Side entry

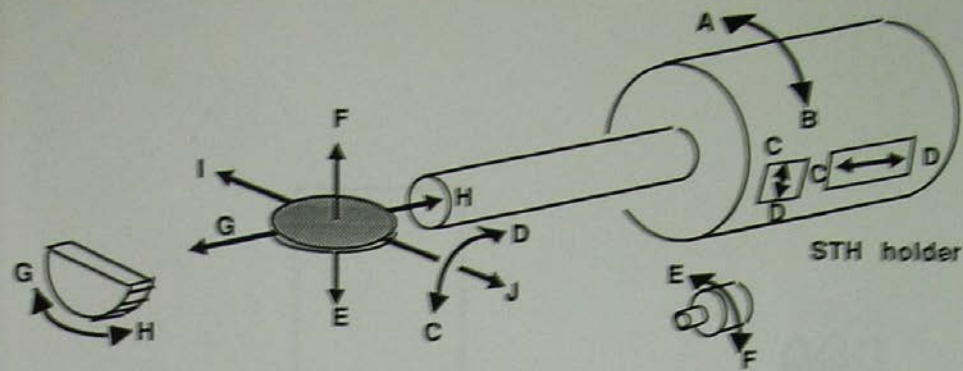
- Single/double tilt

- Heating, cooling, tensile, environmental, etc.

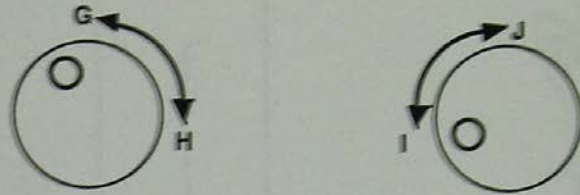
Performance:

- Tilt angle, working distance,

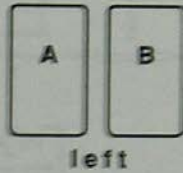




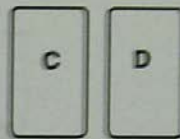
stage
translation
controls



foot pedals



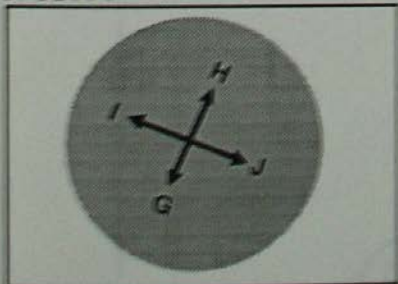
left



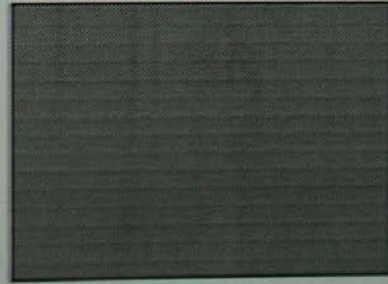
right

A: +1st tilt.	F: +z.
B: -1st tilt.	G: +x.
C: +2nd tilt.	H: -x.
D: -2nd tilt.	I: +y.
E: -z.	J: -y.

specimen

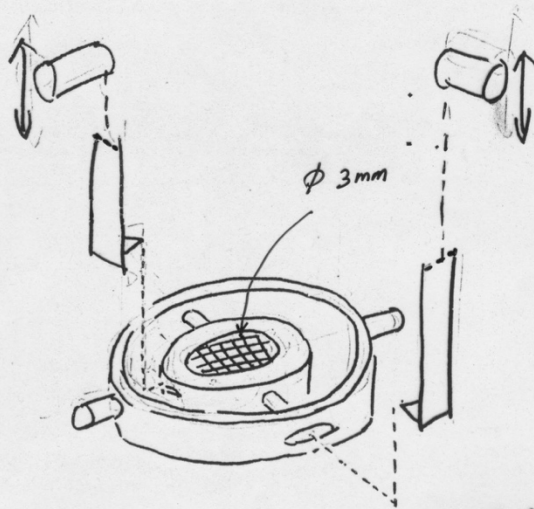


specimen

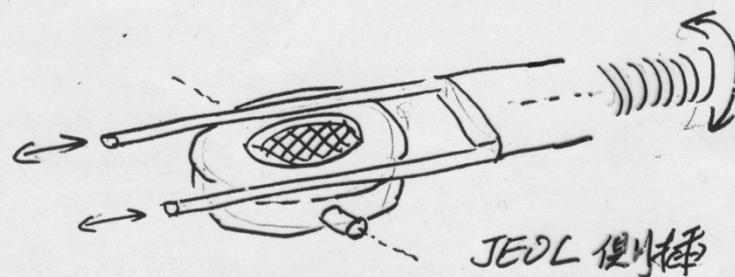


Movements and controls
of the specimen

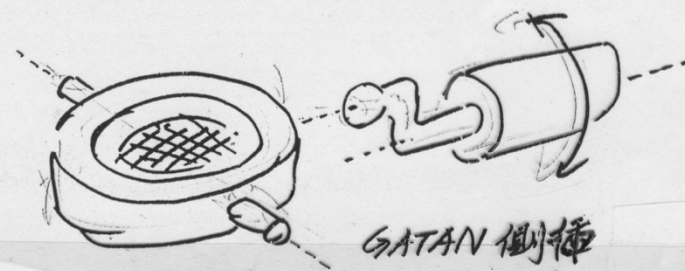
各式双倾样品台



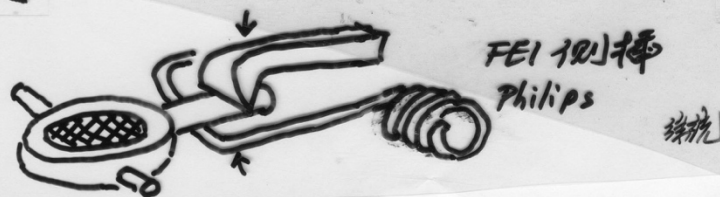
JEOL 顶插



JEOL 侧插



GATAN 侧插



FEI 侧插
Philips

续航



holey carbon grid

1 μm

correction:

The holey carbon grid used for supporting powder specimen is NOT made by carbonizing the organic film. Rather the holey organic film is coated with a thin film of carbon. The carbon coating provides electrical conductivity. Therefore it can be used under the electron beam. For high resolution electron microscopy the carbon coated organic film is often too thick as a support. Then the organic film is dissolved with a solution such as acetone, leaving only the very thin carbon film.

High Resolution Electron Microscope (HREM):

Approaching atomic resolution.

Requirements:

(Ultra) high resolution pole piece

Electronic stability

Mechanical stability

Clean environment: (Ultra) high vacuum

Specimen preparation: very very thin

In general HREM is needed for studying nano-materials.

VACUUM

Thirty spokes share the wheel's hub;
It is the center hole that makes it useful.
Shape clay into a vessel;
It is the space within that makes it useful.
Cut doors and windows for a room;
It is the holes which make it useful.
Therefore profit comes from what is there;
Usefulness from what is not there.

Tao Te Ching, by Lao Tsu
Translation & Calligraphy by
Gia-fu Feng & Jane English

三十輻共一轂當其無有車之用

埏埴以為器當其無有器之用

鑿空戶牖以為室當其無有室之用

故有之以為利無之以為用

HIGH VACUUM = LOW PRESSURE

Why vacuum ?

How to evacuate ?

How to measure the vacuum ?

Why the electron microscope has to be evacuated ?

- Stability of the specimen ·

- Filament life ·

- Sufficient mean free path of the electrons ·
(for the required electron optical design.)

Physics of gases: Elastic gas molecules.

Constant motion of gas molecules,
colliding each others and walls of container.

System in equilibrium.

Negligible external force (magnetic, gravity).

Physical phenomena under various pressures:

Boyle's Law : $p_1 V_1 = p_2 V_2$ p : pressure V : volume

Gas Law : $pV = nRT$ n : number of moles
 R : gas constant , $8.314 \text{ J / K} \cdot \text{mol}$
 T : temperature

Number of molecules per unit volume at T and p :

$nA/V = p/(RT)$ A : Avogadro number , 6.022×10^{23}

Unit of pressure : $1 \text{ Pa} = 1 \text{ N/m}^2$
 $= 1.45 \times 10^{-4} \text{ psi}$
 $= 7.50 \times 10^{-3} \text{ torr (mm-Hg)}$

Mean free path L under pressure p torr :
 $L = 5 \times 10^{-5} / p \text{ (m)}$

Types of gas flow :

Turbulent : irregular, many vortices.

Smooth : regular, no vortices.

Knudsen : $L < \text{tube diameter}$.

Molecular : $L > \text{tube diameter}$;

Molecules do not interact with each others
except collisions.

(such is the case inside the electron microscope.)

Pumping :

When evacuating a chamber one does not draw molecules. One allows gas molecules to diffuse out and prevent them from going back in.

Various pumps : mechanical, diffusion, turbo-molecular, ion, sorbtion....

Multi-state pumping is necessary for 10^{-3} torr or below.

Pumping rate : (torr)-liter/sec.

To maintain vacuum, keep on pumping to balance the leak and outgas.

leak : (torr)-liter/sec.

outgas : torr-liter/cm²-sec.

measurement of vacuum :

based on physical phenomena at various pressure.

Vacuum (pressure) gauges :

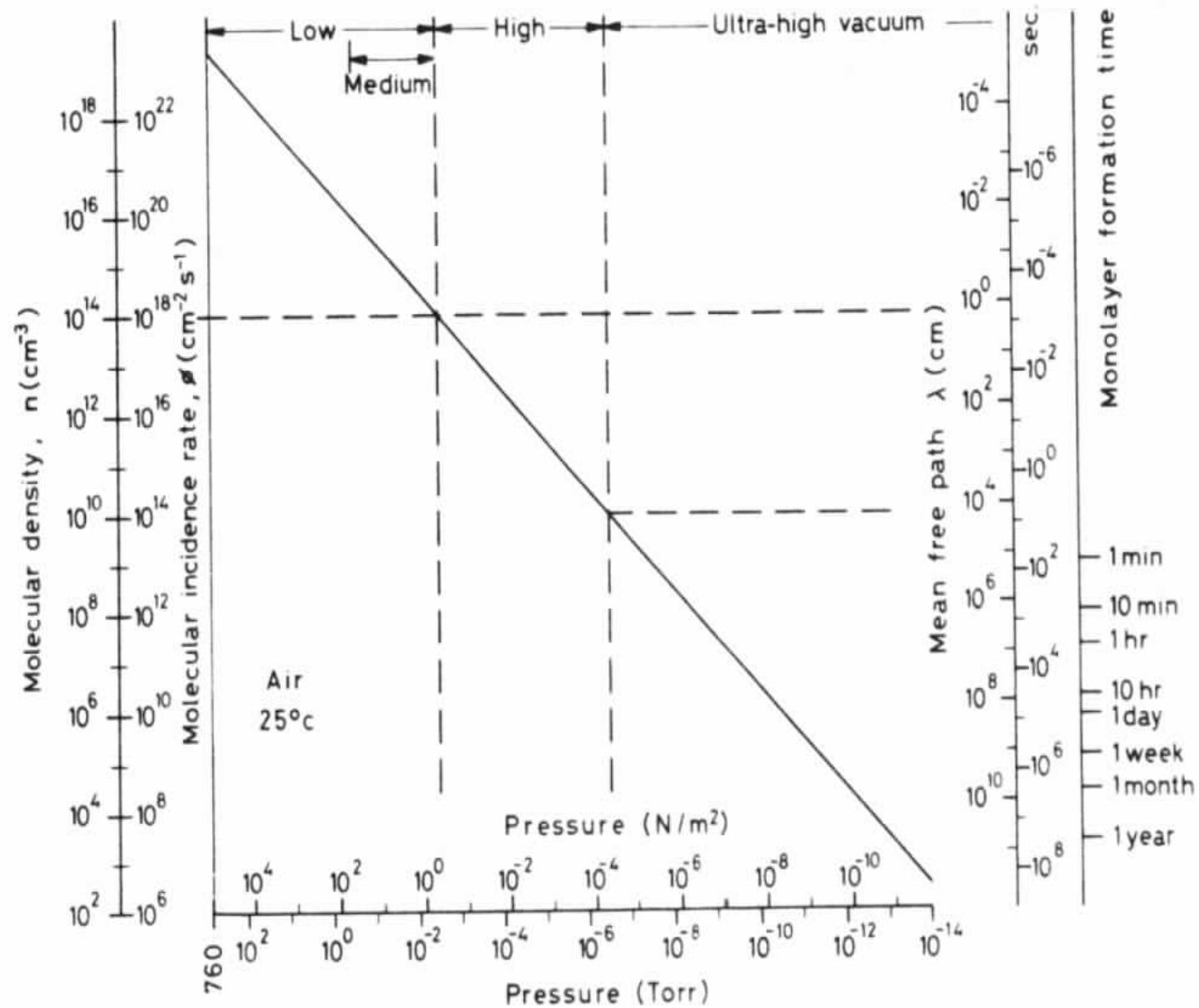
Mercury column, thermo couple, ionization current.

Maintain good vacuum :

Instrument design and operation procedure.

Operator's good practice and skill.

Environment of the lab.



degree of vacuum.

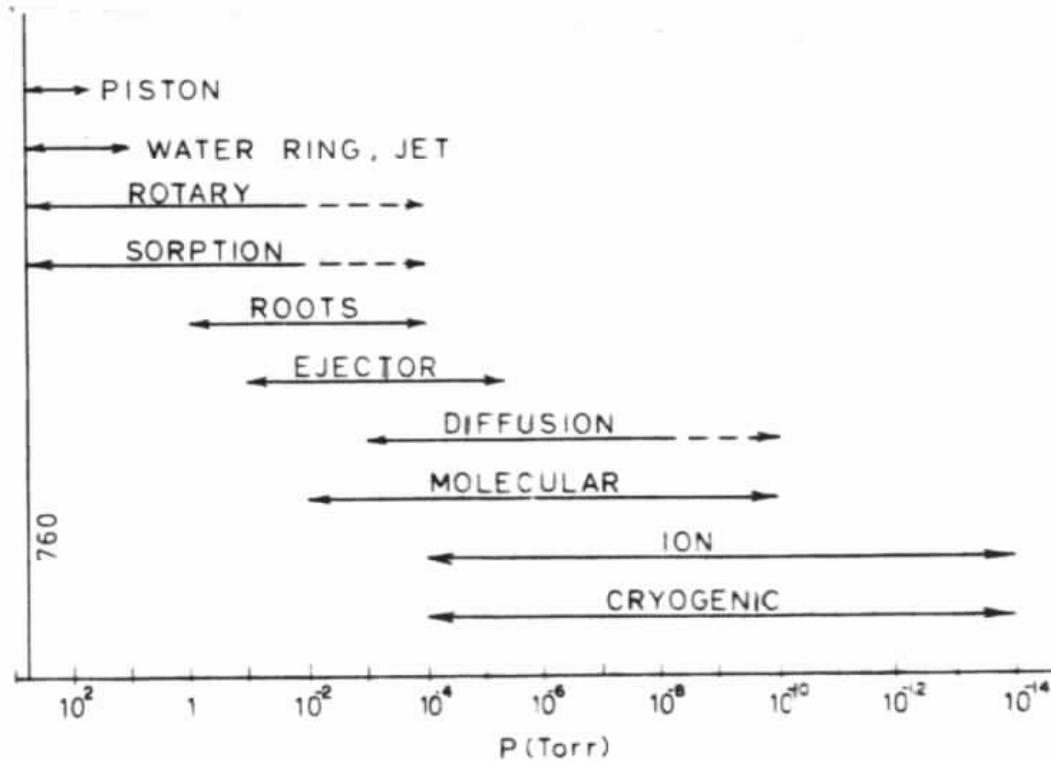


Fig. 5.1 Pressure ranges of vacuum pumps.

MEASUREMENT OF LOW PRESSURES

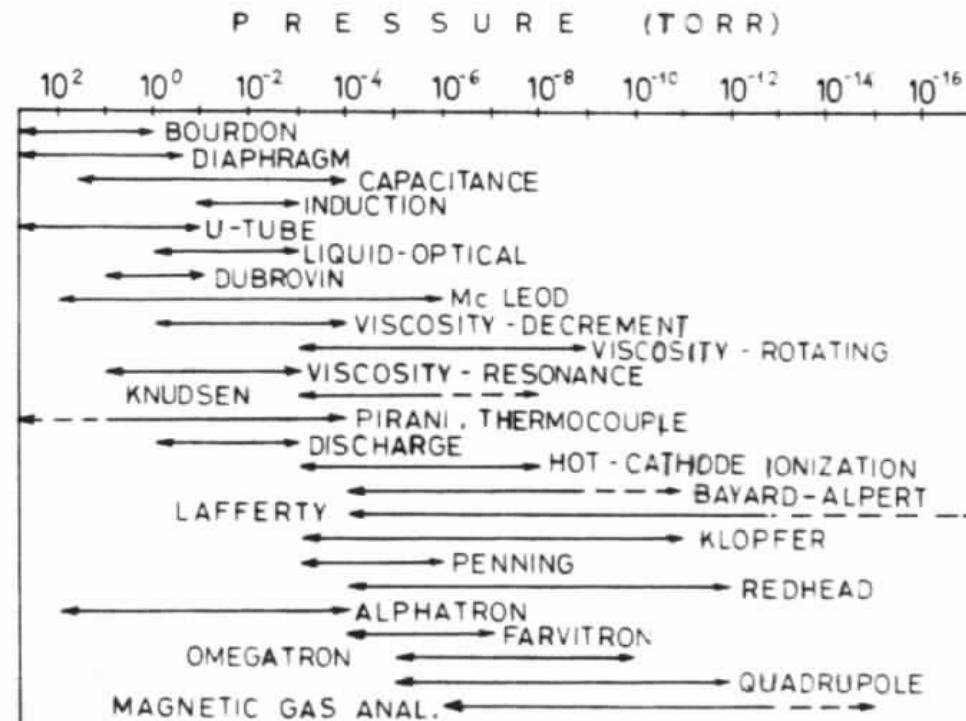
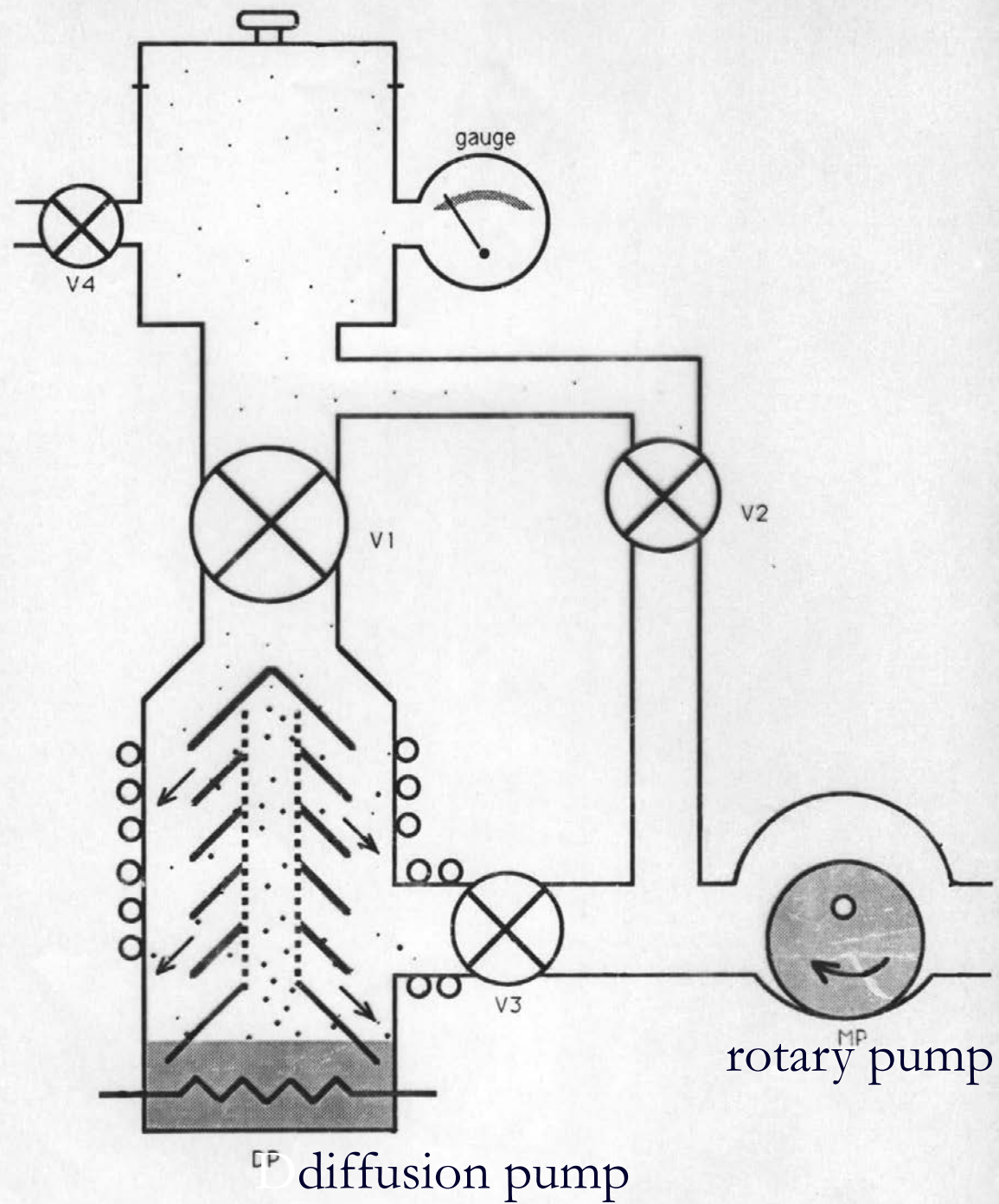


Fig. 6.1 Pressure ranges of vacuum gauges.

A. Roth, "Vacuum Technology", 2nd ed.
1982 North Holland.



ALARM

AIR

RP

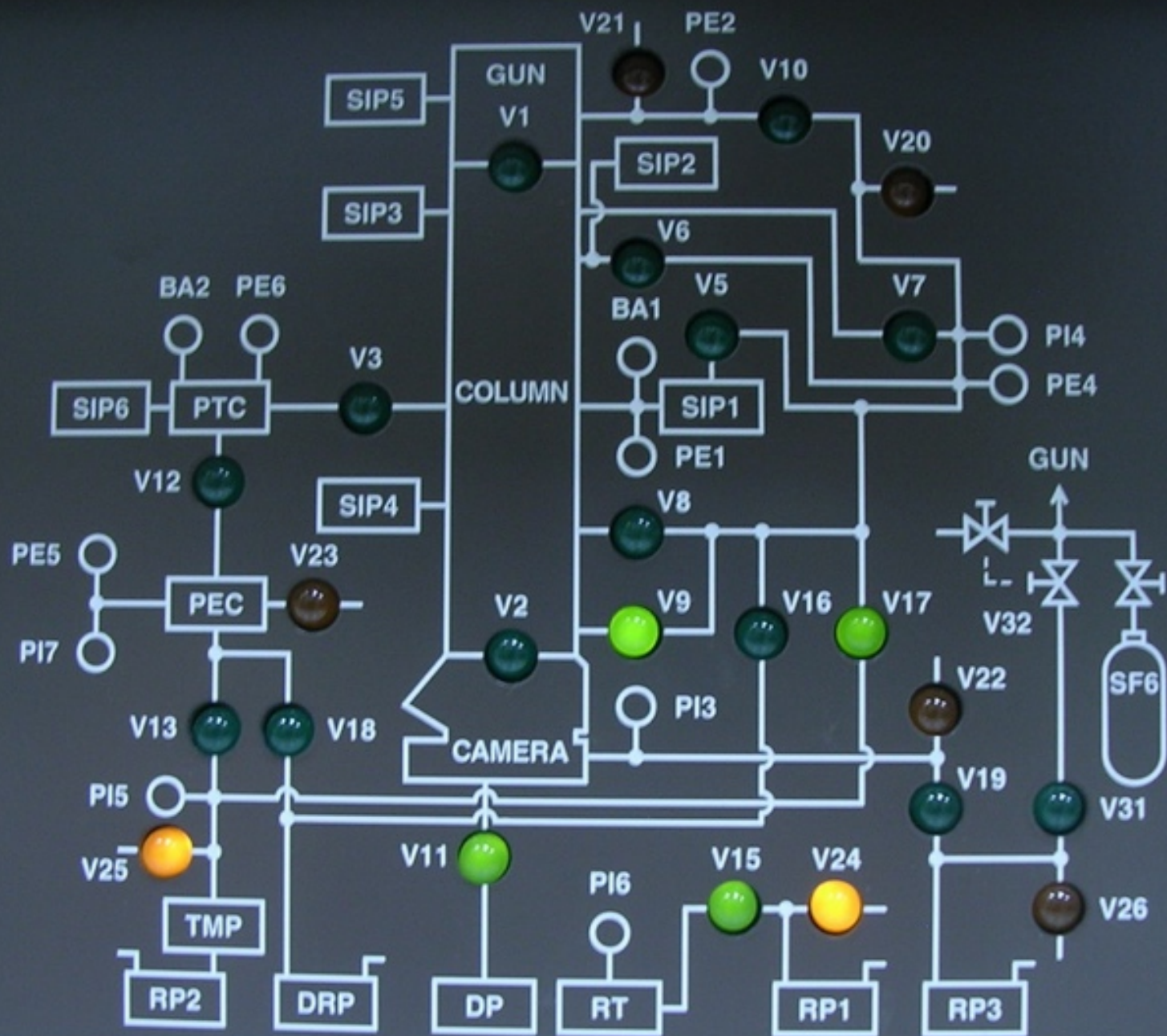
DP

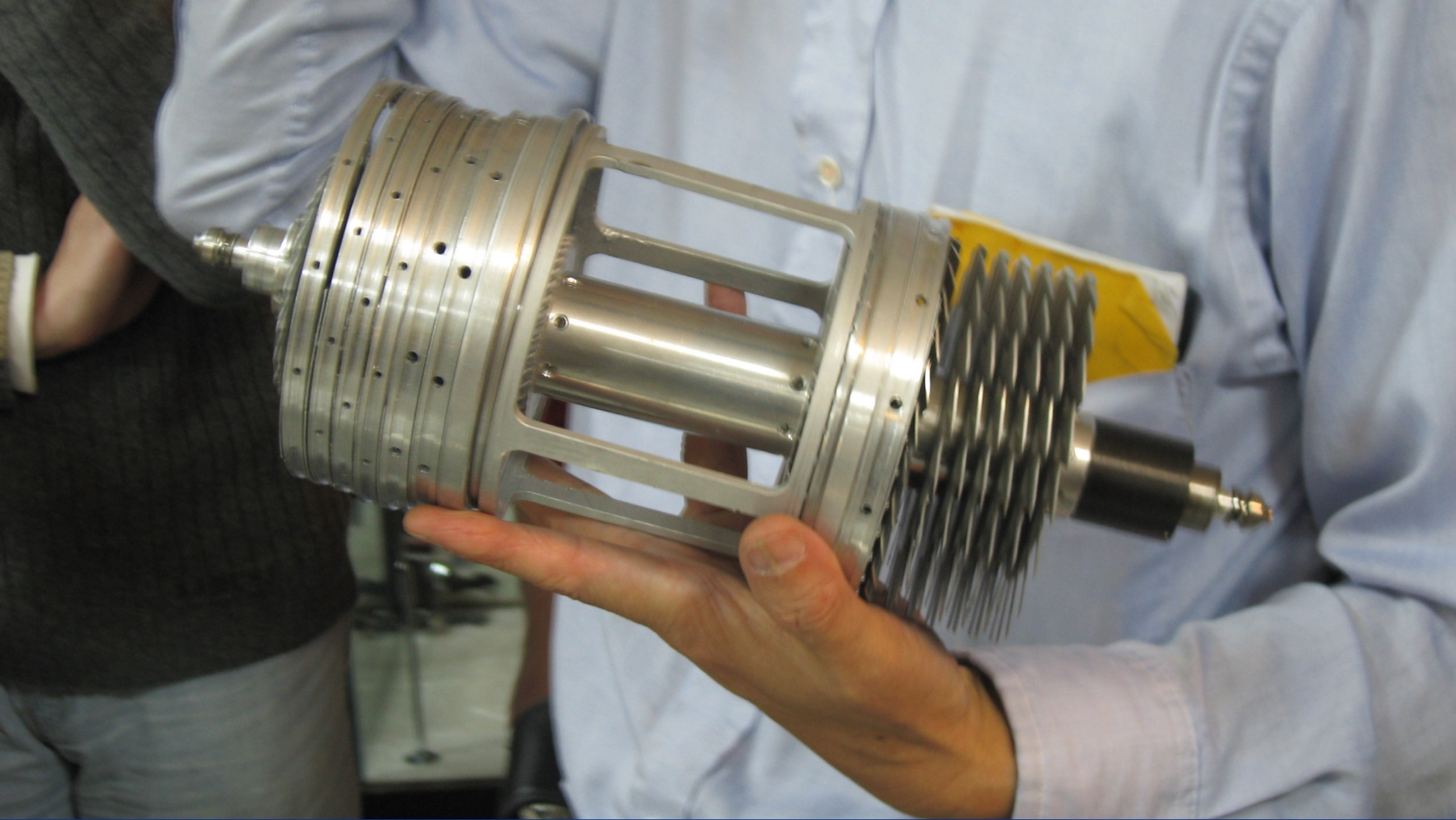
WATER

PIG

RT

TMP





A turbo pump

scanning electron microscope (SEM)

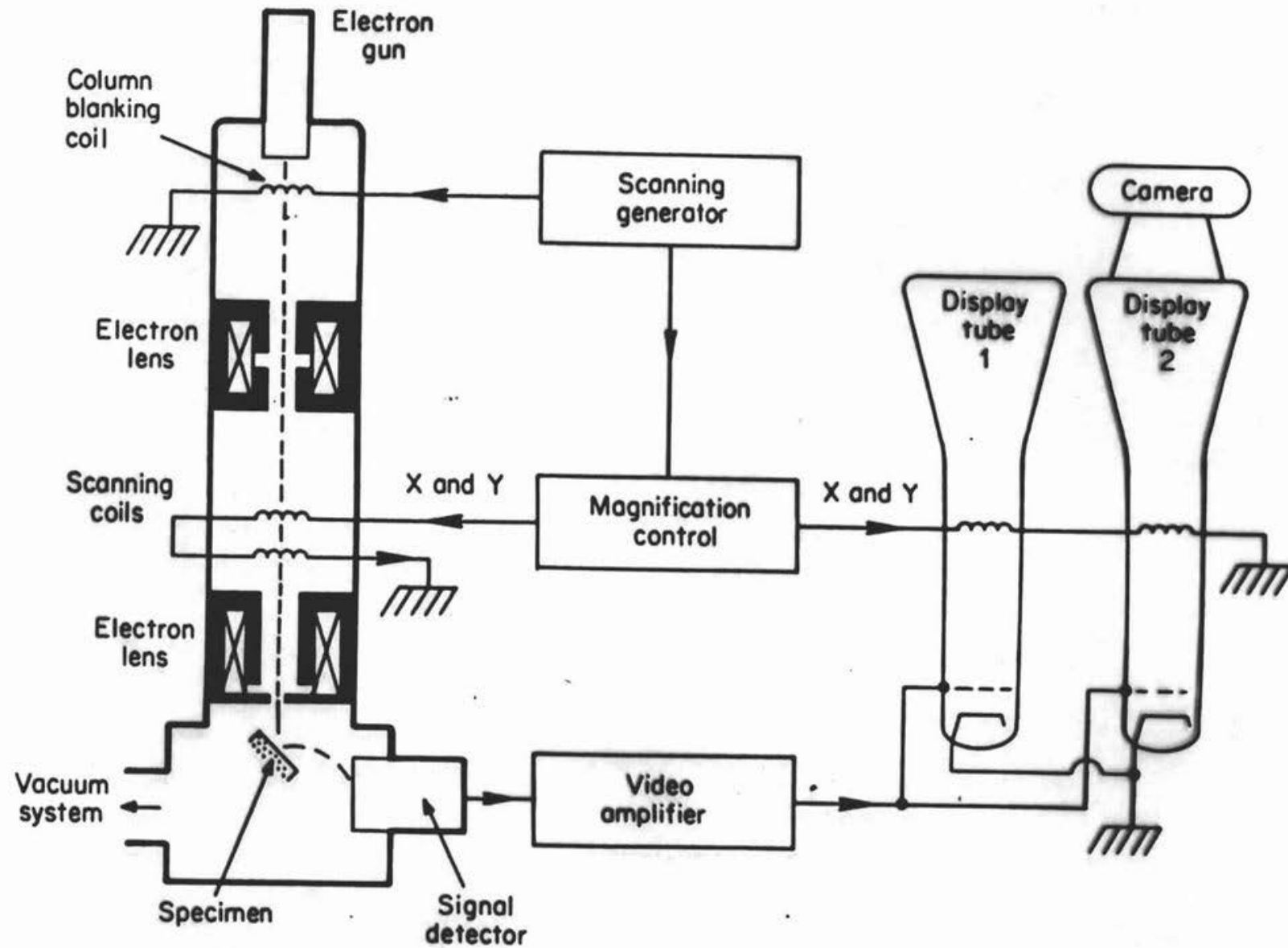


FIG. 1.2 Scanning electron microscope.

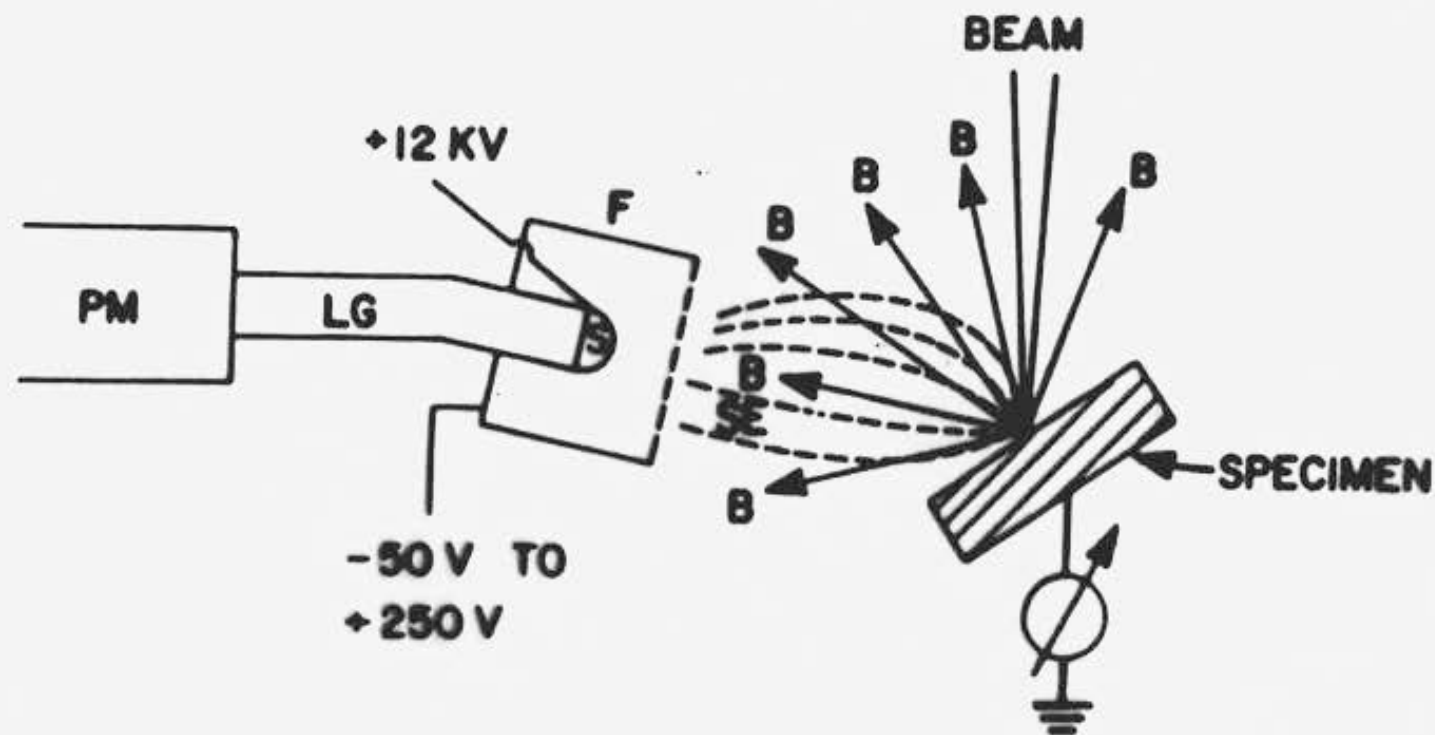


Figure 4.17. Schematic diagram of Everhart-Thornley scintillator-photomultiplier electron detector. B, backscattered electron; SE, secondary electron; F, Faraday cage; S, scintillator; LG, light guide; PM, photomultiplier.

Scanning electron microscopy – microprobe

Beam/specimen interaction: When the specimen is thick, “semi-infinite”.

Monte Carlo simulation

The probe forming system:

Forming a small probe is the same as forming a small spot in the image

The column

Contrast mechanism:

Secondary electrons

Back scattered electrons

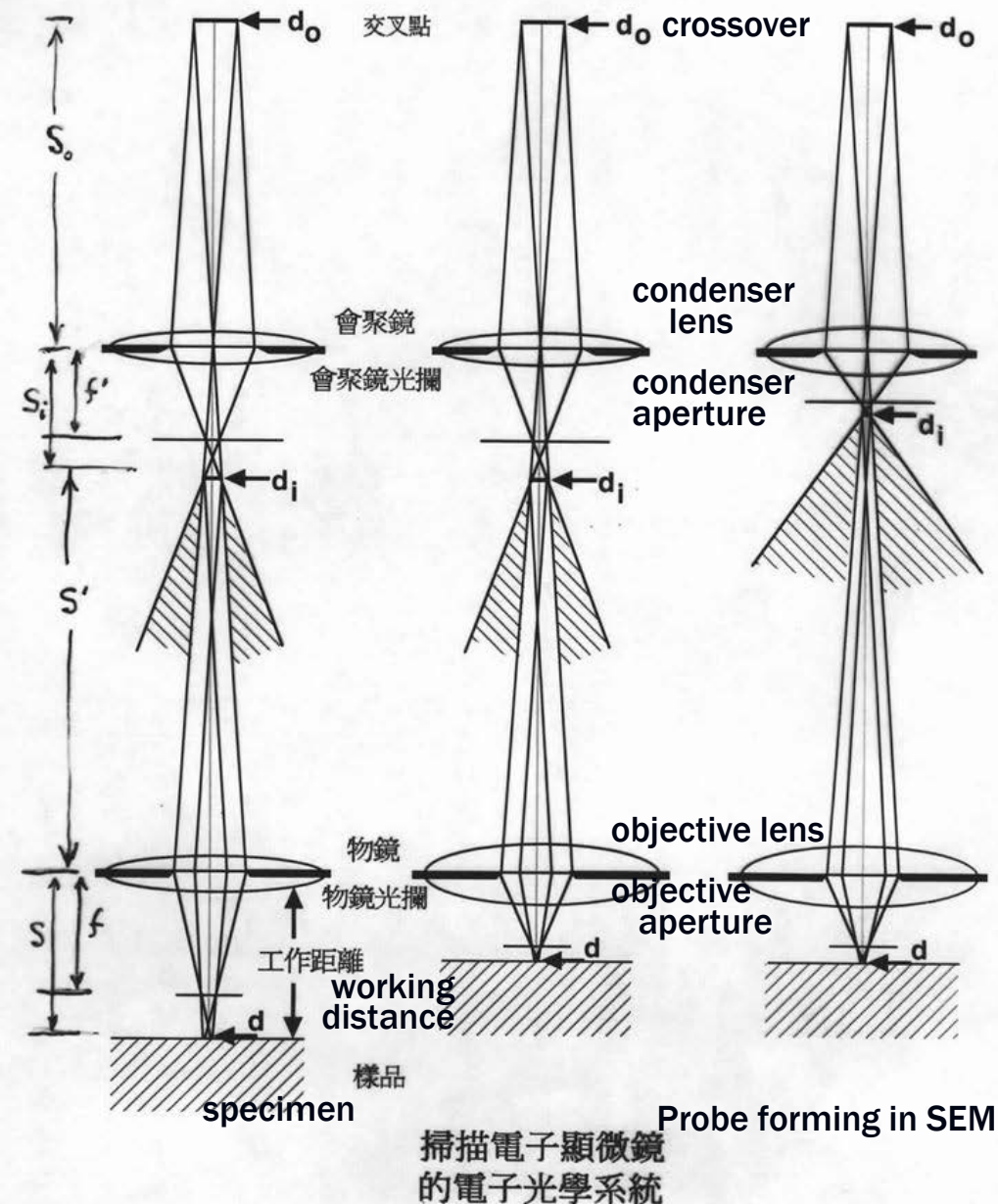
Other signals

Resolution:

Low mag: limited by scan rate

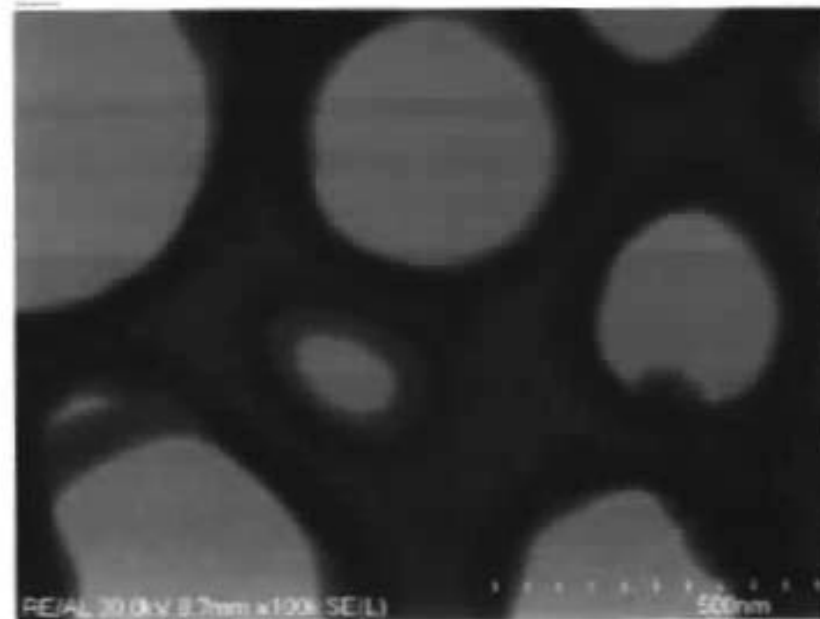
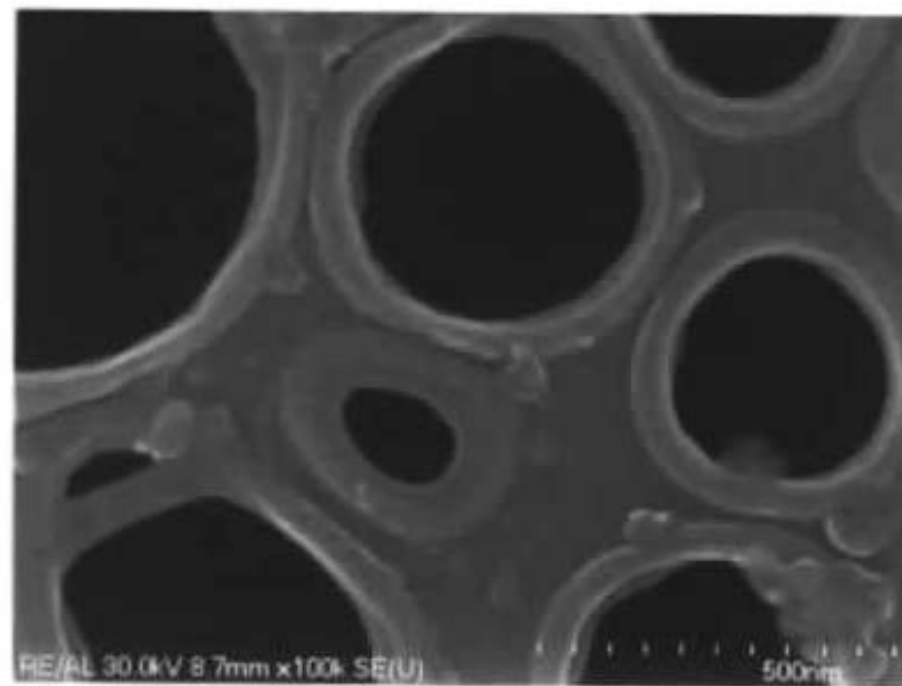
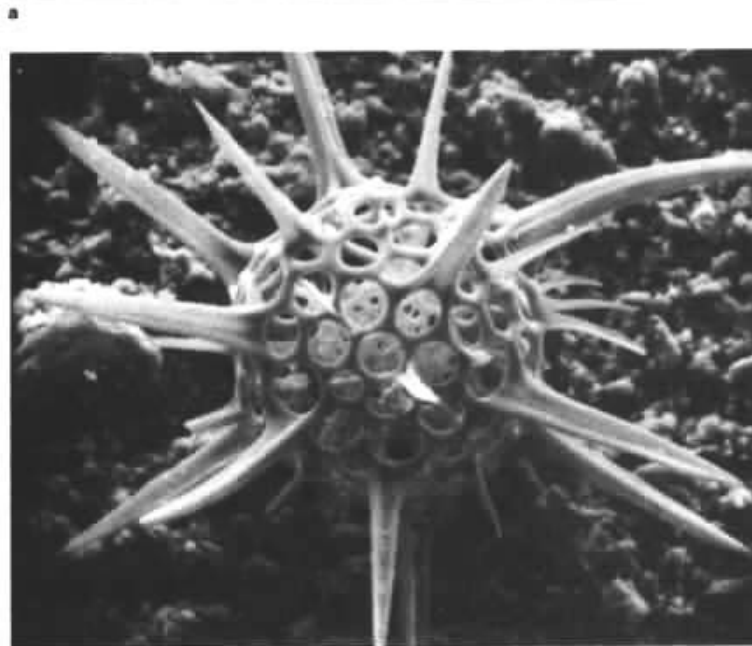
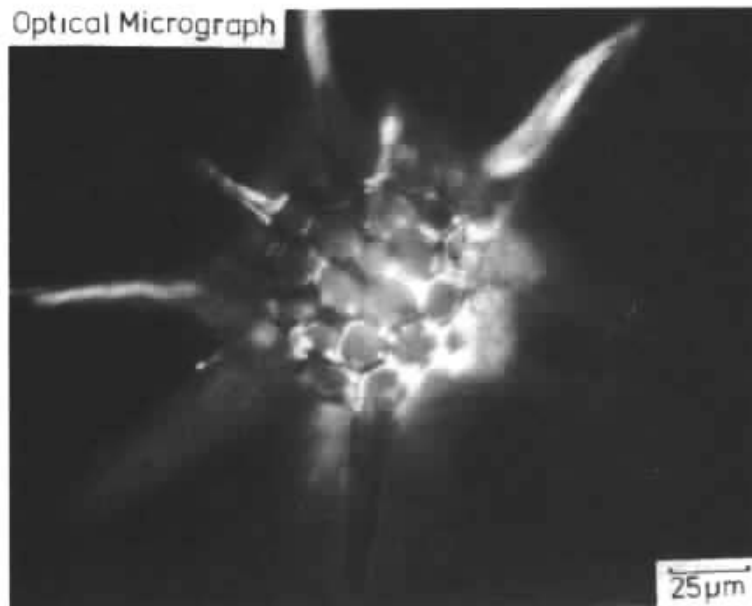
High mag: limited by lens defects – same as TEM

Detector



Examples of SEM images

Optical Micrograph



梅光, 2001 (Hitachi S-4500)

Figure 1.3. (a) Optical micrograph of the radiolarian *Trochodiscus longispinus*. (b) SEM micrograph of same radiolarian. The greater depth of focus and superior resolving capability of the SEM are apparent.

	SEM			TEM		
E (kV)	10	20	30	100	200	400
λ (Å)	0.122	0.0859	0.0698	0.037	0.025	0.0126
Cs (mm)	10-20			1-3		
Resolution:	beam size			image point size		
	$r = \lambda^{3/4} C_s^{1/4}$			$r = \lambda^{3/4} C_s^{1/4}$		

The following material was not covered.

Electron microprobe / Analytical electron microscopy: (EPMA)

Energy dispersive (X-ray) spectrometer, EDS (EDX)

Wavelength dispersive (X-ray) spectrometer, WDS (WDX)

Electron energy loss spectroscopy, EELS

Quantitative analysis

etc.

Ref. Dr. Yoshi Iizuka

Institute of Earth Science

Academia Sinica

He has two cutting edge EPMA's.

	Co	Ni	Te	I
Mendelevy:	A = 58.9	58.6	127.7	126.9
Moseley:	Z = 27	28	52	53

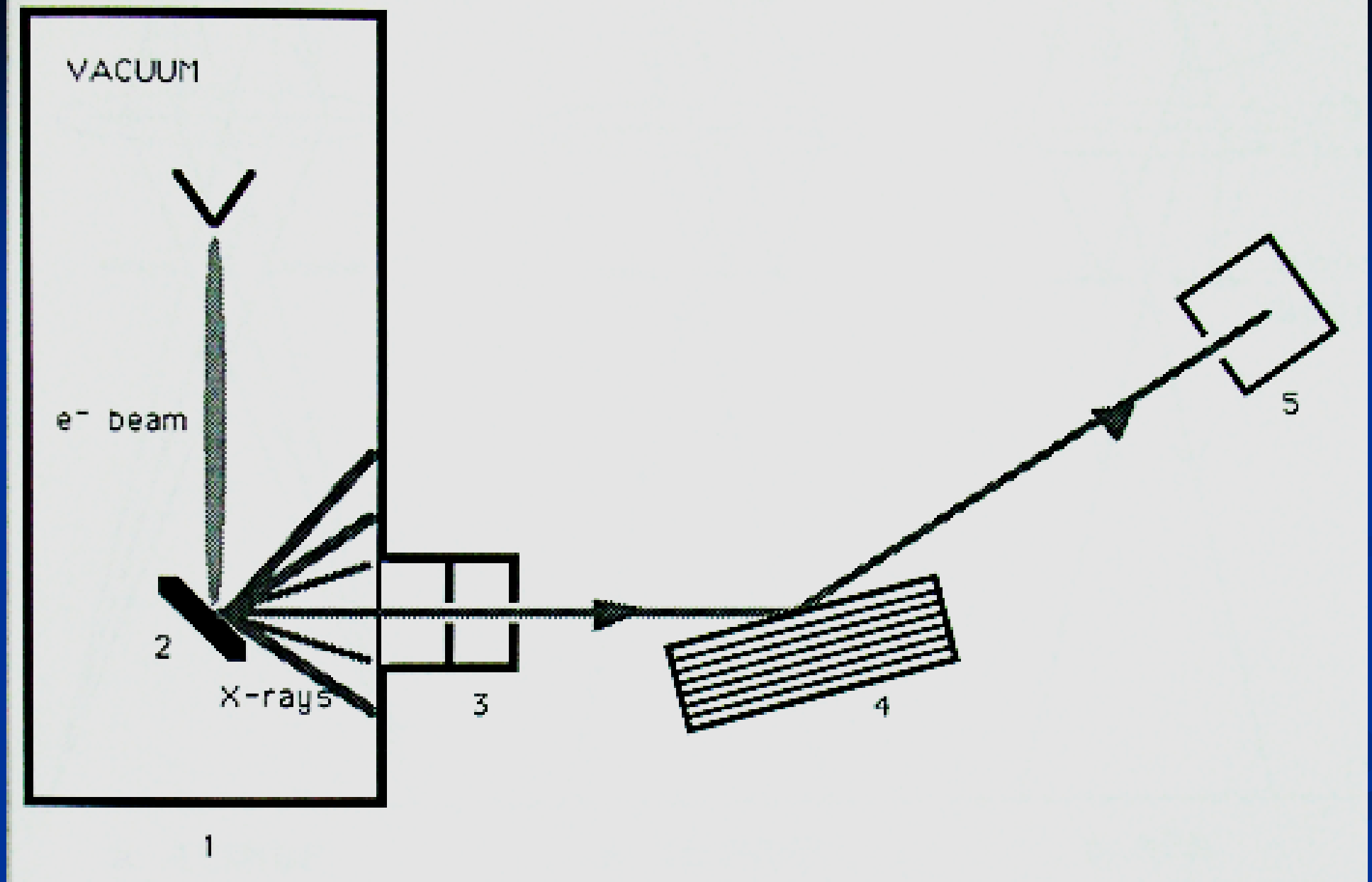
Parameter	$n\lambda$	$2d$	$\sin\theta$
diffraction	known	calculated	measured
spectrometry(WDS)	calculated	known	measured
spectrometry(EDS)	E: measured		

$$E=hc/\lambda, \quad \lambda = C'(Z - \sigma)^{-2} \quad (\text{for the same spectral line, } K\alpha, K\beta, \dots)$$

Instrumentation: Electron probe/microscope
Other particle beam
x-ray fluorescence
radioactive sources

WDS: X-ray optics
regular crystals \Rightarrow O and up
"soap" film crystals \Rightarrow Be and up

EDS: Si(Li) detector
Multi-channel analyzer (MCA)
Be window \Rightarrow Na and up
Ultra-thin window or Windowless \Rightarrow B and up
Dead layer in Si(Li) detector is the limit



XRD and WDS

INT

Cu K α

Zn K α

Cu K β

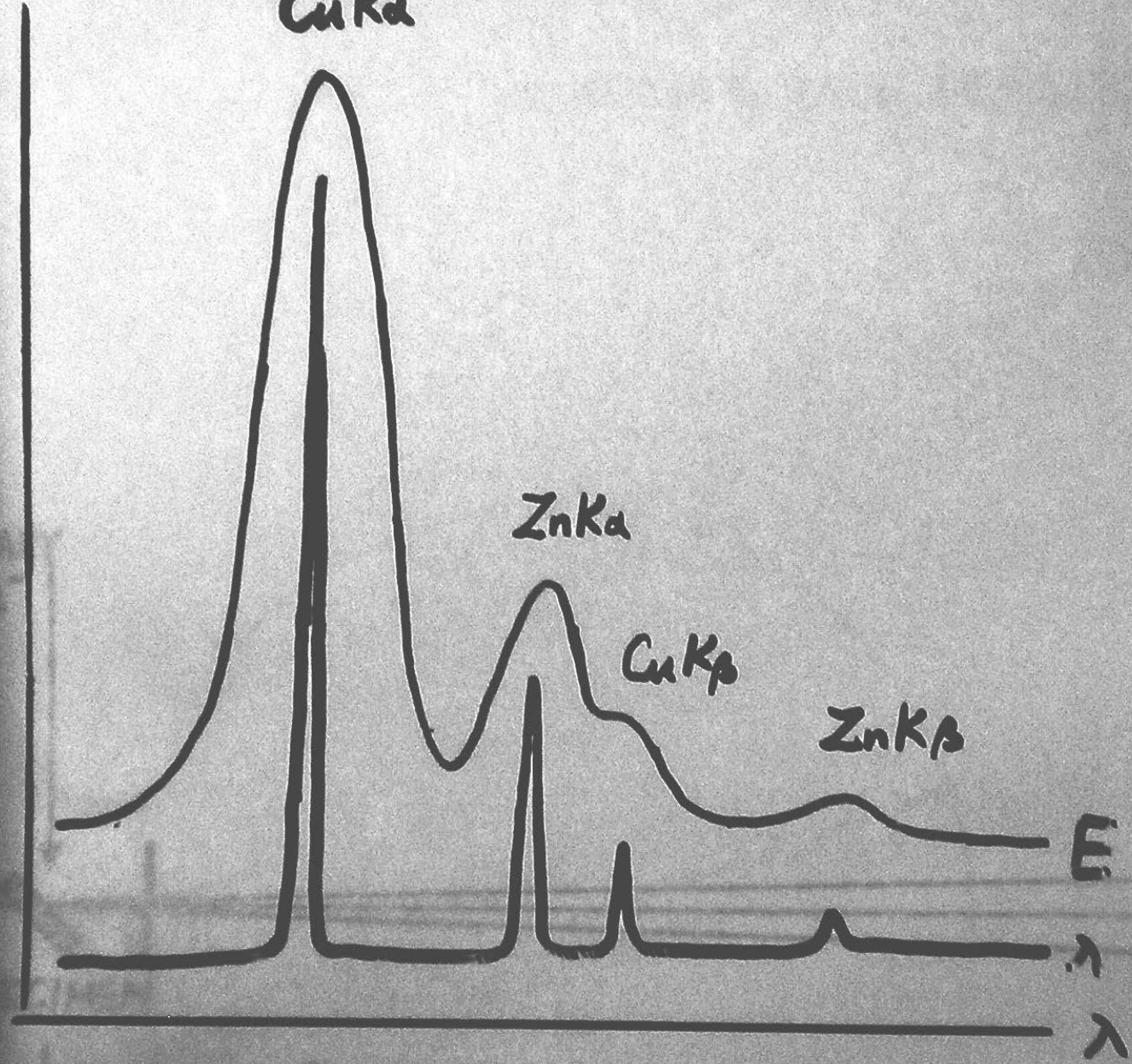
Zn K β

E

λ

λ

E





EPMA at NTHU

Microscopy Society of America Position on Ethical Digital Imaging

RESOLUTION carried as follows: Be it resolved that the MSA position on digital image processing be approved as follows:

"Ethical digital imaging requires that the original uncompressed image file be stored on archival media (e.g., CD-R) without any image manipulation or processing operation. All parameters of the production and acquisition of this file, as well as any subsequent processing steps, must be documented and reported to ensure reproducibility.

Generally, acceptable (non-reportable) imaging operations include gamma correction, histogram stretching, and brightness and contrast adjustments. All other operations (such as Unsharp-Masking, Gaussian Blur, etc.) must be directly identified by the author as part of the experimental methodology. However, for diffraction data or any other image data that is used for subsequent quantification, all imaging operations must be reported."

MSA 2003 Summer Council Meeting Minutes



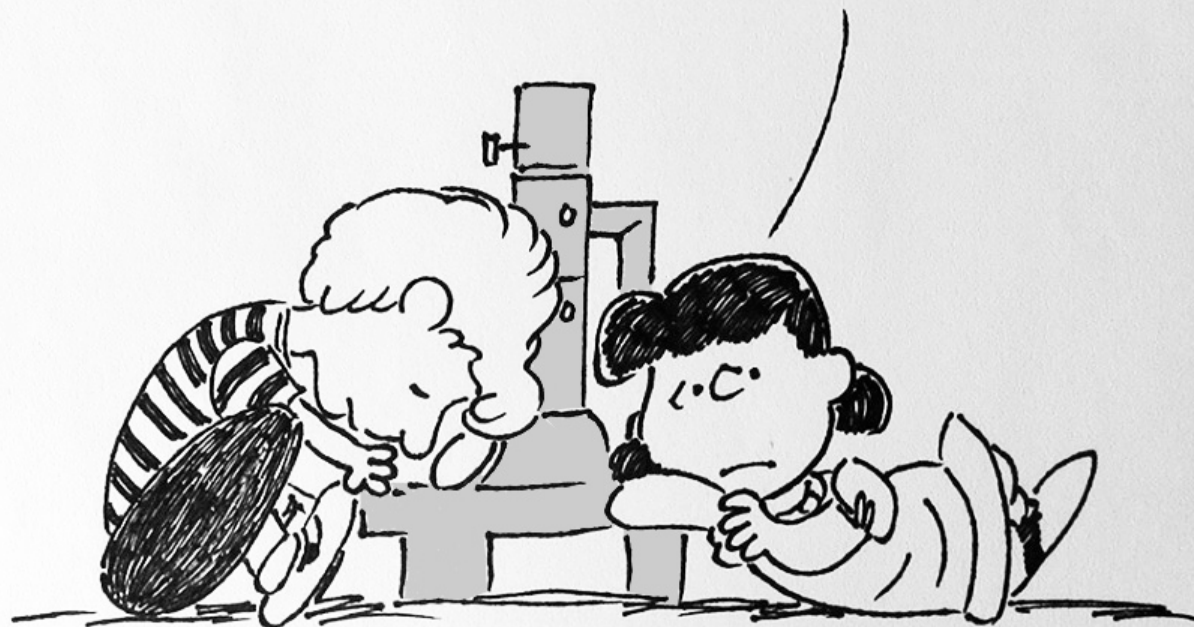
Protect your eyes. They are the most versatile, responsive, precious, and beautiful optical instrument in the world.



JEOL LTD.

1418 Nakagami Akishima Tokyo Japan
Telephone: (0425) 43-1111 Telex: 0-2842-135

I GUESS I'M FINALLY
BEGINNING TO REALIZE
THAT YOU'LL ALWAYS LOVE
YOUR ELECTRON MICROSCOPE
MORE THAN YOU'LL EVER LOVE ME...



HSA 3/76

Inspired by Mr. Charles Schulz