

## Introduction to Micro/Nanofluidics

- Reynold's number
- Diffusion
- Laminar flow
- Micromixer
- Microvalve
- Micropump
- Fluidic interfacing

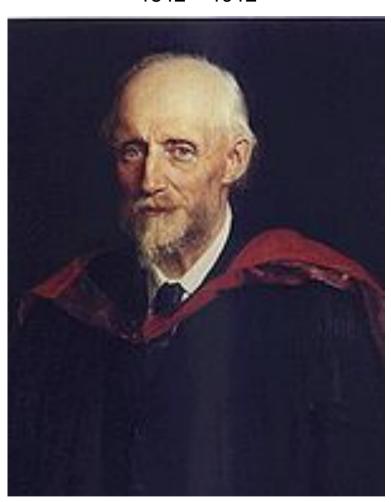


## Osborne Reynolds

1842 – 1912

## Reynolds number:

$$Re = \frac{inertial}{viscous} \frac{forces}{forces}$$



Osborne Reynolds in 1903

Claude-Louis Navier French, 1785 – 1836



Sir George Gabriel Stokes British, 1819-1903

## Navier-Stokes Equation for Newtonian fluid:

$$\begin{split} \rho \left[ \frac{\partial \mathbf{v}}{\partial t} + (\mathbf{v} \cdot \nabla) \mathbf{v} \right] &= \eta \nabla^2 \mathbf{v} - \nabla p. \\ Re &= \frac{\rho v_s^2 / L}{\eta \ v_s / L^2} = \frac{\rho v_s L}{\eta} = \frac{v_s L}{\nu} = \frac{\text{Inertial forces}}{\text{Viscous forces}} \end{split}$$

 $v_s$  : the mean fluid velocity (SI units: m/s)

L: a length of the object that the flow is going through or around (m)

 $\eta$ : the dynamic viscosity of the fluid (Pa·s or N·s/m² or kg/m/s)

v: the kinematic viscosity ( $v = \eta / \rho$ ) ( $m^2/s$ )

 $\rho$ : the density of the fluid (kg/m<sup>3</sup>)



## *D<sub>H</sub>: hydraulic diameter*

$$D_H = \frac{4A}{P}$$

#### For pipe flow:

For water, η = 0.01 g/cm/s			
D <sub>H</sub> (μm)	$v_s$ (cm/s)	Re (D <sub>H</sub> $v_s$ /v)	
100	0.1	0.1	
	100	100	
200	0.1	0.2	
	100	200	
500	0.1	0.5	
	100	500	



## Typical values of Reynolds number:

- \* Spermatozoa ~ 1×10<sup>-2</sup>
- \* Blood flow in brain ~ 1×10<sup>2</sup>
- \* Blood flow in aorta (vein) ~ 1×10<sup>3</sup>

## Onset of turbulent flow ~ 2.3×10<sup>3</sup> for pipe flow to 10<sup>6</sup> for boundary layers:

- \* Typical pitch in Major League Baseball ~ 2×10<sup>5</sup>
- \* Person swimming ~ 4×10<sup>6</sup>
- \* Blue whale ~ 3×108
- \* A large ship (RMS Queen Elizabeth 2) ~ 5×109

#### Poiseuille flow

We'll start with the flow of a viscous fluid in a channel. The channel has a width in the *y*-direction of a, a length in the *z*-direction of  $l_z$ , and a length in the *x*-direction, the direction of flow, of . There is a pressure drop along the length of the channel, so that the constant pressure gradient is (such a pressure gradient could be supplied by gravity, for instance). Assuming the flow to be steady,  $\partial \mathbf{v}/\partial t = 0$ . Also, we'll assume that the flow is of the form; then . The no-slip boundary condition at the top and bottom edges of the channel reads  $v_x(y = \pm a/2) = 0$ . The Navier-Stokes equation then becomes

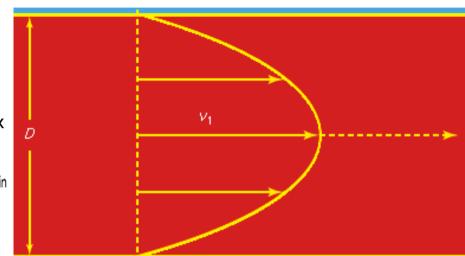
$$\eta \frac{\partial^2 v_x}{\partial y^2} + \frac{\Delta p}{l_x} = 0. \tag{3.14}$$

Integrating twice, we obtain

$$v_x(y) = -\frac{1}{2n} \frac{\Delta p}{l_x} y^2 + C_1 y + C_2, \tag{3.15}$$

where  $C_1$  and  $C_2$  are integration constants. To determine these, we impose the boundary conditions to obtain

$$v_x(y) = \frac{1}{2\eta} \frac{\Delta p}{l_x} \left[ (\alpha/2)^2 - y^2 \right]. \tag{3.16}$$



We see that the velocity profile is a parabola, with the fluid in the center of the channel having the greatest speed. Once we know the velocity profile we can determine the flow rate *Q*, defined as the volume of fluid which passes a cross section of the channel per unit time. This is obtained by integrating the velocity profile over the cross sectional area of the channel:

$$Q = \int_0^{l_x} dz \int_{-a/2}^{a/2} dy \, v_x(y)$$

$$= \frac{l_x a^3}{12n} \frac{\Delta p}{l_x}. \tag{3.17}$$

The analogous result for flow through a pipe of radius a and length /in the presence of a uniform pressure gradient  $\triangle p/l$  is

$$Q = \frac{\pi a^4 \triangle p}{8\eta I}.\tag{3.18}$$

Hydrodynamic resistance:

$$Z = p/Q = 8 \eta l/\pi a^4$$

Recall Ohm's law: R = V/I

The important feature of both of these results is the sensitive dependence upon either the channel width a or the pipe radius a. For instance, for a pipe with a fixed pressure gradient, a 20% reduction in the pipe radius leads to a 60% reduction of the flow rate! This clearly has important physiological implications -- small amounts of plaque accumulation in arteries can lead to very large reductions in the rate of blood flow.

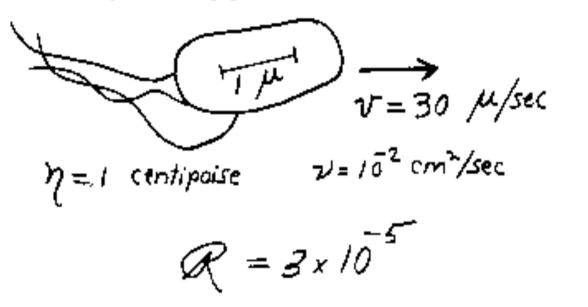


#### Life at Low Reynolds Number

E.M. Purcell

Lyman Laboratory, Harvard University, Cambridge, Mass 02138 June 1976

American Journal of Physics vol 45, pages 3-11, 1977.

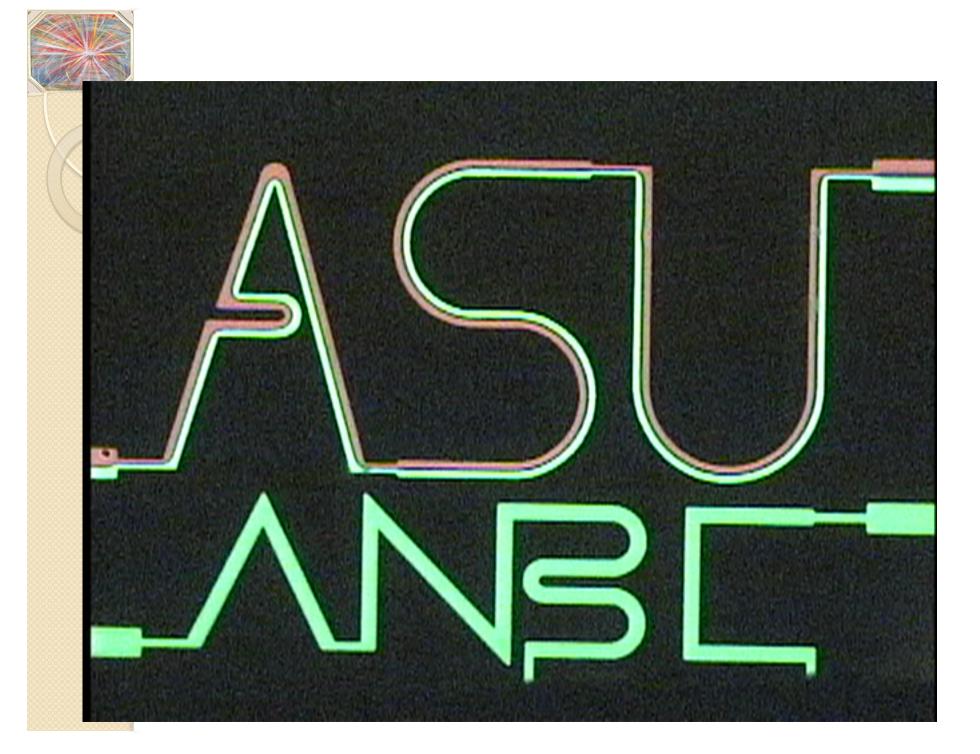




## Laminar Flow-movies



Laminar Flow-3 colors





## Diffusion

Diffusion is of fundamental importance in many disciplines of physics, chemistry, and biology.

Diffusion is of fundamental importance in many disciplines of physics, chemistry, and biology. Some example applications of diffusion:

- Sintering to produce solid materials (powder metallurgy, production of ceramics)
- Chemical reactor design
- Catalyst design in chemical industry
- Steel can be diffused (e.g., with carbon or nitrogen) to modify its properties
- Doping during production of semiconductors.

In cell biology, diffusion is a main form of transport for necessary materials such as amino acids within cells. Diffusion (eg. of water) through a semipermeable membrane is classified as osmosis.



## Diffusion

$$< x^2 > = 2Dt$$
 in 1-D

$$< x^2 > = 4Dt$$
 in 2-D

$$< x^2 > = 6Dt$$
 in 3-D

## Anomalous diffusion

$$< x^2 > = 2Dt^{\alpha}$$
 in 1-D:

 $\alpha > 1$ , super diffusion

 $\alpha$  < 1, sub-diffusion



## Stokes formula: Frictional force: $f = \xi v = 6\pi \eta \alpha v$

 $\xi$  =  $6\pi\eta a$ : frictional coefficient of a particle

 $\eta$ : fluid's viscosity (in [kg m<sup>-1</sup> s<sup>-1</sup>])

a: the radius of the spherical object (in m)

v: the particle's velocity (in m/s)

Einstein relation:  $\xi D = k_B T$ 



## Fick's equation for diffusion

Flux: J(x,t) = -D grad C(x,t)

Fick's equation for diffusion with drift

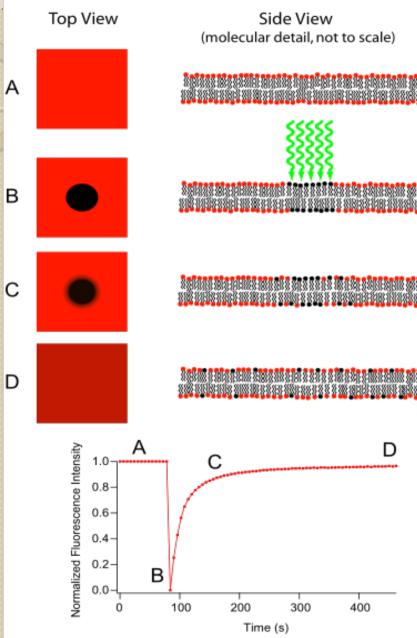
Flux: J(x,t) = v C(x,t) - D grad C(x,t)

Diffusion Equation:

 $dC(x,t)/dt = D \operatorname{grad}^2 C(x,t)$ 



#### Principle of FRAP (Fluorescence Recovery After Photobleaching)



- A. The bilayer is uniformly labeled with a fluorescent tag.
- B. This label is selectively photobleached by a small (~30 micrometre) fast light pulse.
- C. The intensity within this bleached area is monitored as the bleached dye diffuses out and new dye diffuses in
- D. Uniform intensity is restored

Assuming a Gaussian profile for the bleaching beam, the diffusion constant D can be simply calculated from:

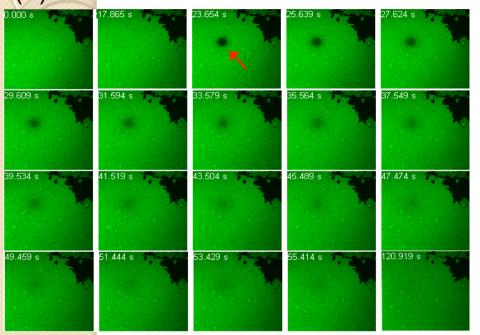
$$D = \frac{w^2}{4t_{1/2}}$$

where w is the width of the beam and  $t_{1/2}$  is the time required for the bleach spot to recover half of its initial intensity.

# (A)

## FRAP analysis

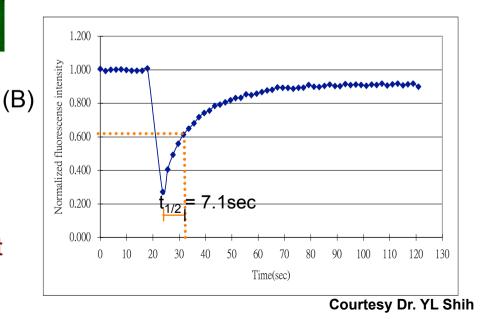
(Fluorescence Recovery After Photobleaching)



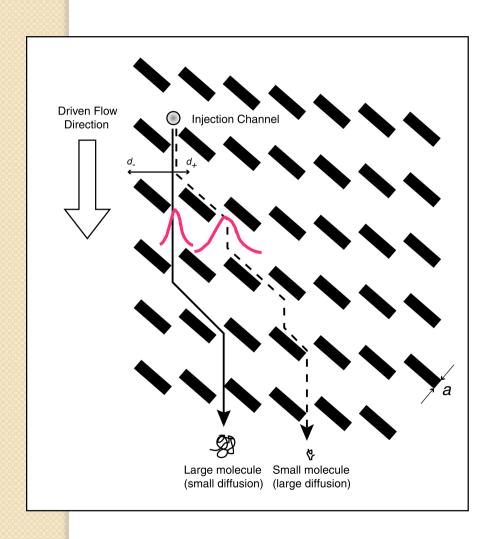
FRAP analysis on formation of a supported lipid bilayer. We used *E. coli* polar lipids to form a supported lipid bilayer on a clean glass surface. A region of interest (ROI; red arrow) was selected for photobleaching. Averaged fluorescence intensity was measured for ROI, total fluorescent area, and background area for estimating mobility of phospholipids in the supported bilayer. (A) A time series of an FRAP analysis, (B) Graph of fluorescence changes plotted using normalized fluorescence intensity from the time series shown in (A).

#### Purpose:

- 1. Validate the integrity of lipid bilayer
- 2. Calculate the diffusion constant



### Separation based on Rectified Brownian Motion



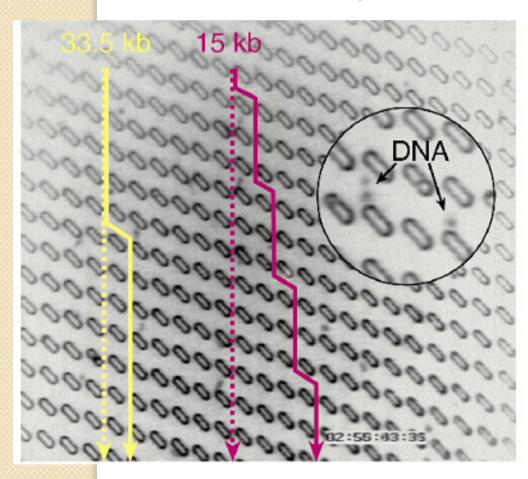
A simple idea: let the altered probabilities effectively move molecules to one side

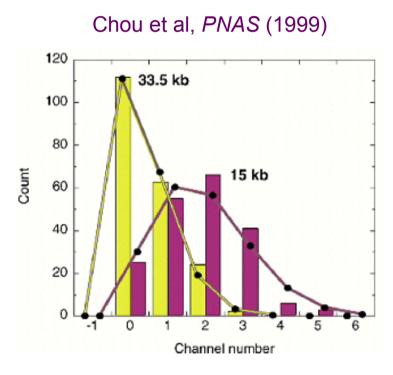
— Rectified Brownian motion

Duke and Austin, *PRL* (1998) Ertas, *PRL* (1998)

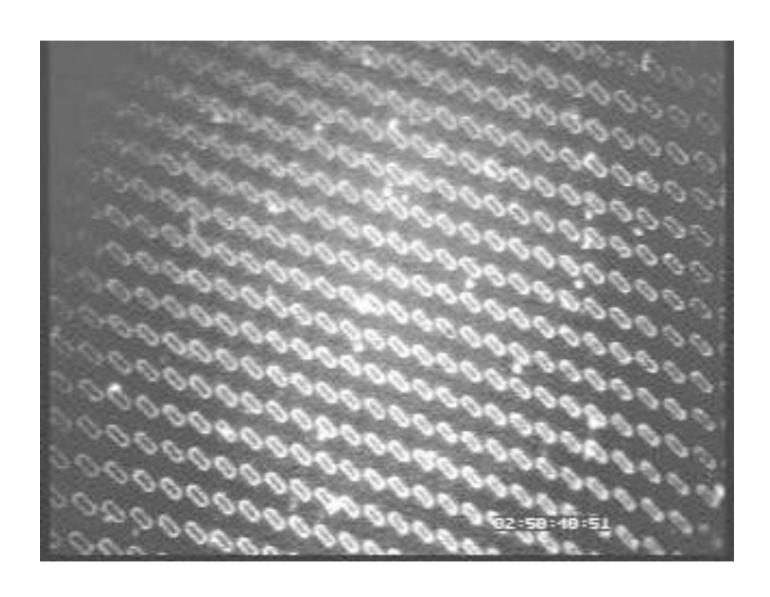
## Continuous molecular sorting by rectified Brownian motion

**Continuous Lateral Separation** 





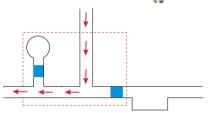
# Continuous DNA sorting by rectified Brownian motion



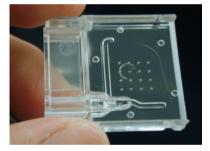


### **Microfluidic Components**

#### Microvalves (paraffin, pluronics)







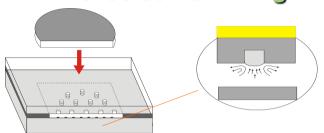


#### **Electrochemical & MHD pumps**

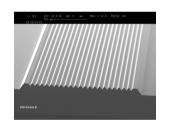




#### Piezoelectric mixing



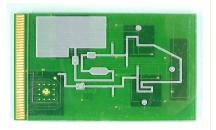
Rare target capture
Localization of magnetic gradient





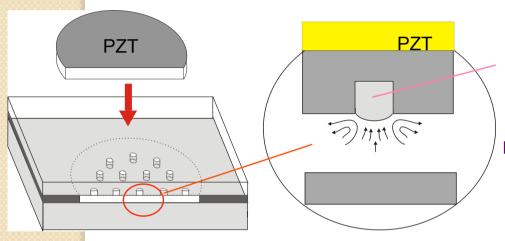
#### Stacked sample prep module





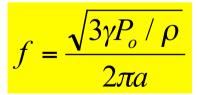
## Micromixer: Cavitation Microstreaming

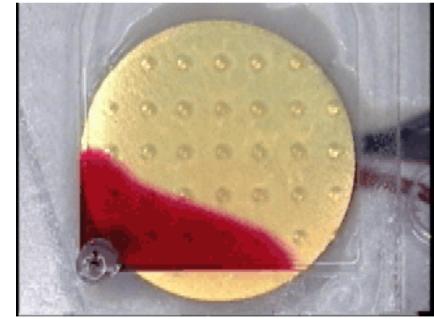
- Flow streaming around bubbles in an acoustic field
- Optimized mixing conditions (waveform, amplitude, etc.)



bubble

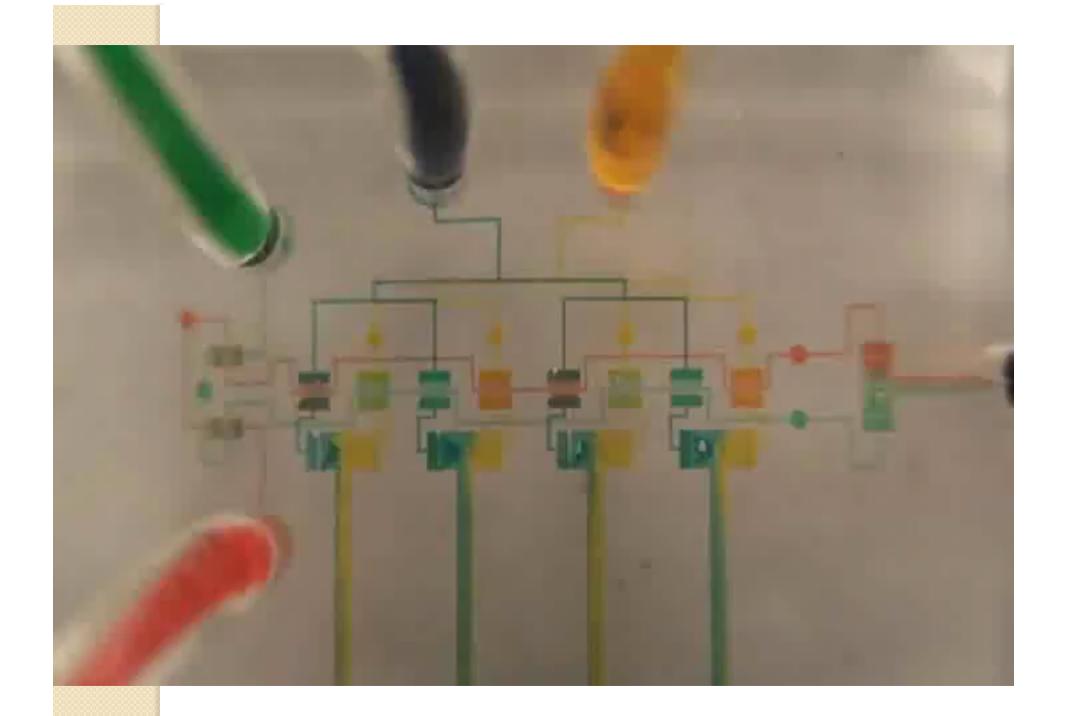
microstreaming





R. Liu et al., Anal. Chem. 2003

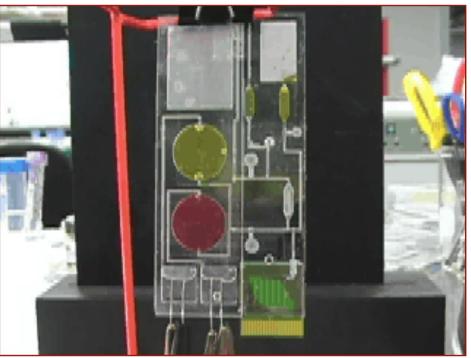
Now (10 sec for 100 uL) 5 kHz, 40 Vpp, square wave

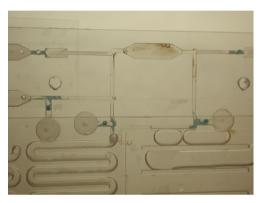


#### Integrated cartridge for low abundance bacteria detection

Crude Sample Target cell capture /enrichment Cell purification Cell Lysis **PCR** Hybridization Detection Answer

Objective: Integrate whole sample prep with microarray for low abundance bacteria detection from blood (1 mL)







Successfully demonstrated cell capture + purification + lysis + PCR + detection of 1000 *E. coli* K12 cells / 1mL sheep blood

Liu RH, Yang JN, et al. ANAL. CHEM. 76, 1824 (2004)



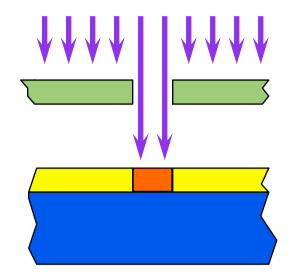
## Principles of Traditional Lithography

#### **Principle:**

Change solubility using radiation

#### Factors limiting resolution:

- Diffraction limit  $\lambda / 2NA \approx 0.5$  wavelength
- Beam spot size (for scanning tools)
- Scattering in resists
- Backscattering
- Resist properties
- Developer chemistry

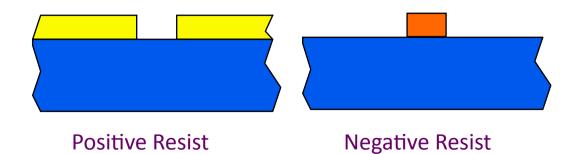


beam

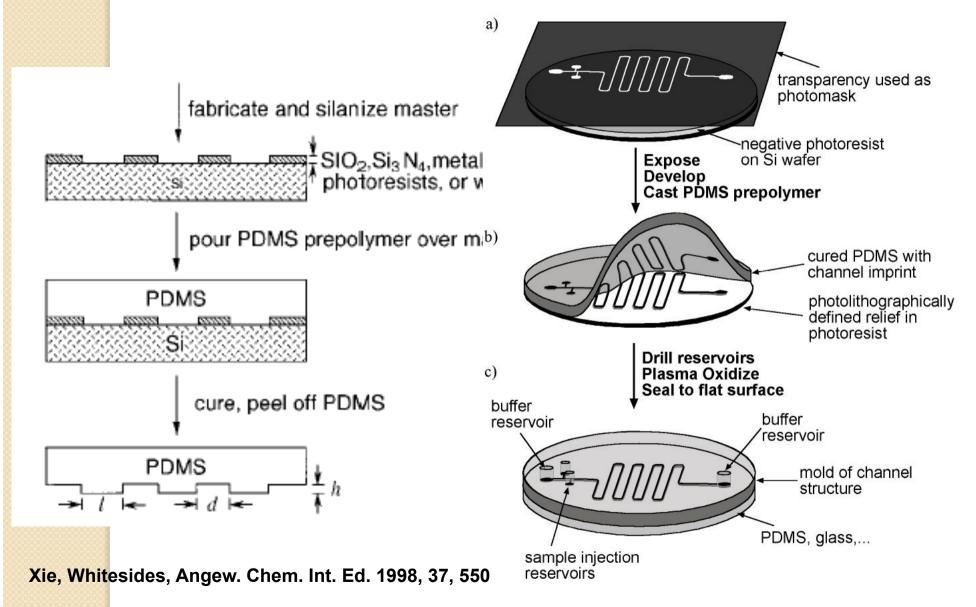
mask

resist

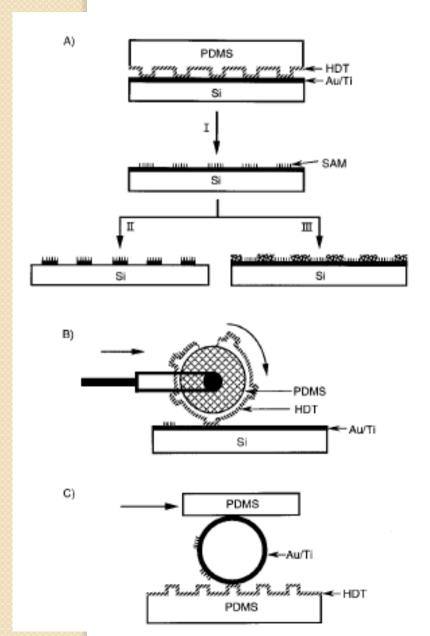
substrate



## Soft Lithography



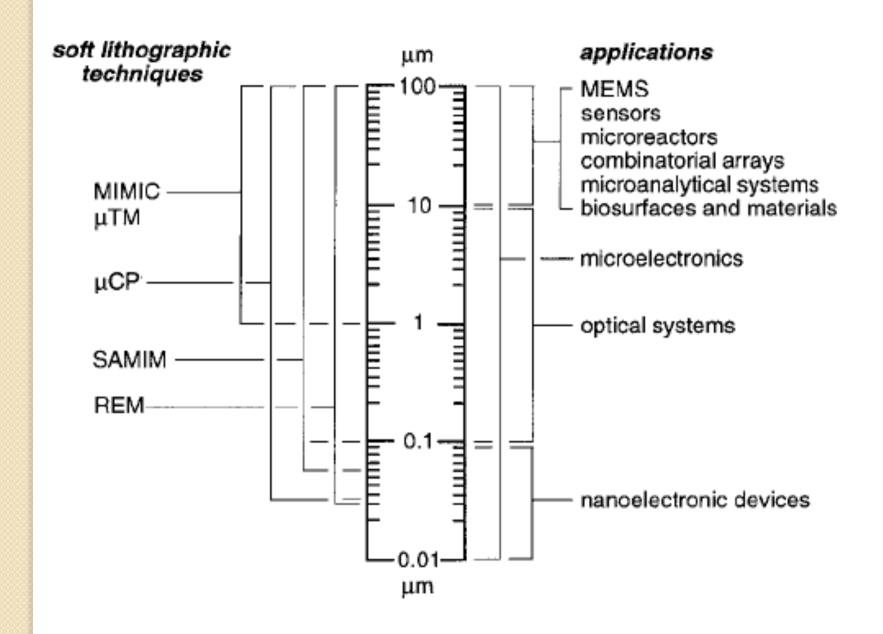
## Micro-contact printing



Procedures for µCP of hexadecanethiol (HDT) on a gold surface:

- A) printing on a planar surface with a planar stamp (I: printing of the SAM, II: etching, III: deposition)
- B) large-area printing on a planar surface with a rolling stamp
- C) printing on a nonplanar surface with a planar stamp

## Applications of Soft Lithography

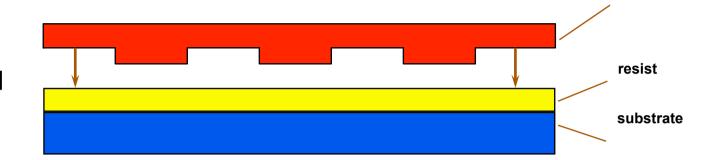




## Nanoimprint Lithography

### 1. Imprint

Press Mold



mold

Remove Mold

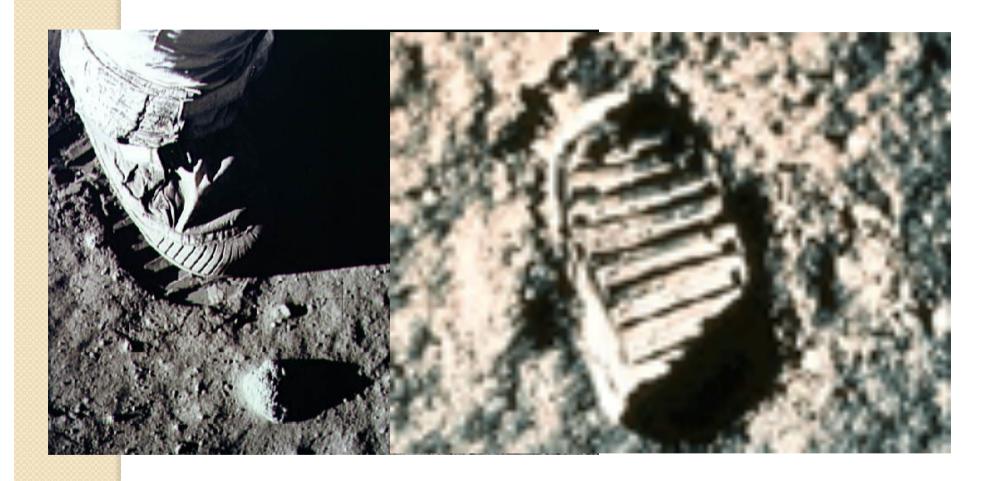


#### 2. Pattern Transfer

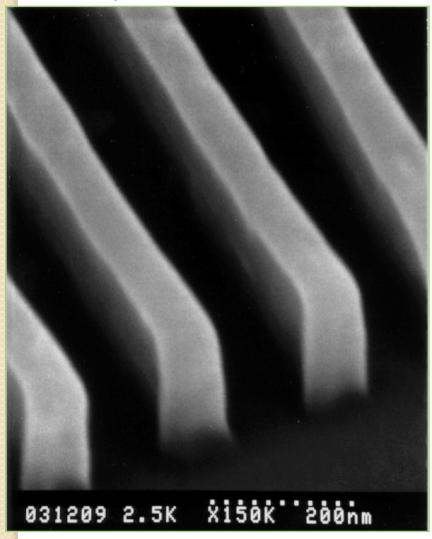
· RIE

Chou, Krauss, and Renstrom, APL, Vol. 67, 3114 (1995); Science, Vol. 272, 85 (1996)

## Imprinting-Footprint on the moon

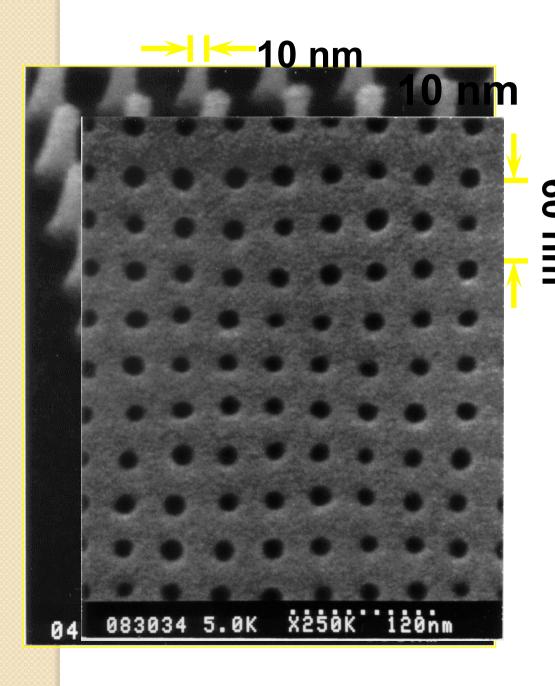


### → **→ 70 nm**



- Nanoimprinted 70 nm wide PMMA lines
- Smooth sidewalls and 90° corners
- Pattern conformal to mold, mold surface variation reproduced in PMMA

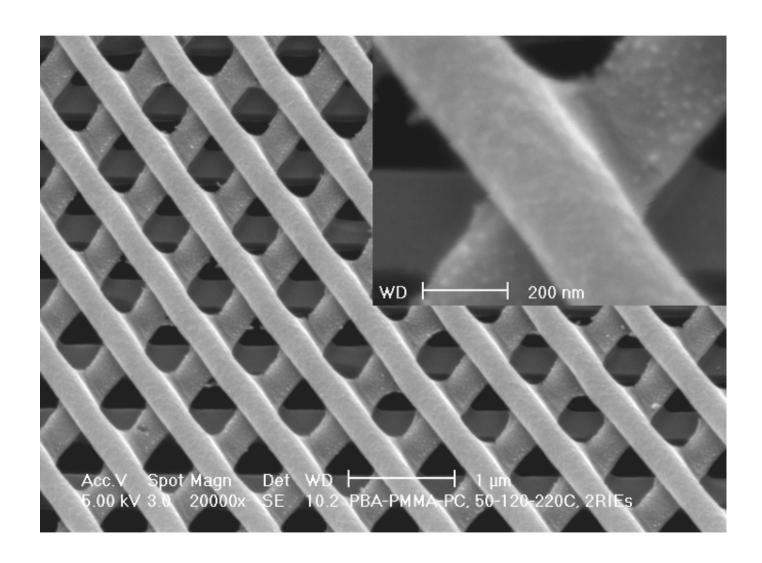
S. Y. Chou, et al. "Sub-10 nm imprint lithography and applications," *J. Vac. Sci. Technol.* B, Vol. 15, 2897, 1997.



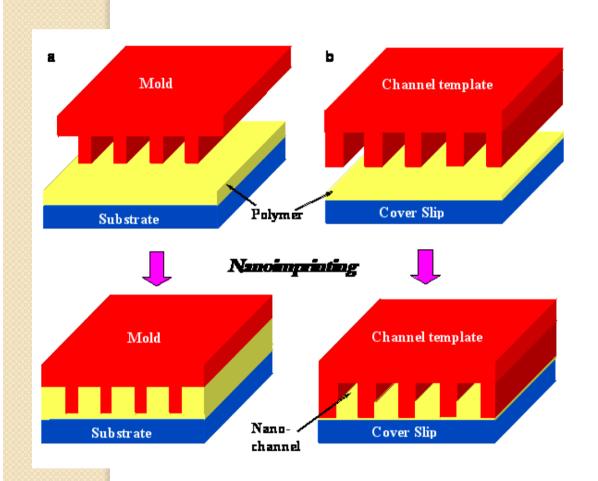
- Nanoimprinted hole arrays in PMMA
- 10 nm diameter, 40 nm period, and 60 nm deep

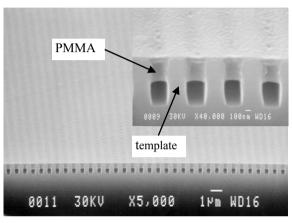
S. Y. Chou, et al. J. Vac. Sci. Technol. B, Vol. 15, 2897, 1997.



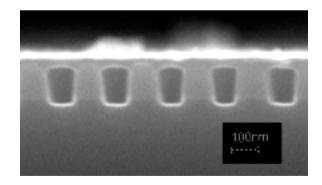


# World-micro-nano Interfacing I: Reverse nanoimprinting





300(w)x500(h) nm

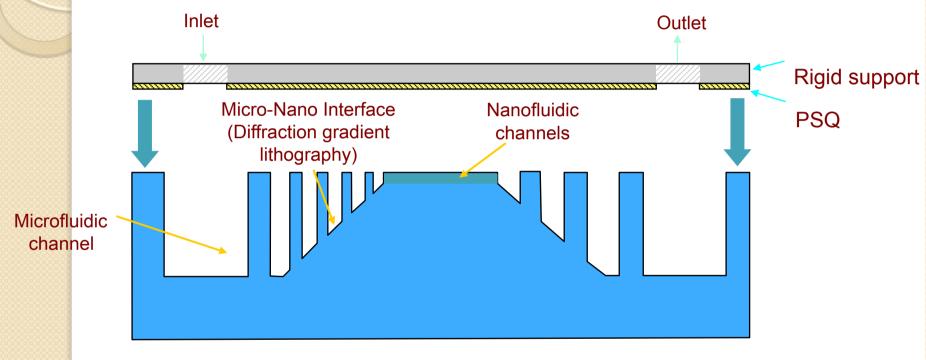


75(w)x120(h) nm

L.J. Guo, X. Cheng, CFC, Nano Lett. 4, 69 (2004)

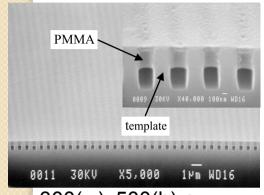
## World-micro-nano Interfacing II

Simultaneous Packaging of Micro- and Nanofluidics

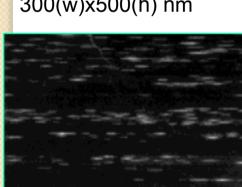


- Permanent bonding at room temperature
- Conformal contact for low pressure operation
- Precise dimension control
  Sealing of 1D, 2D nano/microchannels below 10 nm
- High throughput and low cost

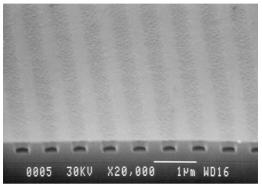
## Nanofluidic Channels for DNA Stretching



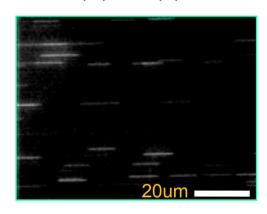
300(w)x500(h) nm



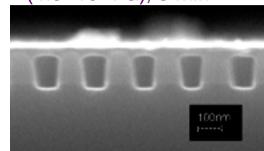
T5 phage DNA 103 kb (35 μm)



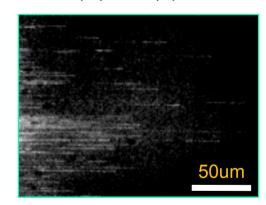
300(w)x130(h) nm



175°C and 50 kg/cm<sup>2</sup> (4.9×10<sup>6</sup> Pa), 5 min



75(w)x120(h) nm



Channel dimension	Stretched DNA length	Percentage of stretching
300nm x 700nm	$6.2 \pm 1.3 \text{ um}$	15%
300nm x 500nm	$12.7 \pm 4.5 \text{ um}$	30%
75nm x 120nm	$39.8 \pm 7.7 \text{ um}$	95%

L.J. Guo, X. Cheng, C.F. Chou, Nano Lett. 4, 69 (2004)



Support
MHSQ Channel
Substrate

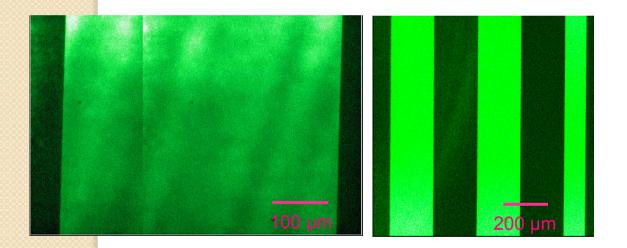
300 um x 150 nm, Scale bar is 400 nm

Gu, Gupta, Chou, Wei, Lab Chip, 7, 1198 (2007)

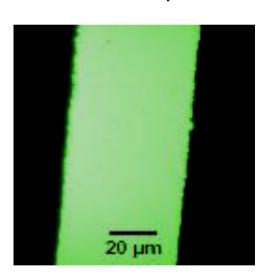


## Ultralow Aspect Ratio (< 4x10<sup>-5</sup>) 1D Nanochannel

18 nm deep



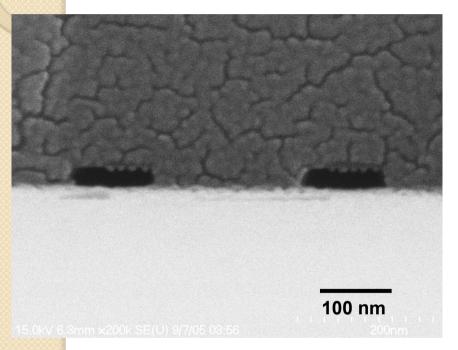
8 nm deep

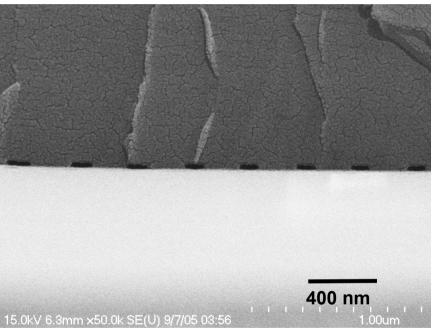


Gu, Gupta, Chou, Wei, Zenhausern, Lab Chip, 7, 1198 (2007)



## Composite Cap Sealed 2D Nanochannel Array





30x120 nm<sup>2</sup>

Gu, Gupta, Chou, Wei, Lab Chip, 7, 1198 (2007)



## Recent experiments

VOLUME 93, NUMBER 3

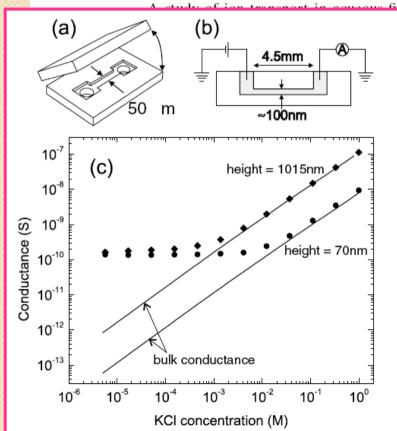
PHYSICAL REVIEW LETTERS

week ending 16 JULY 2004

#### Surface-Charge-Governed Ion Transport in Nanofluidic Channels

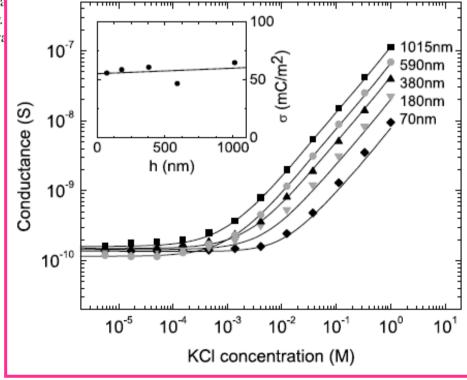
Derek Stein, Maarten Kruithof, and Cees Dekker

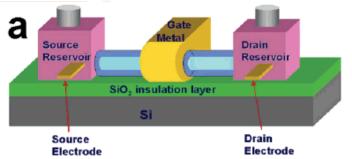
Kavli Institute of Nanoscience, Delft University of Technology, Lorentzweg 1, 2628 CJ Delft, The Netherlands (Received 15 April 2004; published 15 July 2004)



felled silica channels as thin as 70 nm reveals a remarkable tions that departs strongly from bulk behavior: In the dilute nels saturate at a value that is independent of both the salt

Dur data density. s, ion tra

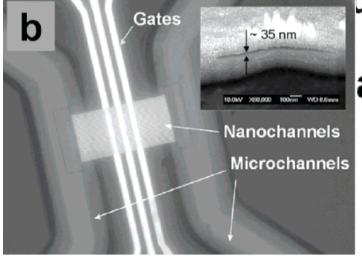




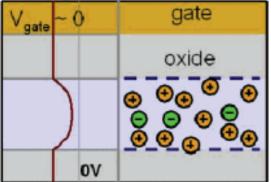
of lons and dic Transistors

NANO LETTERS

2005 Vol. 5, No. 5 943–948



a Surface potential

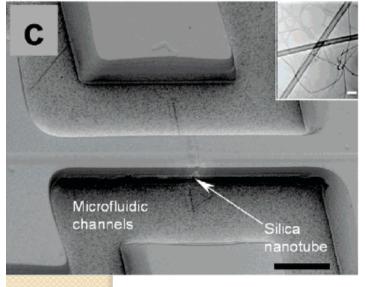


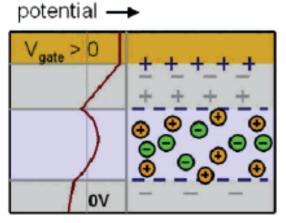
Anions (dye)

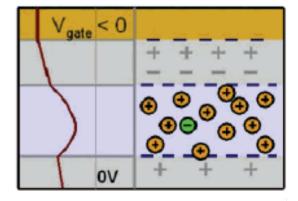
Cations (Na<sup>+</sup>)

+ - Surface Charge

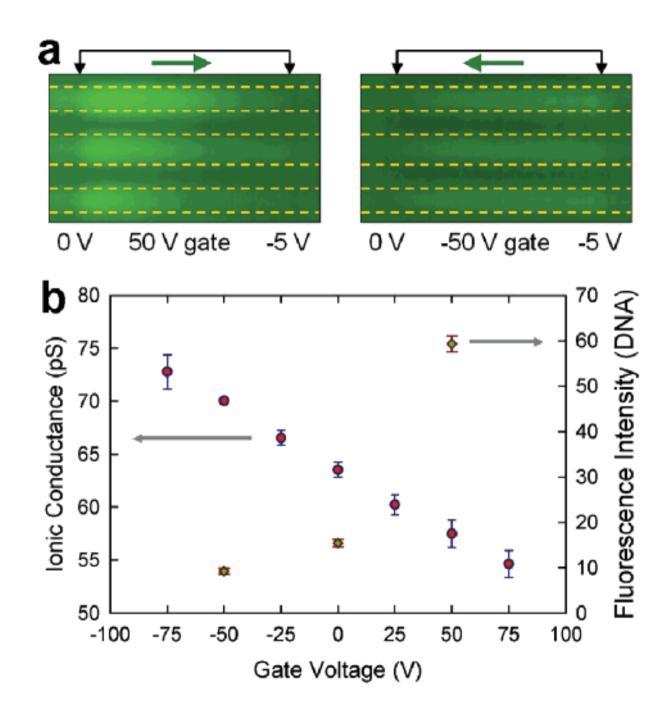
+ - Polarization Charge













## Exercise

- E. coli coasting time and distance? Assume radius is 1 micrometer, velocity 30 um/s.
- Diffusion (random walk) which is not Gaussian? Give examples (Steve Granick).